

TRACK BUGGIES

AT12F



SAFETY & OPERATIONS MANUAL

Manual Part #: 082035 | Revision: A
Language: English | Original Instructions



For your own safety and protection from personal injury, carefully read, understand, and observe the safety instructions described in this manual. Keep this manual or a copy of it with the machine at all times.

Temporary Manual Disclaimer

This manual is temporary and may contain incorrect or incomplete information. Please refer to the final version for accurate details. We apologize for any inconvenience.

AT12L Track Buggy

SAFETY & OPERATIONS MANUAL

This manual covers the products listed below:

Part No. Description

066182 BUGGY, AT12F, 12CUFT POLY FIXED

Copyright © 2024 Allen Engineering Corporation
All rights reserved

All information, specifications, and illustrations in this manual are subject to change without notice and are based on the latest information at the time of publication.

No part of this manual may be reproduced or transmitted in any form or by any means, electronic or mechanical, for any purpose, without the express written permission of Allen Engineering Corporation (AEC). AEC assumes no responsibility or liability for any errors or inaccuracies that may appear in this manual.

Allen Products are covered under one or more of the following patent numbers:

10,100,537; 9,068,301; 9,068,300; 8,360,680; 7,690,864; 7,114,876B1; 6,857,815B2; 6,582,153

With other Patents Pending.

Printed in U.S.A.

Sect No.	Title	Page
	Table of Contents	4
	Limited Warranty	6
	Information Contained in this Manual	7
	Dealer Information	8
	Ordering Parts	9
	Model Number - Serial Number Codes	10
	Unit Identification	11
	Technical Specifications	12
	Dimensional Specifications	13
	Engine Specifications	14
	Engine Serial Number Information	15
1	SAFETY	16
	State Regulations Proposition 65 Warning	17
	Federal Regulations Respiratory Hazards	18
	Safety Information	19
	Safety Symbols	20
	General Safety	21
	Operational Safety	23
	Refueling Safety Information & Instructions	27
	Lifting and Transportation Safety	29
	Safety Retainer Positioning	31
2	OPERATIONS	32
	Starting Instructions	34
	Driving Position Controls	35
	General Operating Instructions	36

Table of Contents

GENERAL INFORMATION

Sect No.	Title	Page
3	SERVICE	40
	General Maintenance - Grease Points	41
	General Maintenance - Hyd. Oil & Fuel.....	42
	Track Tensioning	44
	Hydraulic Filters	45
	Engine Air Filter	46
	Wheel Gear Maintenance	47
	Maintenance Chart.....	49
	Hydrostatic Transmission System Maintenance.....	50
	General Maintenance - Electrical System.....	56
	Troubleshooting	58
	Cleaning Procedure	60
	Manual Revision	61

GENERAL INFORMATION

Limited Warranty

I. LIMITED WARRANTY & LIMITATION OF LIABILITY

Allen Engineering Corporation ("Allen") warrants its products to be free of defects in material or workmanship for:

TWO YEARS FROM END USER'S DATE OF PURCHASE, SUBJECT TO THE EXCEPTIONS AND SHORTER WARRANTY PERIODS DESCRIBED HEREIN.

The warranty period begins on the date of purchase by the End User of the product. All warranty is based on the following limited warranty terms and conditions, including the disclaimer of all implied warranties of any type and the disclaimer of consequential damages.



1. Allen's obligation and liability under this warranty are limited to repairing or replacing parts if, after Allen's inspection, there is determined to be a defect in material or workmanship. Allen reserves the choice to repair or replace.
2. All warranty-related parts must be purchased in advance through an Allen dealer. The parts will be made available to the Allen Distributor, Dealer, or Rental Center from whom the End User purchased the product.
- For machines being prepared, a warranty request form and/ or RGA request form must be submitted to AEC after the repairs are completed.
3. Replacement warranty parts, installed in the product, are warranted only for the remainder of the warranty period of the product as though they were the original parts.
4. **BATTERY POWERED PRODUCTS ARE WARRANTED FOR ONE YEAR FROM END USER'S DATE OF PURCHASE.**
5. Allen does not warranty engines or batteries. Engine warranty claims should be made directly to an authorized factory service center for the particular engine manufacturer. Batteries are not warranted due to unknown treatment during transport, etc., and any battery claims should be directed to the battery manufacturer.
6. Allen's warranty does not cover the normal maintenance of products or their components(such as engine tune-ups and oil & filter changes). The warranty also does not cover normal wear and tear items(such as belts, tires, blades, pans and other consumables).
7. Hydraulic Component's are required to be maintained per Allen's mandatory service intervals in each machines owners manual. OEM Allen hydraulic filters and consumables are required to service machines during the warranty period. Failure to use OEM Allen hydraulic filters will result in denied warranty.
8. Allen's warranty will be void if it is determined that the defect resulted from operator abuse, failure to perform normal maintenance on the product, modification to product, alterations, or repairs made to the product without the written approval of Allen. Allen specifically excludes from warranty any damage to any trowels resulting from a drop or impact to the rotors.
9. Impact damage to gearboxes is not covered under the Allen warranty and is deemed customer abuse.
10. Impact damage to trowels in any way is not covered under the Allen Warranty and is deemed customer abuse. (Example: Dropping a machine)
11. Allen will pay shop labor on warranty items at the Allen Shop Labor Rate in existence on the date of the warranty claim. An Allen labor chart will determine the time allowed to complete a repair and will govern the shop labor hours that will be allowed.
12. Allen will credit the cost of ground freight on warranty replacement parts after approval of the warranty claim. No warranty replacement parts will be shipped air-freight at the expense of Allen. Allen does not pay any inbound freight.
13. ALLEN ENGINEERING CORPORATION'S WARRANTY POLICY WILL NOT COVER THE FOLLOWING: TAXES; SHOP SUPPLIES; ENVIRONMENTAL SURCHARGES; AIR FREIGHT; TRAVEL TIME; LOSS OF TIME; INCONVENIENCE; LOSS OF RENTAL REVENUE; RENTAL COSTS OF EQUIPMENT USED TO REPLACE THE PRODUCT BEING REPAIRED; LOSS OF USE OF THE PRODUCT; COMMERCIAL LOSS; OR ANY OTHER CHARGES WHATSOEVER OR ANY LIABILITIES FOR DIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGE OR DELAY.
14. ALLEN ENGINEERING CORPORATION MAKES NO OTHER WARRANTY, EXPRESSED OR IMPLIED. THIS LIMITED WARRANTY IS IN LIEU OF THE WARRANTY OF MERCHANTABILITY AND FITNESS. THERE ARE NO OTHER WARRANTIES THAT EXTEND BEYOND THE DESCRIPTION ON THIS DOCUMENT.
15. No Allen employee or representative is authorized to change this warranty in any way or grant any other warranty unless such change is made in writing and signed by an officer of Allen Engineering Corporation.
16. Warranty claims must be submitted within 30 days from the date of failure.
17. Once a warranty claim has been submitted, AEC has up to 90 business days to process the request.
18. Standard service part warranty will not exceed 90 days from the date of purchase. Exceptions to this are:
#1 Gearboxes: 1year warranty from date of purchase.
#2 Electrical Components: 30 day warranty from date of purchase. This applies to wiring harnesses, transmitters, ECUs, display screens, and toggle switches.
19. All purchased components are subject to the inspection and warranty of the respective manufacturer. This inspection may extend beyond 90 days.
20. If warranty is suspected do not disassemble any hydraulic or electrical components. Failure to comply with this instruction will lead to denial of a warranty claim.

Information Contained in this Manual

GENERAL INFORMATION



This manual provides information and procedures to safely operate and maintain the Allen Machine.

For your own safety and protection from personal injury, carefully read, understand, and observe the safety instructions described in this manual. Keep this manual or a copy of it with the machine at all times.

Always operate this machine in accordance with the instructions described in this manual. A well maintained piece of equipment will provide many years of trouble free operation.

This manual is divided into the following sections:

SECTION 1 SAFETY

SECTION 2 OPERATIONS

SECTION 3 SERVICE

Complete any warranty requirements as specified by the engine manufacturer in their instructions found inside the manual box located on the operator's control panel.

Your engine is not manufactured by Allen Engineering Corporation, Inc, and therefore is not covered under Allen Engineering Corporation, Inc warranty.

Your engine manufacturer should be contacted if you wish to purchase a parts manual or a repair manual for your engine.

Refer to enclosed owners engine manual for complete O&M instructions. See your battery manufacturer for battery warranty.

GENERAL INFORMATION

Dealer Information

Your Dealer has Allen Engineering Corporation trained mechanics and original Allen replacement parts. Always contact the Allen Dealer who sold you this machine for Allen Certified repairs and replacement parts.

Place Allen Dealer information below for future reference.

Dealer Name:	<hr/>		
Phone #:	(<hr/>)	- <hr/>	<hr/>
Address:	<hr/>		
City:	<hr/>	State:	<hr/>
Salesman:	<hr/>	Mobile Phone	<hr/>
Additional Comments:	<hr/> <hr/> <hr/>		



The Parts Manual contains illustrated parts lists for help in ordering replacement parts for your machine. Follow the instructions below when ordering parts to insure prompt and accurate delivery:

1. All orders for service parts - include the serial number for the machine. Shipment will be delayed if this information is not available.
2. Include correct description and part number from the PARTS manual.
3. Specify exact shipping instructions, including the preferred routing and complete destination address.
4. DO NOT return parts to AEC without receiving written authorization from AEC. All authorized returns must be shipped pre-paid.
5. When placing an order, please contact the AEC dealer nearest you.



All information, specifications, and illustrations in this manual are subject to change without notice and are based on the latest information at the time of publication.

VISIT US!!!



www.alleneng.com

LIKE US!!!



www.facebook.com/AllenEngineering

FOLLOW US!!!



[@alleneng](https://twitter.com/alleneng)

WATCH US!!!



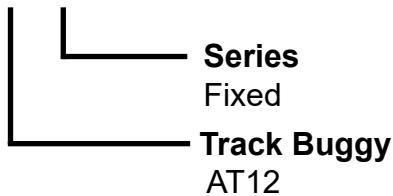
www.youtube.com/AllenMachinery

Manufacturer's Codes:

When ordering parts or requesting service information, you will always be asked to specify the model and serial numbers of the machine. The legends below specifically defines each significant character or group of characters of the Model Number and Serial Number codes.

Model Number

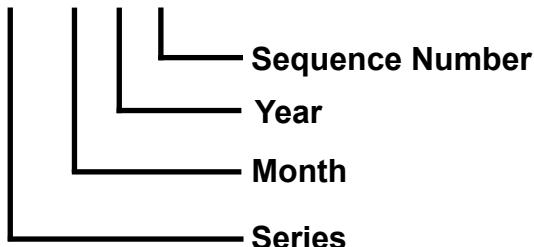
AT12 F

**Serial Number**

The serial number found on the identification plate is a ten digit format. The model number identifies your machine and will ensure that you receive the correct replacement parts.

Serial Number Example:

AT 10 16 001



Unit Identification Plate Location:

An identification plate listing the model number and the serial number is attached to each unit and is located on the lower inside face of the console. See image below for serial number plate location. This plate should not be removed at any time.

Please record the information found on this plate below so it will be available should the identification plate become lost or damaged. When ordering parts or requesting service information, you will always be asked to specify the model and serial numbers of the machine.

FILL IN FOR FUTURE REFERENCE

Model Number: _____

Serial Number: _____

Date Purchased: _____

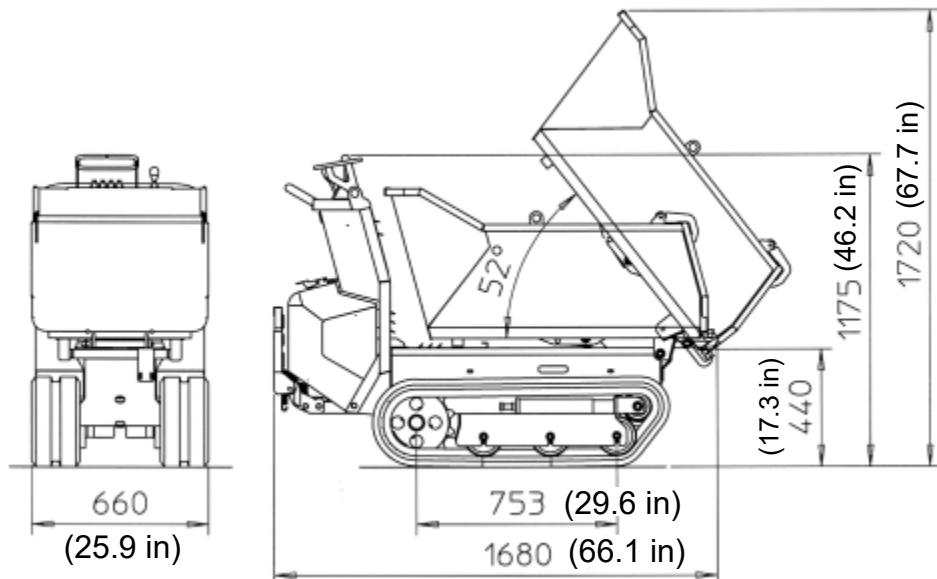
Purchased From: _____



GENERAL INFORMATION

Technical Specifications

		Swivel	Fixed
Operating weight (without operator)	Kg	-	470
	lbs	-	1,036
Operating capacity	Kg	-	810
	lbs	-	1,785
Load capacity: - heaped (SAE Standard)	m ³	0.310	
	ft ³	10.9	
- Level: Sand/Liquids	m ³	0.270	
	ft ³	9.5	
ENGINE			
Petrol Engine		HONDA GX630	
Maximum engine rotation speed	rpm	3600	
Max. power at maximum speed	HP/Kw	20.8 / 15.5	
Transmission		Hydraulic	
Transmission gear pumps	n°	3	
Total flow rate	l/min.	25	
Service gear pump	n°	1	
Flow rate	l/min.	14	
Max. operating pressure for driving	bar	190	
Max. operating pressure for services	bar	135	
Maximum speed:	Km/h	1.8	
	mph	3.9	
Separate track steering system		Hydrostatic	
Rubber track tensioning		Adjusting screw	
Width of the rubber track	mm	180	
	in	7.08"	
Specific ground pressure: - empty/loaded	Kg/cm ²	0.118	
Max. gradient when fully loaded	max %	See pg 24-26	
REFUELING			
Fuel tank capacity	lt	3.6	
	gal	0.95	
Hydraulic oil tank capacity	lt	19	
	gal	5	
Noise emission level at 3000 rpm	dBA	101	



Machine Dimensions without accessories [L x W x H]:

- AT12F - 66.1 x 25.9 x 46.2 in (1680 x 660 x 1175 mm)

GENERAL INFORMATION

Engine Specifications

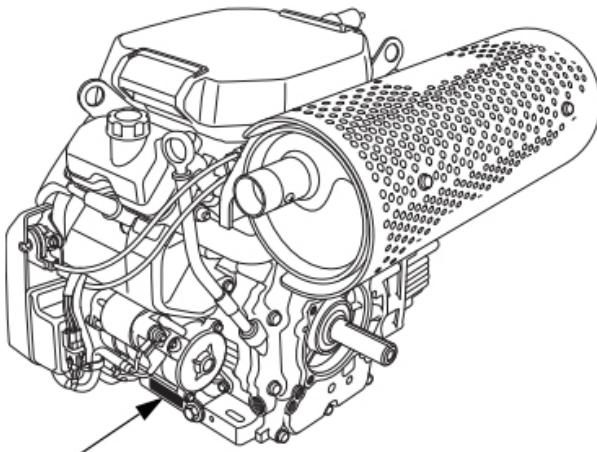
Engine Type	Honda GX630, Air-cooled 4-stroke OHV
Bore x Stroke	78 X 72 mm
Displacement	688 cm³
Net Power Output*	20.8 hp (15.5 kW) @ 3,600 rpm
Net Torque	35.6 lbs ft (48.3 Nm) @ 2,500 rpm
PTO Shaft Rotation	Counterclockwise (from PTO shaft side)
Compression Ratio	9.3:1
Lamp/Charge coil options	2.7A, 17A, 26A
Carburetor	Horizontal type, two barrel butterfly valve, internal vent
Ignition System	Digital CDI with variable ignition timing
Starting System	Electric
Lubrication System	Forced lubrication
Governor System	Mechanical
Air cleaner	Dual element
Oil Capacity	2.1 US qt (2.0l)
Fuel	Unleaded 86 octane or higher
Dry Weight	96.8 lb (44 kg)



Engine Serial Number Information

GENERAL INFORMATION

Record the engine serial number, type and purchase date in the spaces below. You will need this information when ordering parts and when making technical and warranty inquiries.



**SERIAL NUMBER &
ENGINE TYPE LOCATION**

Engine serial number: _____

Engine type: _____

Date Purchased: _____ / _____ / _____

**SECTION 1
SAFETY**

SECTION 1: SAFETY

WARNING

CALIFORNIA — Proposition 65 Warning

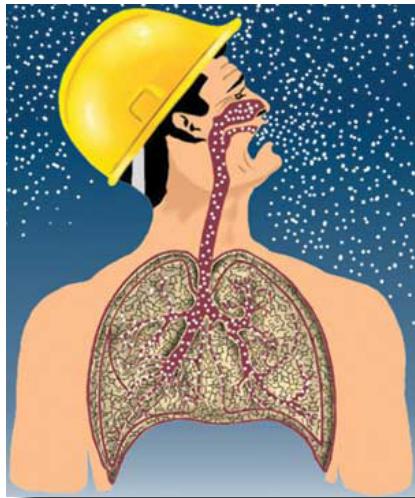
Engine exhaust and some of its constituents, and some dust created by power sanding, sawing, grinding, drilling and other construction activities contains chemicals known to the State of California to cause cancer, birth defects and other reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints.
- Crystalline silica from bricks.
- Cement and other masonry products.
- Arsenic and chromium from chemically treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: ALWAYS work in a well ventilated area, and work with approved safety equipment, such as dust masks that are specially designed to filter out microscopic particles.

SECTION 1 SAFETY

Federal Regulations Respiratory Hazards



WARNING

RESPIRATORY HAZARDS

Grinding/cutting/drilling of masonry, concrete, metal and other materials can generate dust, mists and fumes containing chemicals known to cause serious or fatal injury or illness, such as respiratory disease, cancer, birth defects or other reproductive harm. If you are unfamiliar with the risks associated with the particular process and/or material being cut or the composition of the tool being used, review the material safety data sheet and/or consult your employer, the material manufacturer/supplier, governmental agencies such as OSHA and NIOSH and other sources on hazardous materials. California and some other authorities, for instance, have published lists of substances known to cause cancer, reproductive toxicity, or other harmful effects.

Control dust, mist and fumes at the source where possible. In this regard use good work practices and follow the recommendations of the manufacturers or suppliers, OSHA/NIOSH, and occupational and trade associations. Water should be used for dust suppression when wet cutting is feasible. When the hazards from inhalation of dust, mists and fumes cannot be eliminated, the operator and any bystanders should always wear a respirator approved by NIOSH/MSHA for the materials being used.

WARNING

SILICOSIS WARNING

Grinding/cutting/drilling of masonry, concrete, metal and other materials with silica in their composition may give off dust or mists containing crystalline silica. Silica is a basic component of sand, quartz, brick clay, granite and numerous other minerals and rocks. Repeated and/or substantial inhalation of airborne crystalline silica can cause serious or fatal respiratory diseases, including silicosis. In addition, California and some other authorities have listed respirable crystalline silica as a substance known to cause cancer. When cutting such materials, always follow the respiratory precautions mentioned above.

Do not operate or service the equipment before reading the entire manual. Safety precautions should be followed at all times when operating this equipment. Failure to read and understand the safety messages and operating instructions could result in injury to yourself and others.

SAFETY NOTES

The four safety notes shown below will inform you about potential hazards that could injure you or others. The safety notes specifically address the level of exposure to the operator and are preceded by one of four words: DANGER, WARNING, CAUTION or NOTICE.



Indicates a hazardous situation which, if not avoided, **will** result in death or serious injury.



Indicates a hazardous situation which, if not avoided, **could** result in death or serious injury.



Indicates a hazardous situation which, if not avoided, **could** result in minor or moderate injury.



Addresses practices not related to personal injury.



SECTION 1 SAFETY

Safety Symbols

Potential hazards associated with the operation of this equipment will be referenced with hazard symbols which may appear throughout this manual in conjunction with safety notes.

Symbol	Safety Hazard
	Lethal exhaust gas hazards
	Explosive fuel hazards
	Burn hazards
	Rotating parts/crush hazards
	Pressurized fluid hazards
	Hydraulic fluid hazards

For the vehicle to work properly it must be set up correctly (installation and use). The oil level of the various mechanisms must be verified. An inaccurate inspection or incorrect installation or improper use can impair the vehicle efficiency and compromise operator safety.

All the information and diagrams in this manual refer to the model in production at the time of publication.

For more information contact an Authorized Service Center.

Allen Engineering Corporation reserves the right to make changes without prior notification.

Everything in this manual belongs to the AEC, therefore no part or diagram can be used for any other use without authorization.

Caution is the principal factor in preventing accidents and injuries.

Before starting up the vehicle, carefully read all the instructions in this booklet. Should doubt or uncertainties arise, contact Product Support.

- Before starting the engine, make sure that there are no people near the vehicle, especially children.
- It is strictly forbidden to transport or lift people.
- **Do not** use the vehicle unless you are physically fit.
- **Do not** drink alcoholic beverages while at work.
- This vehicle is not approved for road circulation.
- **Do not** use the vehicle on steep slopes but only on ground with a gradient that is less than the limits indicated further stated in this manual (pg 24, 25).
- It is strictly forbidden to abandon the vehicle while the engine is running or with the ignition key inserted. The engine must always be stopped.
- It is strictly forbidden for minors to use the vehicle.
- **Do not** use the vehicle in closed or poorly ventilated areas: exhaust fumes are toxic and could be seriously harmful to the body and may even be fatal.
- The vehicle must be refueled with the engine switched off. **Always** keep away from flames and **do not** smoke.

SECTION 1 SAFETY

General Safety (Cont'd)

- Do not spill hydraulic or lubricating oil or any other liquid on the ground during maintenance; pick it up and dispose of it at authorized companies.
- Unauthorized personnel must be prohibited from operating the vehicle by removing the ignition key. The person it is handed over to is responsible for any harm and damage caused to third parties.
- It is strictly forbidden to remove the safety devices installed.
- Avoid stopping the vehicle in a place where there lies the risk of a landslide, especially when fully loaded.
- Avoid wearing inadequate clothing when operating the vehicle (oil-stained, torn, etc.).

Certain symbols are found in the manual and where necessary on some parts of the vehicle, followed by safety-related messages. For them to be read more easily and carefully, follow the instructions below:



DANGER!

This symbol indicates a high degree of danger and risk for the safety of the operator or other persons, including death. Use all the precautions recommended in this manual.



ATTENTION!

This symbol indicates a potential hazard that can be eliminated by applying and complying with the instructions provided in this manual or by using common sense.



The present manual contains the information required to run the machine. Contact the Manufacturer for any spare parts, accessories or information you might require. The tracked buggy fit with bucket or open dump body serves to carry and dump materials. The materials being handled must comply with the characteristics of the equipment currently being used.

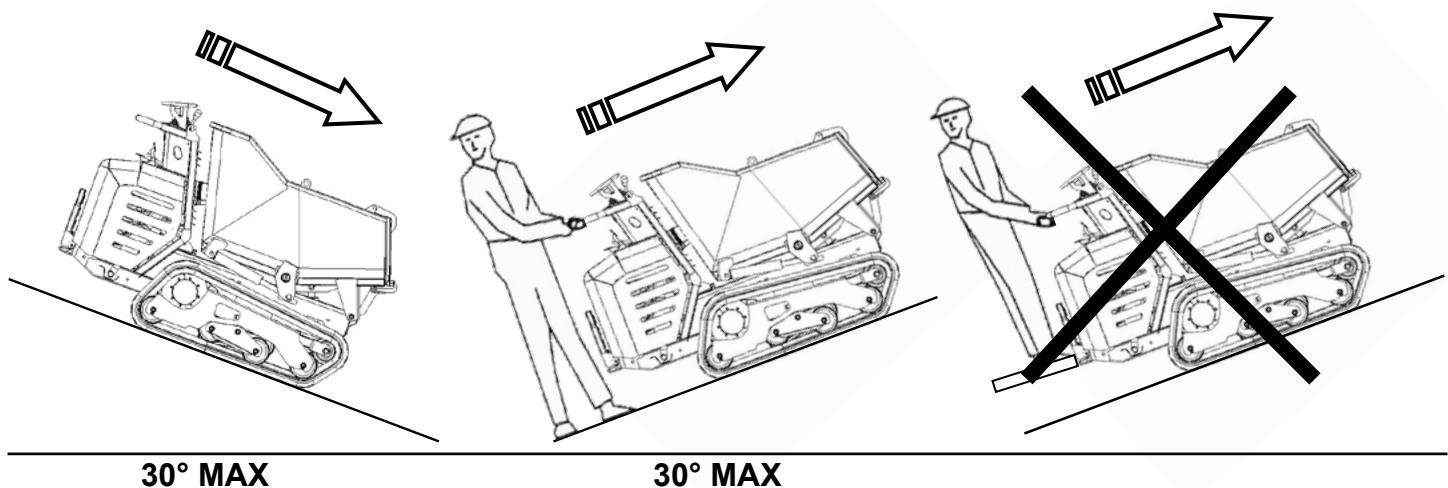
- **Avoid abrupt movements.** All movements and maneuvers must be performed with utmost care and while running at a slow speed.
- **Check the work area.** Make sure that it is free and that there are no unauthorized persons around. Also check that no one enters or passes within the machine operating range.
- **In case of operating anomalies** while moving the various mobile parts of the machine, turn the engine off immediately.
- **Never** perform any checks, controls or maintenance operations with the engine running.
- **Never** transport or lift anyone except the operator.
- **Never** move over terrain that has both a lateral and longitudinal slope. The terrain must be solid and compact.
- When hoisting and transporting the machine, follow the instructions given in this manual (page 29).
- Before starting up the machine, make certain that the load has been positioned correctly in the dump body.
- When moving over a slope, whether moving forward or in reverse, always make certain that the weight is evenly balanced. If the unit has a bucket, set it in a position that improves stability.
- Before tipping the hopper or loading bucket, check that the loaded material can slide freely. If the hopper or loading bucket are lifted with the material blocked inside stability may be lost, therefore this operation is prohibited. This situation is riskier if lifting and unloading is carried out laterally.
- The machine can be used for unloading on ground with a gradient lower than 25% (both lateral or longitudinal). It is prohibited to unload where there is a longitudinal and lateral slope present at the same time.
- Lifting of the loading bucket for unloading, must be carried out very slowly to prevent swinging, which could cause the machine to tip over.
- Before lifting the load, check that the material contained in the loading bucket has been positioned in a way to prevent its accidental escape during movement.
- If the loading bucket is also equipped with a shovel, it must be positioned as high as possible, to prevent it from interfering with the remaining structure when tipping over.

SECTION 1 SAFETY

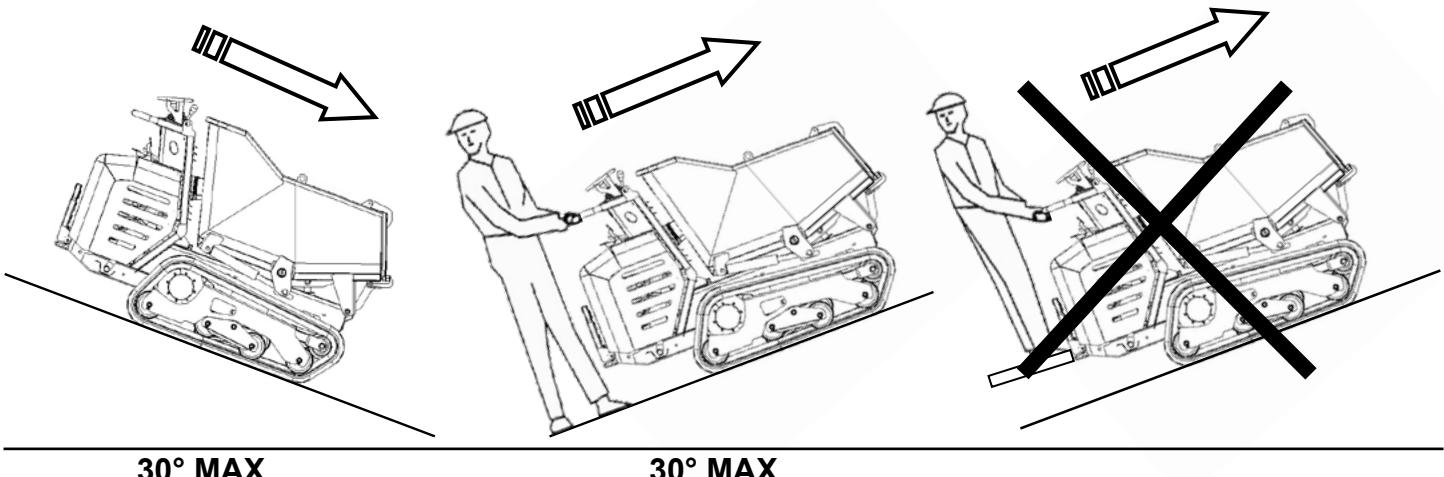
Operational Safety (Cont'd)

- The machine can be used for unloading on land with a gradient lower than 25% (longitudinal) and 18% (lateral). It is prohibited to unload where there is a longitudinal and lateral slope present at the same time.
- Move the loading system upwards only when the machine is at a standstill (it is not traversing).
- It is prohibited to traverse with the system lifted, even if only by a few centimeters with respect to the chassis.
- Before lifting the loading bucket and tipping it is necessary to check that this will not interfere with other objects, in particular with electric cables etc.
- Only use the high tipping system with friable material. On tipping the loading bucket it is necessary to check that the material really does slide downwards.
- Take great care during the unloading phase. If in doubt lower the loading bucket again and check that the material moves freely. If the material is blocked, try to unblock it with the loading bucket in a low position, otherwise the machine may tip over, crushing the operator and causing damage.

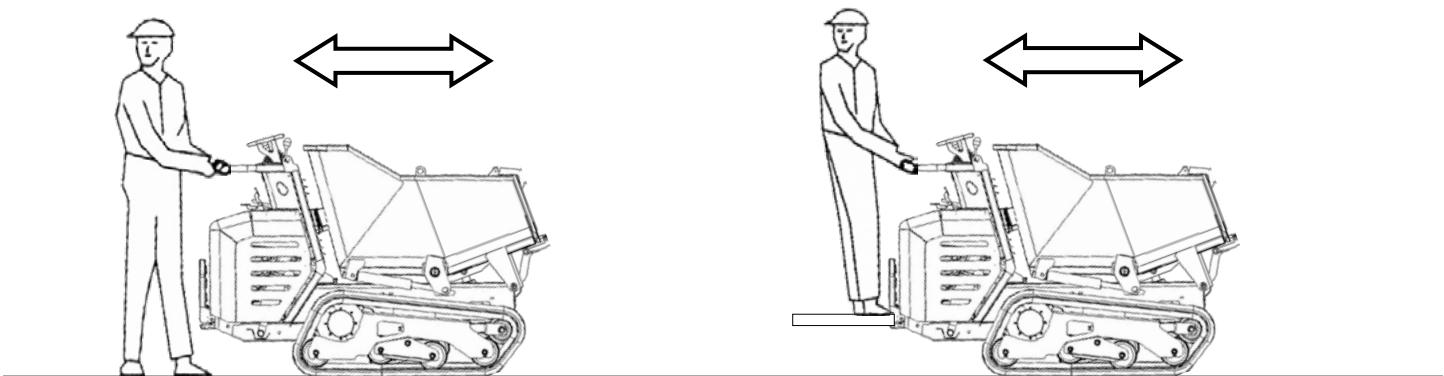
UPHILL OR DOWNSHILL - LOADED



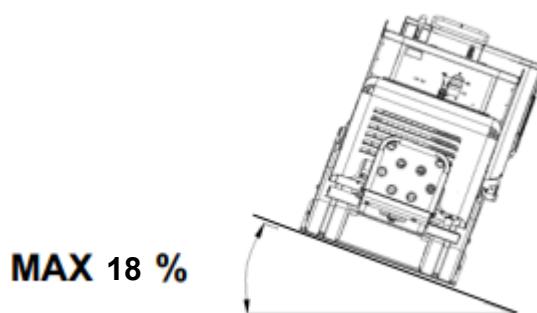
UPHILL OR DOWNHILL - EMPTY



FLAT GROUND - EMPTY



UPHILL OR DOWNHILL, EMPTY AND LOADED

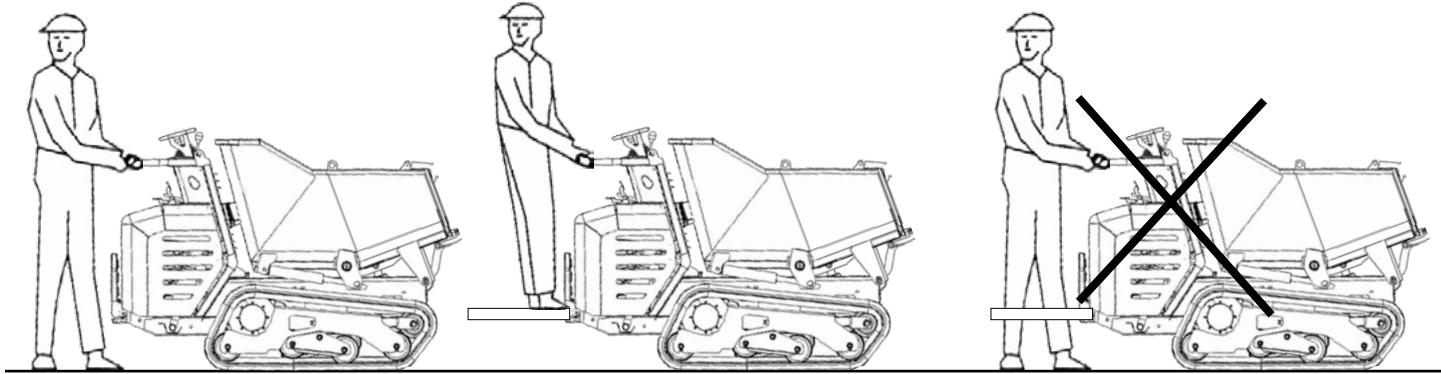


SECTION 1 SAFETY

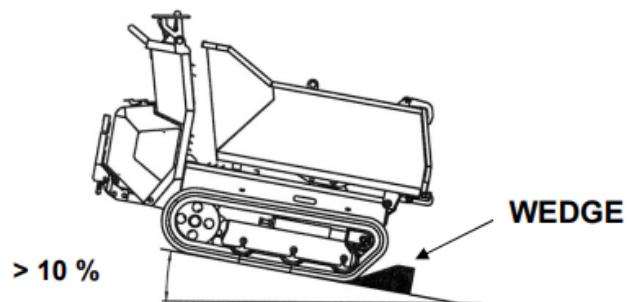
Operational Safety (Cont'd)

USING THE OPERATOR PLATFORM:

- The PLATFORM must be LIFTED (max. height) with the OPERATOR on the GROUND.
- The PLATFORM must be LOWERED with the OPERATOR ON IT.
- Under no circumstances is the operator to drive while the platform is lowered.



Whether the machine is running or off, to park the machine with full load on a slope of more than 10%, insert a safety wedge at the tracks. The loaded machine tends to descend on its own, whether the engine is on or off. When stopping or parking always shutdown the engine.



Never use the machine at the rated maximum for excessively long periods of time. Always alternate with periods operating at more moderate rates. In particular, to prevent damage from overheating of the hydraulic parts, never make excessively long transfers.



Internal combustion engines present special hazards during operation and fueling. Read and follow the warning instructions in the engine owner's manual and the safety guidelines below. Failure to follow the warnings and safety guidelines could result in severe injury or death.

Refueling Safety:

- DO NOT smoke when refueling the engine.
- DO NOT use fuel that is more than 90 days old. Use of unmixed, improperly mixed, or fuel older than 90 days, (stale fuel), may cause hard starting, poor performance, or severe engine damage and void the product warranty.
- DO NOT refuel a hot or running engine.
- DO NOT refuel the engine near an open flame.
- ALWAYS refill the fuel tank in a well-ventilated area.
- ALWAYS replace the fuel tank cap after refueling.
- ALWAYS keep the area around the muffler free of debris such as leaves, paper, cartons, etc. A hot muffler could ignite the debris and start a fire.

SECTION 1 SAFETY

Refueling Safety Information & Instructions (Cont'd)

To refuel the AT14 Track Buggy:

DANGER

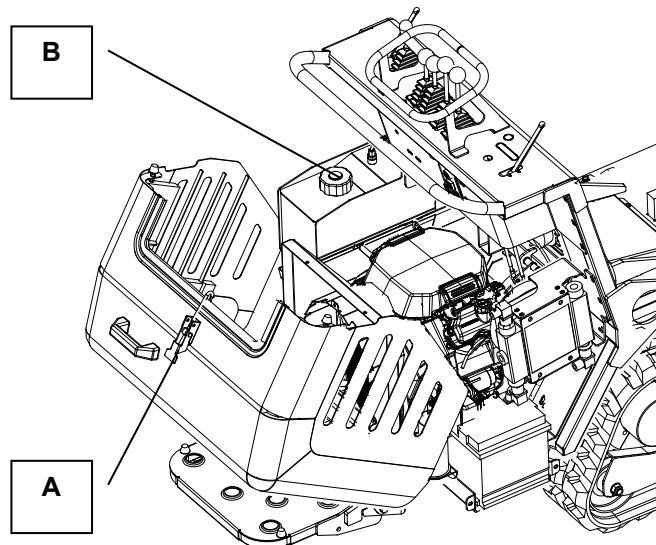
- **Refueling Safety**

When refueling, it is recommended to fill the tank up to $\frac{3}{4}$ of the maximum overflow level in order to leave space (about $\frac{1}{4}$) for fuel expansion.

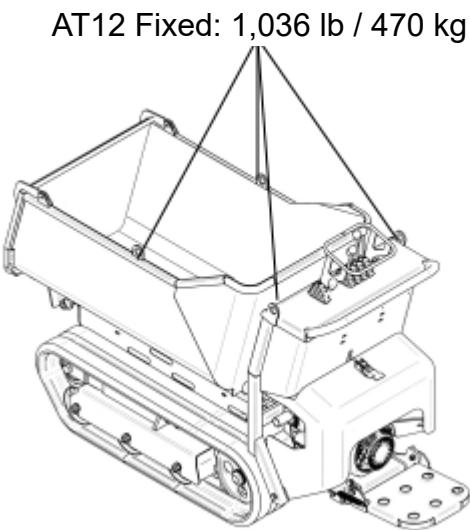
Fuel tank capacity (unleaded fuel): **0.95 GAL / 3.6 L**

- Fuel Filler Cap Location

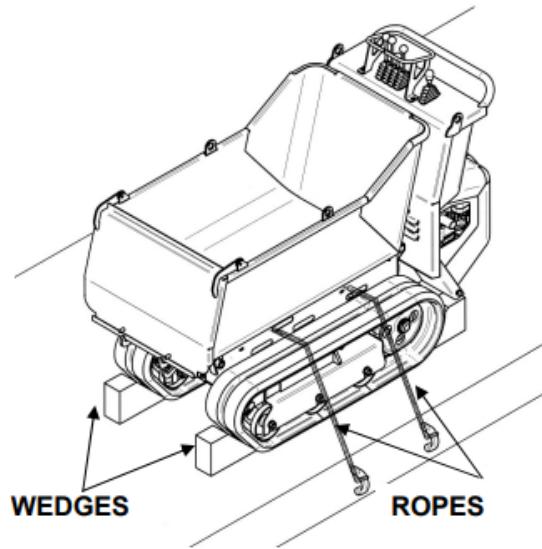
Open the bonnet by acting on the locking device "A" and top-up through cap "B".



Lifting



Transporting



The vehicle must only be lifted when empty and it is of utmost importance to strictly comply with the following:

- Lower the load bucket slightly to release the two hooks located on the sides of the dump body: the other two are positioned on the sides of the driving position (see figure).
- Close off the lifting area and prohibit unauthorized people from entering. Do direct the load over people or things and make sure that the area where the un/loading operations are performed is clear from any obstruction (power cables, telephone line, etc.).
- It is strictly forbidden for people to pass or stand under the suspended load.

SECTION 1 SAFETY

Lifting and Transportation Safety (Cont'd)

Lifting and Transportation Safety Continued:

- Use cables or chains rated for the weight to be lifted: when empty and fit with bucket, the machine weights approximately 360 Kg. The machine fitted with high tip skip weights approximately 470 Kg.
- Hook the vehicle from the 4 points provided and proceed with the lifting operations; avoid sudden movements and use very low lifting speeds.
- Lift the vehicle and place it on the transport vehicle, then anchor it properly by inserting and blocking wedges at the ends of the tracks on the flatbed.
- If necessary, secure the vehicle to the flatbed with steel cables of adequate capacity.
- Unload the vehicle by following the steps in inverse order and adopting all the necessary safety precautions to safeguard the personnel involved and the vehicle itself.

CAUTION

It is recommended to close the fuel valve every time the vehicle is transported or handled in order to prevent causing harm or damage.

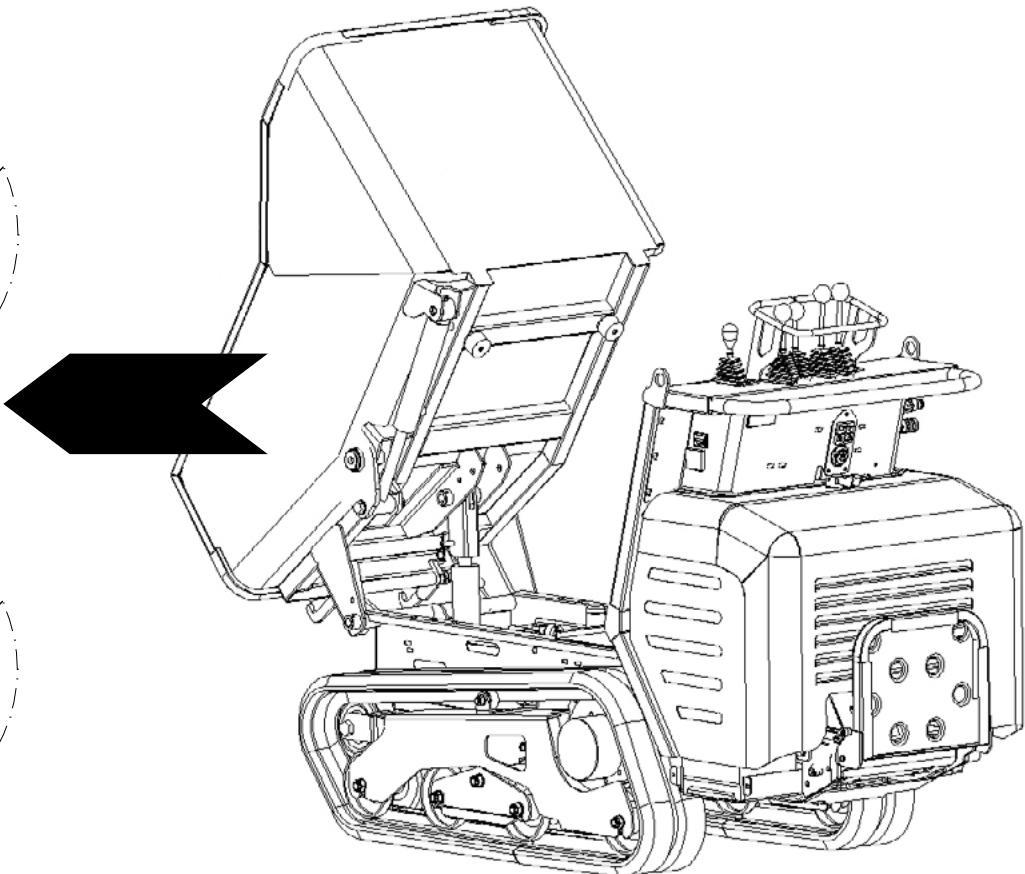
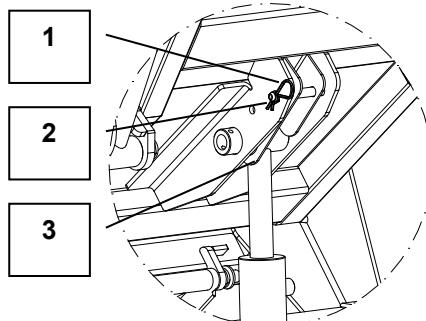
WARNING

Given its functional characteristics, the machine has some pinch points (descent of the body onto the frame and track) and some shearing points (dump body hatch). For this reason, particular care must be taken during these movements. Never insert arms or body parts inside these areas.

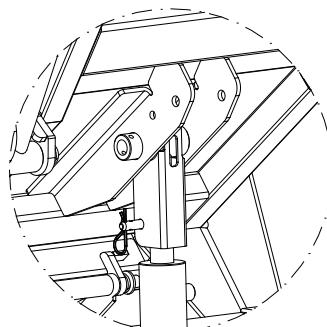
WARNING

In case of maintenance, the raised body must be blocked with a special safety item supplied with the machine, that must be inserted on the lifting cylinder ram moving it from position A to position B, as shown in the figure on page 31.

Position A



Position B



To insert the safety lock make the following operations:

1. Disconnect the split pin "1";
2. Unthread the pivot "2";
3. Rotate the safety lock "3" till enveloping the liner of the lifting cylinder of the body (see "Position B");
4. In this position reinser the blocking elements, pivot and split pin, as shown in the picture "Position B".

**SECTION 2
OPERATIONS**

SECTION 2: OPERATIONS

SECTION 2 OPERATIONS

PAGE LEFT BLANK INTENTIONALLY

SECTION 2 OPERATIONS

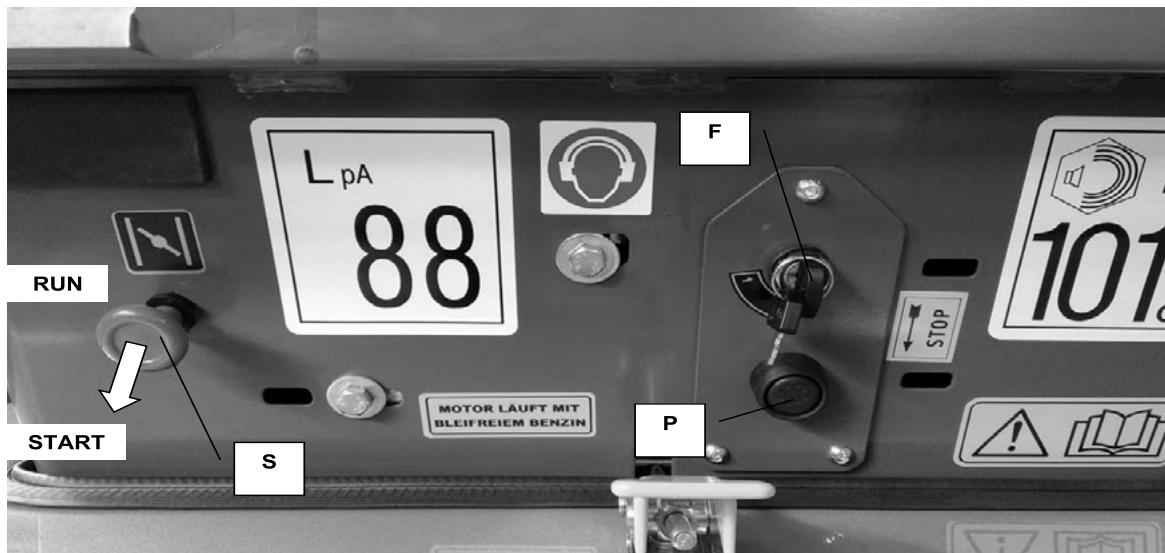
Starting Instructions

Before Starting, Check the Following:

- Check engine oil, fuel, and hydraulic oil levels
- Check that there is no carryover fluid from the fuel feed circuit and hydraulic oil circuit or from other elements in an oil bath
- Check the condition of the hydraulic hoses
- Check that there are no obstruction in the tracks and other machine parts
- Check the condition of the tracks
- Check the electrical system sheaths and cables
- Ensure that the machine controls are not gripping or seizing

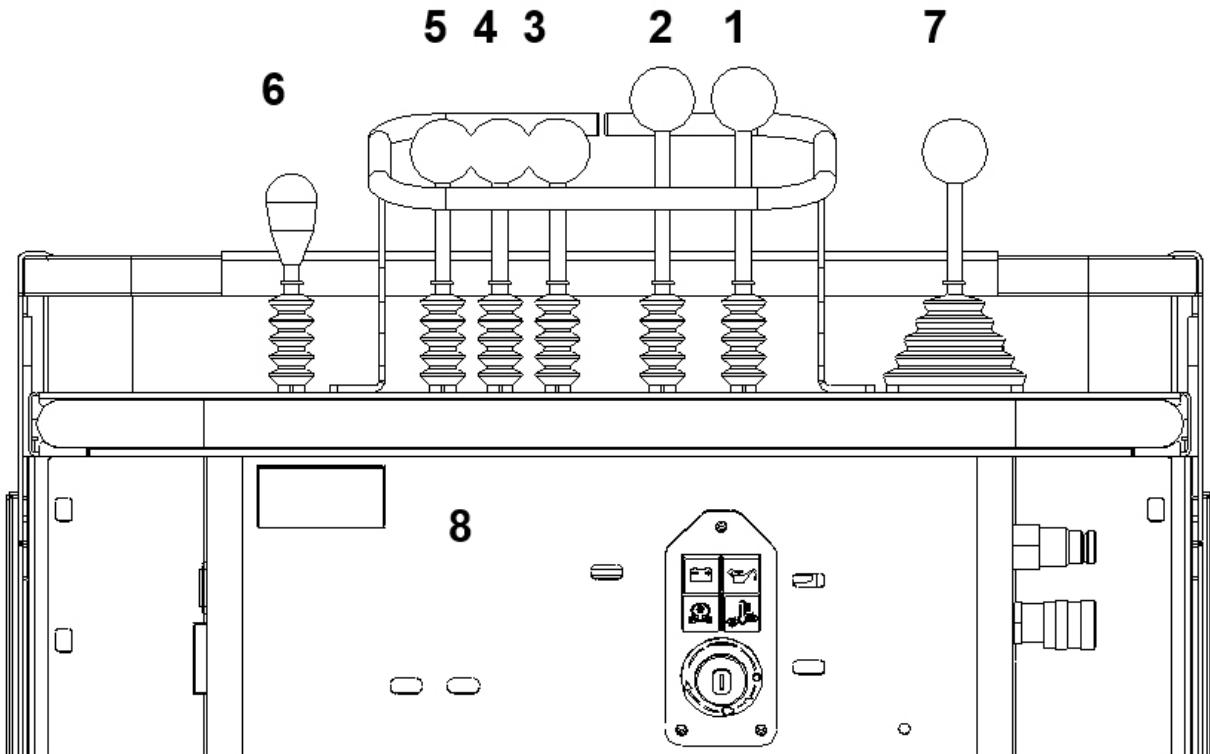
Start up Instructions:

1. Lower the footboard and press the fuel lever (located on the left side of the engine) all the way to the right
2. Set the "Choke" lever to the open position if the engine is warm and if the engine is cold pull the lever to the closed position.
3. Then turn the key **F** clockwise towards position 1 to start the engine. The key will return to the 0 position automatically. Next push the "Choke" lever to the open position.
4. **Stop the engine** by bringing the accelerator lever to the lowest setting and then turn the key towards position 0.



CAUTION

Do not hold the key switch F for more than 5 seconds, if the engine does not start wait 10 seconds before turning the key switch again.

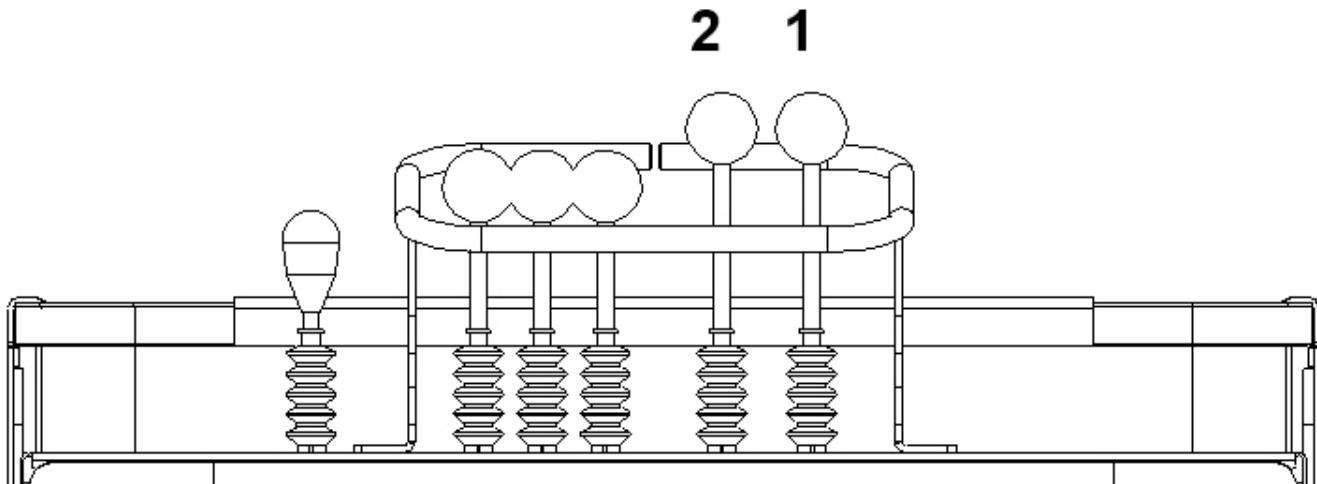


1. RIGHT TRACK DRIVE CONTROL LEVER
2. LEFT TRACK DRIVE CONTROL LEVER
3. LOAD BUCKET UP-DOWN LEVER
4. SELF-LOADING SHOVEL LEVER
5. DRIVING LEVER FOR THE LIFTING OF THE UNLOADING SKIP
6. ACCELERATOR LEVER
7. P.T.O. CONTROL LEVER
8. DRIVING HANDLE BAR

SECTION 2 OPERATIONS

General Operating Instructions

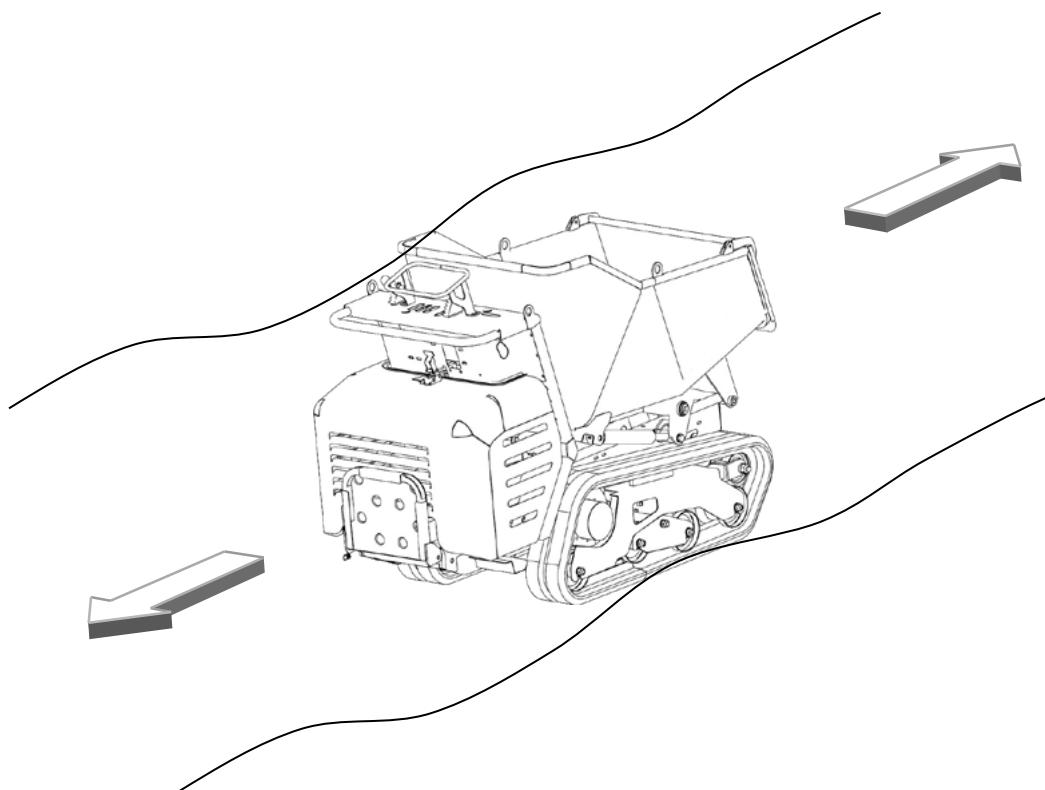
The vehicle drive is activated via levers “1” and “2”.



Hereunder are the detailed descriptions of the maneuverers that are to be performed to drive forward, backward and to steer.

FORWARD GEAR: bring levers “1” and “2” simultaneously forward.

REVERSE GEAR: bring levers “1” and “2” simultaneously backwards.



NOTE: When turning it is recommended to not COUNTER STEER, see page 36.

STEERING FORWARD TO THE RIGHT:

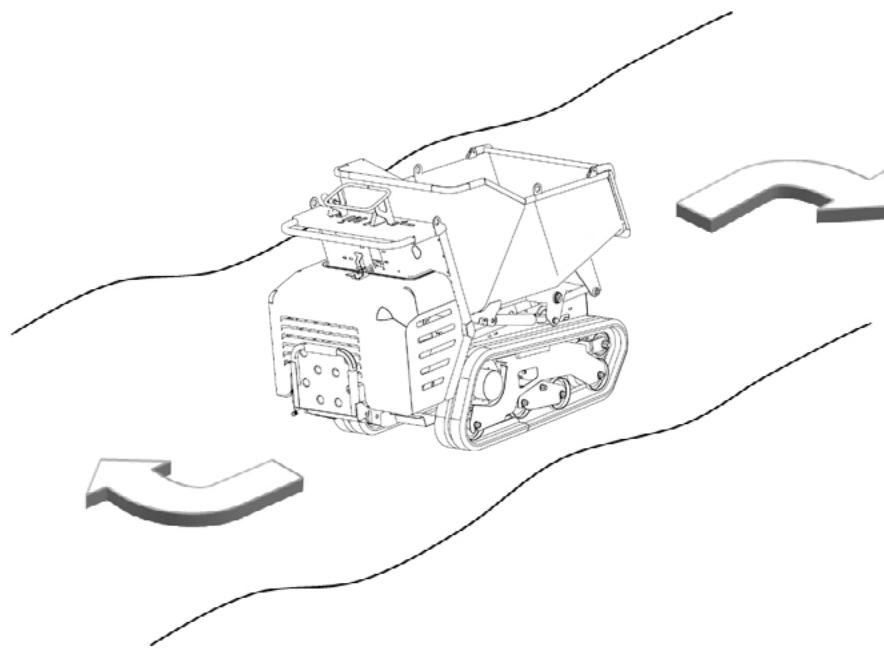
WITH THE VEHICLE STOPPED: bring lever "2" forward with respect to lever "1"

WHILE THE VEHICLE IS MOVING: reverse lever "1" with respect to lever "2"

STEERING BACKWARDS TO THE RIGHT:

WITH THE VEHICLE STOPPED: bring lever "2" backwards with respect to lever "1"

WHILE THE VEHICLE IS MOVING: bring lever "1" forward with respect to lever "2"



STEERING FORWARD TO THE LEFT:

WITH THE VEHICLE STOPPED: bring lever "1" forward with respect to lever "2"

WHILE THE VEHICLE IS MOVING: reverse lever "2" with respect to lever "1"

STEERING BACKWARDS TO THE LEFT:

WITH THE VEHICLE STOPPED: bring lever "1" backwards with respect to lever "2"

WHILE THE VEHICLE IS MOVING: bring lever "2" forward with respect to lever "1"

NOTICE

ALL STEERING AND DIRECTION OF TRAVEL ACTIONS MUST BE MADE SMOOTHLY AND CAUTIOUSLY.

SECTION 2 OPERATIONS

General Operations (Cont'd)

VEHICLE USE

In order to safeguard the integrity and functionality of the track, please follow the recommendations and specifications below:

- Avoid sudden turns and changes in direction while driving on the road, especially on rough and hard ground, bumpy and sharp ground or with high friction. Under these circumstances **DO NOT COUNTER STEER; turn only one track to go round a bend, both while driving as well as when stationary.**
- While driving, prevent the tracks from coming into contact with protrusions and parts with sharp and pointed edges.
- Prevent the tracks from coming in contact with oils, solvents, fuel or other corrosive materials; otherwise, clean and wash immediately.
- Prevent prolonged use of the vehicle in marine areas or in a salty environment, as this enhances the detachment of the metal core from the rubber.
- Due to the basic characteristics of the rubber that the track is made of, it is recommended to use it in temperatures ranging from **-25°C to +55°C, -13°F to 131°F.**
- Do not leave the tracks exposed to the elements for prolonged periods; sudden climate changes will enhance premature aging.
- Any wear on the transmission wheels can cause abrasions or the metal core of the tracks to emerge; these must be promptly replaced.

TROUBLESHOOTING

BROKEN STEEL ROPES OF THE TRACK

- Excessive track tension combined with it being used on stones and loose material that accumulate between the track and the undercarriage.
- The track emerging from the guides on the wheels
- High friction in the case of successive and rapid changes in direction.

WORN OR BROKEN METAL CORES

- Excessive track tension
- Incorrect contact between the sprocket and the track (worn sprocket, debris interposed between the sprocket and the track, etc.)
- Used on sandy ground

DETACHED METAL CORES FROM THE RUBBER

- Excessive abrasion of the inner sides of the track with the guide rollers (excessive and sudden steering and counter steering).
- Worn and entangled sprocket while turning.

CAUTION

The anomalies listed on page 36 require the damaged track to be replaced immediately.

ABRASIONS OR TEARS DUE TO FATIGUE OR EXTERNAL FACTORS

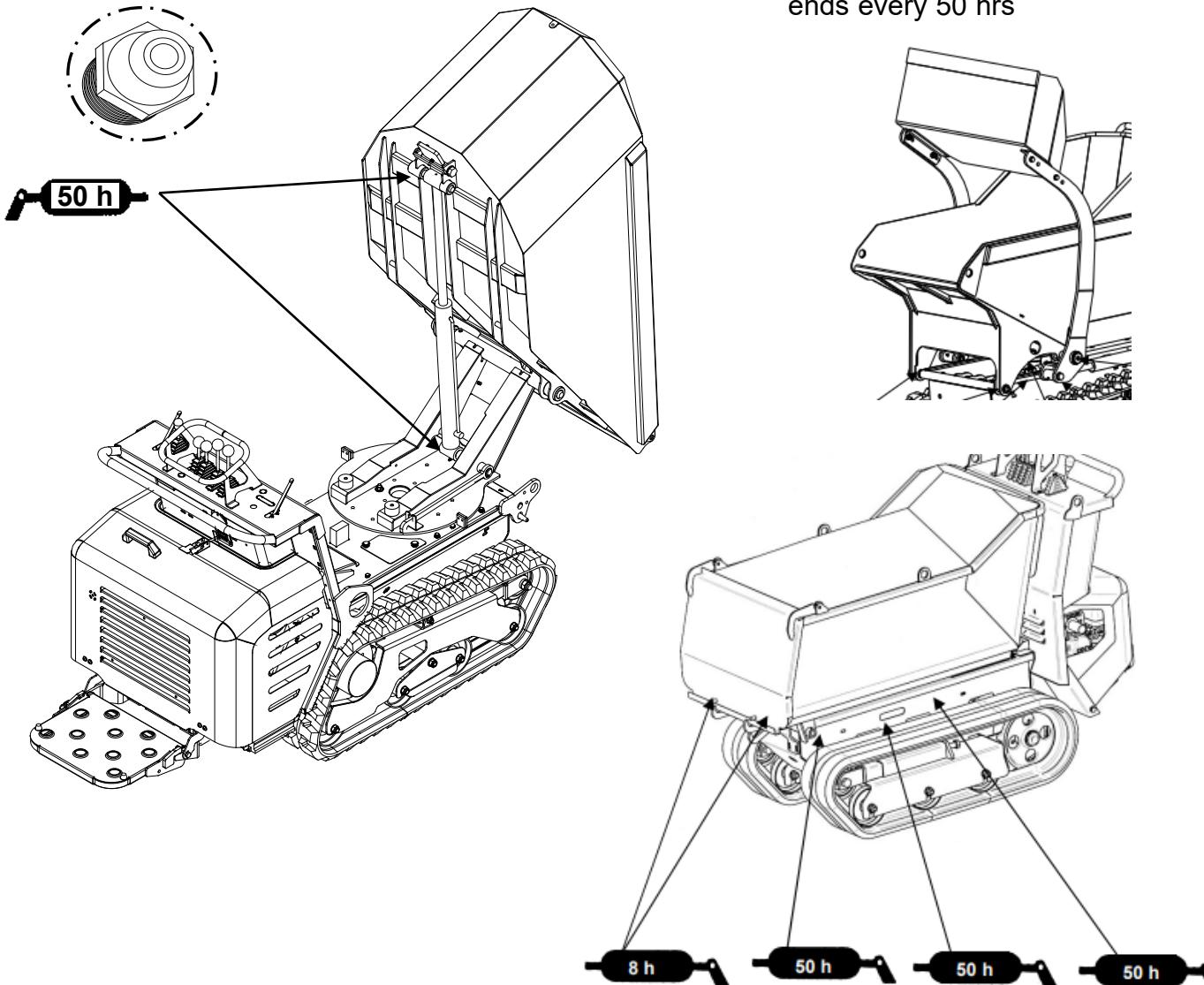
- Generally, these problems are caused by the way the vehicle is used or the environment in which the work is carried out. These changes in the track can be reduced but not eliminated by using the vehicle with care and responsibly. **It is recommended to replace it even if the tread is reduced to about 2 to 5 mm.**
- Abrasions, tears and cuts on the outer surface of the track (that in contact with the ground) are more often due to contact with sharp stones or cutting material (metal sheets, glass, nails, brick chips, etc.).

NOTE: The integrity of the rubber track and the fact that it wears sooner or later mainly depend on how the vehicle is used.

SECTION 3 SERVICE

SECTION 3: SERVICE

GREASE POINTS



Grease the shovel pivot shaft ends every 50 hrs

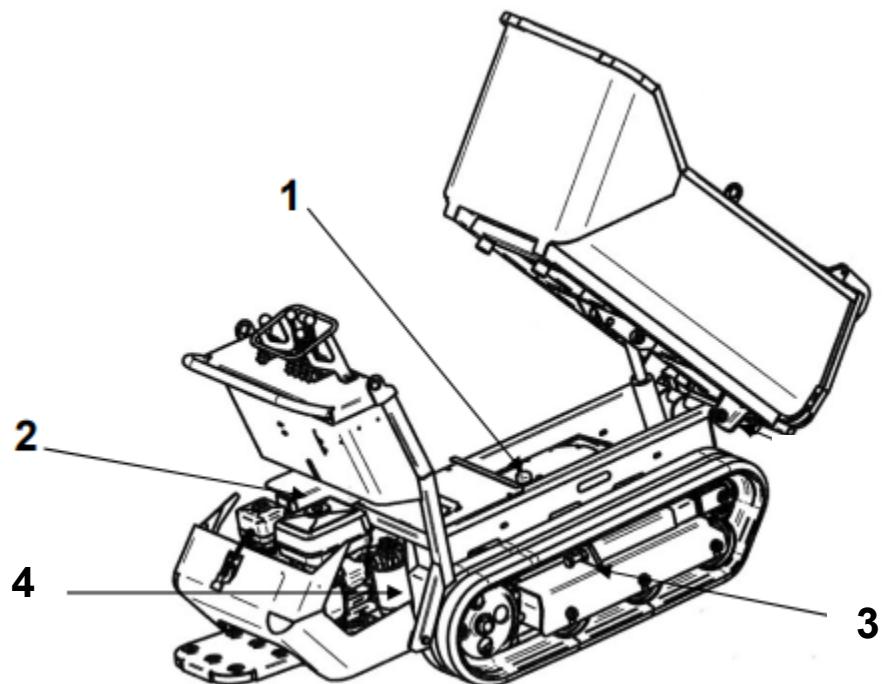
Periodically grease the indicated points. The lubrication intervals and the lubricant that is to be used are indicated in the table of lubricants below.

It is recommended to keep all the grease fittings clean and efficient and replace them if inefficient or damaged.

NOTICE

A thorough inspection and constant greasing allow the vehicle to operate perfectly efficient and safely.

Also grease the parts exposed to the elements as they require adequate protection against oxidation.

**Machine Components:**

1. HYDRAULIC OIL TANK FILLER CAP
2. FUEL FILLER CAP
3. TRACK TENSIONING DEVICE
4. HYDRAULIC OIL INTAKE FILTER

1 – HYDRAULIC OIL TANK FILLER CAP

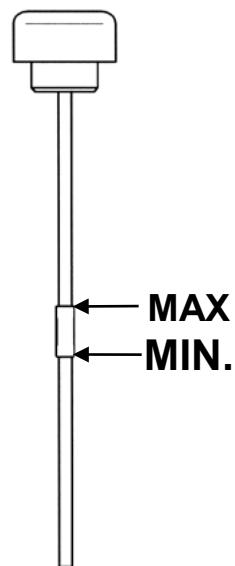
Complete oil change is **19.0 L**, 4.75 gal. Use 46 Weight Hydraulic Oil.

Replace the oil after the first **200 HOURS** of operation and every **1000 HOURS** thereafter or once a year.

To fill or top up, check that the oil is between the min. and max. levels on the dip stick incorporated in the screw down cap. This control must be performed with the bucket raised (cylinder extended) and the machine on a flat surface.

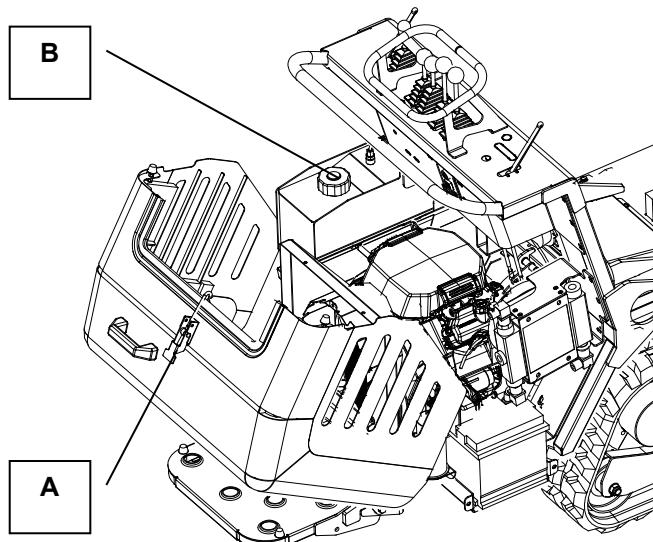
ALWAYS KEEP THE LEVEL BETWEEN MINIMUM AND MAXIMUM

Never overfill because the tank serves as an oil expansion tank during machine operation.



2 – FUEL FILLER CAP

Open the bonnet by acting on the locking device "A" and top-up through cap "B".



When refueling, it is recommended to fill the tank up to $\frac{3}{4}$ of the maximum overflow level in order to leave space (about $\frac{1}{4}$) for fuel expansion.

Fuel tank capacity (unleaded fuel): 0.95 GAL / 3.6 L

SECTION 3 SERVICE

Track Tensioning

3 – TRACK TENSIONING DEVICE

This device is used to restore correct track tightness if they loosen during use.

TIGHTENING THE TRACKS

With use, the tracks tend to loosen.

When operating with loose tracks, they tend to slip over the driving wheel teeth causing it to jump its housing or to work in precarious fashion, damaging and causing wear to the housing. Never allow this situation to occur. To restore correct track tightness, proceed as follows:

Set the machine on a flat surface with compact ground, better on an asphalt or stone pavement. Lift the machine and set it on blocks or supports rated for the weight of the machine so that the tracks are approximately **100 mm (3.93")** off the ground.

Measure the track midline vs. the horizontal line; the reading must not be more than **5 mm (.19")**.

If the distance is greater, proceed as follows:

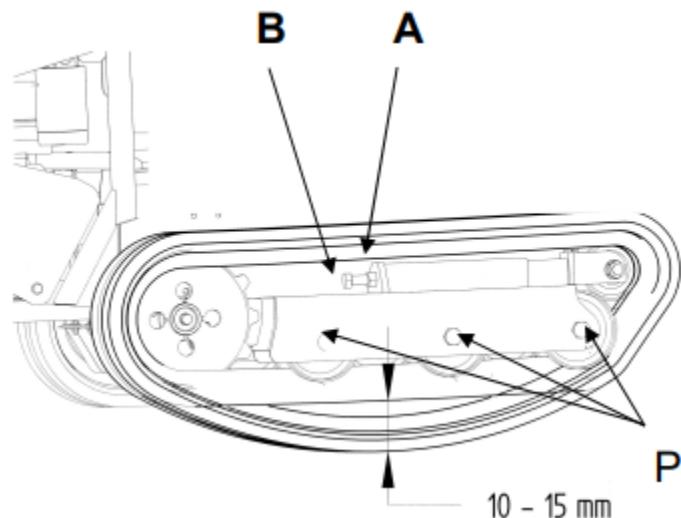
- loosen lock nut “**A**”.
- tighten screw “**B**” until the correct tightness is restored.
- lock screw “**B**” tightening lock-nut “**A**” thoroughly.

At this point, track tightness has been restored to the original tension found with new tracks.

Run the track blank for a few minutes so that it can settle in. With the track not running, check that the track tightness is correct. Then raise the machine and set it on the ground. It is now ready to use.

Once a day, clean all moving parts of the machine.

Regularly verify that the pivots that support the rollers “**P**” are securely locked by making sure that the lock nuts are perfectly tightened.



4 - REPLACING THE HYDRAULIC OIL INTAKE FILTER

The filter is located inside the hydraulic oil tank (see picture).

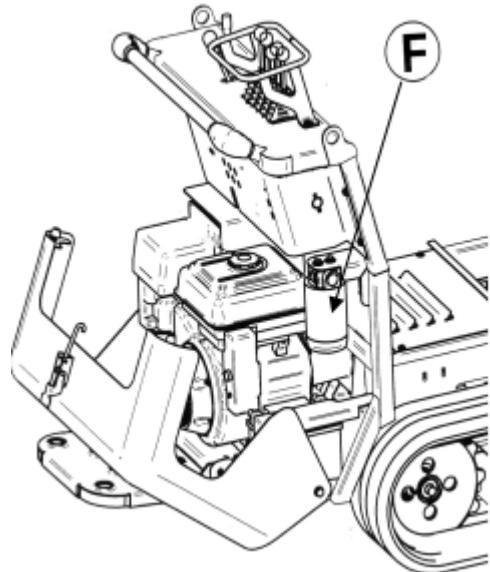
Replace the filter after the first **50 HOURS** of operation and every **500 HOURS** thereafter.

Unscrew the filter "F" and replace it with another having the same characteristics:

Degree of filtration: 10 micron

Nominal flow rate: 50 l/min.

NOTE: each time the filter is replaced, any oil that leaks must not be released in the environment.



IT IS ADVISABLE TO CARRY OUT THIS OPERATION OVER WATERPROOF OR PLASTIC SHEET.

THE OIL MUST ONLY BE DISPOSED OF AT AUTHORIZED COMPANIES.

**Recommended Hydraulic Oil AGIP ARNICA 46
HYDRAULIC SYSTEM Capacity 19 L or 5 GAL**

SECTION 3 SERVICE

Engine Air Filter

6 - REPLACING THE AIR FILTER

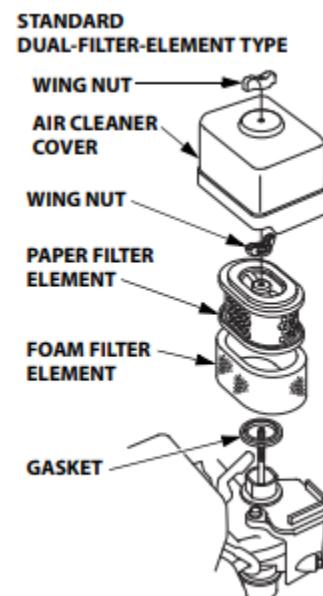
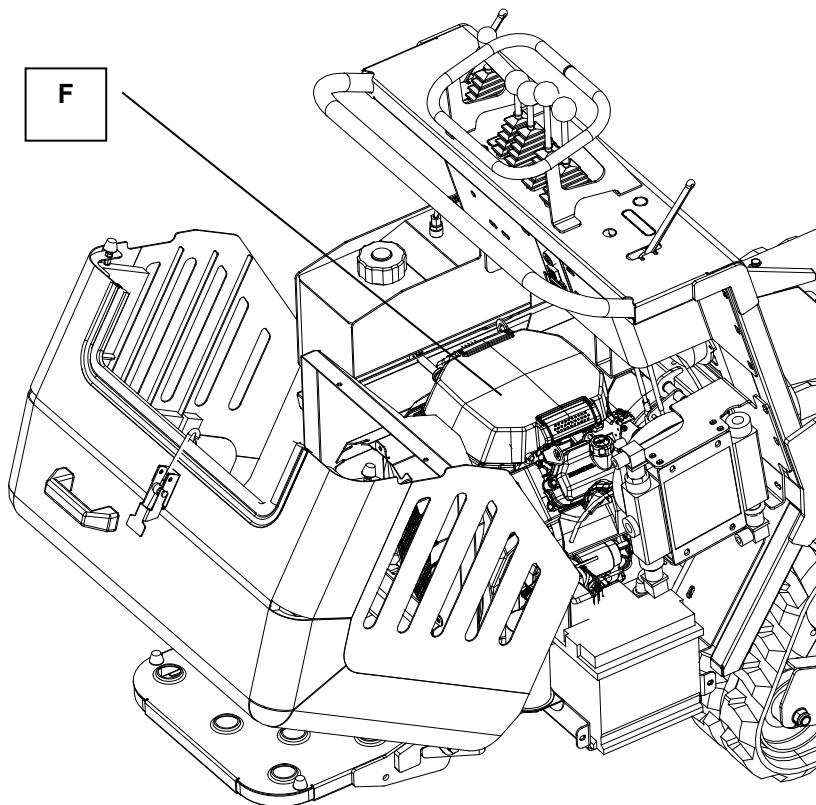
The air filter "F" is located under the engine bonnet.

To clean the cartridge, it is sufficient to remove the top cover, remove the cartridge and clean with compressed air. Do not use solvents, brushes or rags to prevent damage to the cartridge.

The air filter should be replaced with another one having the same characteristics.

The filter should be cleaned every **50 hours** of operation and the replacement must be done every **200 hours**.

Images for reference only, refer to OEM engine owner's manual for more details.

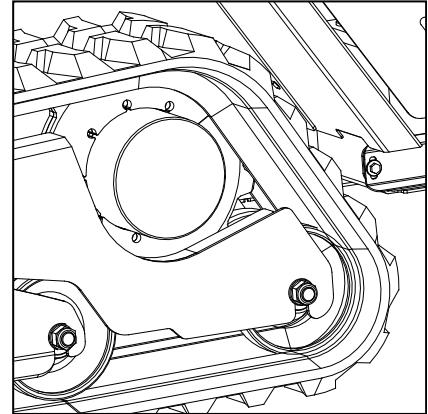


WHEEL GEARS

Each track is driven by a reducer, coupled to a hydrostatic motor, fitted with an internal brake with negative-type of multiple discs.

The brake is activated by the hydrostatic system by means of the transmission levers (forward - reverse).

The brake is always engaged (parking) when the engine is off.



STOPPING THE VEHICLE WITH THE ENGINE OFF IS ALWAYS GUARANTEED WITH THE NEGATIVE BRAKE. WHILE THE ENGINE IS RUNNING, THIS CAN ONLY BE APPLIED BY ACTIVATING THE COMMAND FROM THE DRIVER'S SEAT

MAINTENANCE AND REPAIRS MUST ALWAYS BE PERFORMED BY ADEQUATELY TRAINED PERSONNEL.

INSPECTING, FILLING AND CHANGING THE OIL IN THE WHEEL GEARS

Regularly verify that there are no leaks and that the oil reaches the correct level when the machine is stationary and the reducers are positioned as shown below. If necessary, top-up.

⚠ CAUTION

TOPPING UP MORE THAN 10% OF THE TOTAL AMOUNT MAY BE INDICATIVE OF A LEAK IN THE REDUCER.

- **The oil must be changed after the first 100 hours of operation.**
- **It must then be changed after 2000 hours of operation or once a year.**
- **Capacity of each reducer:** 0.5 L, 0.132 gal [Use 46 Weight Hydraulic Oil.]

The reducer is emptied immediately after operation, while the oil is still hot, in order to prevent any impurities from depositing.

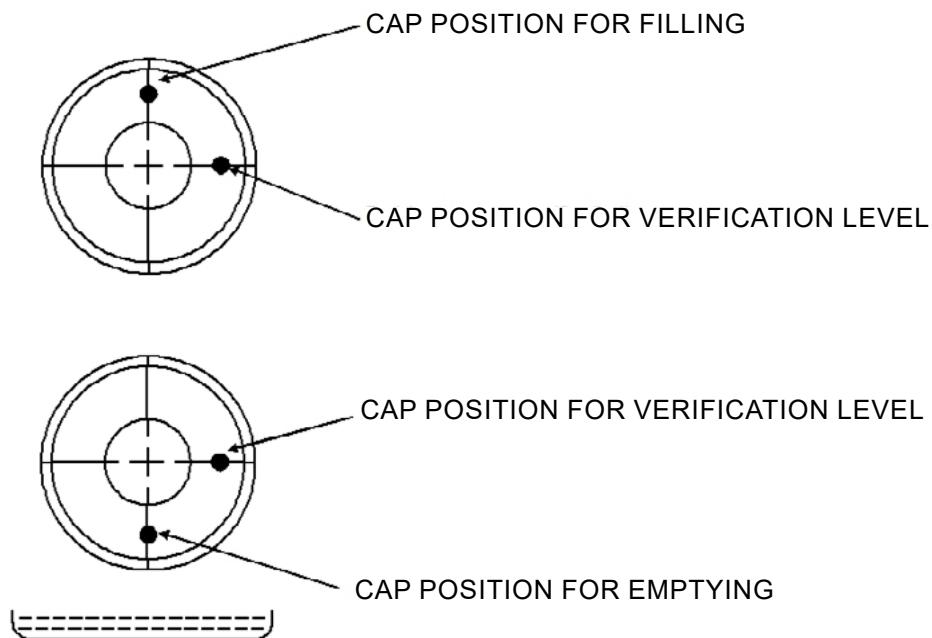
Be particularly careful when emptying as hot oil may cause severe burns.

Clean the cap with detergent while paying particular attention to cleanliness during the filling phase. Cleaning is essential for the vehicle and especially the hydrostatic system to operate correctly.

- **The regular checks on the reducer brake are limited to inspecting the oil level of the reducer itself and verifying there are no external leaks.** Therefore, this section does not require particular maintenance.

SECTION 3 SERVICE

Wheel Gears (cont'd)



If the oil level in the reducer should decrease or increase when there are no external leaks, the internal seals of the reducer itself must be checked by an authorized service center.

The vehicle must be level and horizontal and the engine OFF when verifying the level, topping up, refueling and emptying.

Insert an adequately sized container under drain plug to collect the oil.

DO NOT DISPOSE OF USED OIL IN THE ENVIRONMENT.

Maintenance Chart

SECTION 3 SERVICE

OPERATION	COMPONENT INVOLVED	HOURS FOR FIRST REPLACEMENT		
		50	100	200
REPLACE	Hyd. Oil intake filter cartridge	●		
	Hydraulic oil	●		

OPERATION	COMPONENT INVOLVED	FREQUENCY OF SUBSEQUENT REPLACEMENTS (in hours)					
		8	50	100	250	500	1000
CLEANING	Track	●					
	Loading bucket	●					
	Pump body protection compartment	●					
	Hydraulic oil tank						●
	Air filter cartridge		●				
INSPECTION AND RESTORE (if necessary)	Track tension		●				
	Hydraulic oil					●	
REPLACE	Hyd. Oil intake filter cartridge					●	
	Air filter cartridge				●		
	Hydraulic oil						●
CLEANING	Grease points	●					

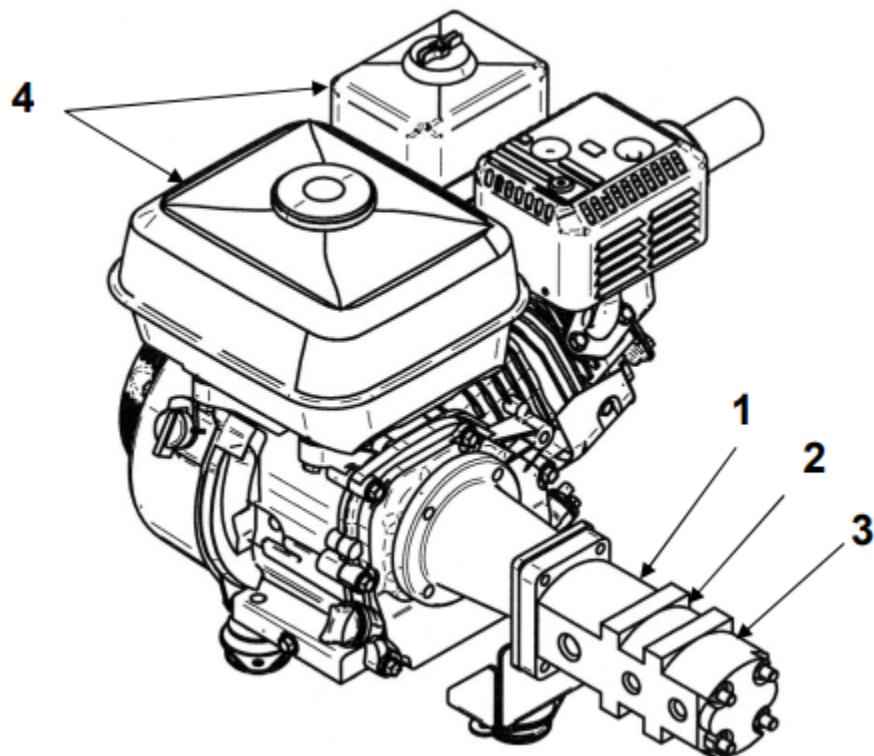
ATTENTION!

Refer to the information provided in the Manufacturer's manual supplied with the vehicle when inspecting the engine.

SECTION 3 SERVICE

Hydrostatic Transmission System Maintenance

HYDROSTATIC TRANSMISSION SYSTEM



1. Hyd. Gear Pump for services and 2nd speed
2. Hyd. Gear Pump for Left Track
3. Hyd. Gear Pump for Right Track
4. Engine

PUMPS MAINTENANCE

In order to service the pump and the hydraulic valve once the body is tipped and safely blocked, loose the screw "U" and "V" and then remove the protection carters

After finishing the necessary maintenance, refasten the panels and tie the screws.

REFERENCE VALUES FOR CALIBRATION OF THE HYDRAULIC SYSTEM AND SERVICES SYSTEM.

MEASUREMENT POINT	PRESSURE TO BE DETECTED	MANOMETER FULL SCALE	TYPE OF CONNECTION	CORRESPONDING ENGINE RPM
P1	135 ± 5 bar	250 bar	3/8" G	3600 rpm
P2	190 ± 5 bar	250 bar	3/8" G	3600 rpm
P3	190 ± 5 bar	250 bar	3/8" G	3600 rpm

SECTION 3 SERVICE

Hydrostatic Transmission System Maintenance (cont'd)

HOW TO CHECK AND RESTORE THE PRESSURE IN THE HYDRAULIC SERVICE AND TRANSLATION SYSTEM

All connection points to be used in controlling and regulation are located on the control distributor.

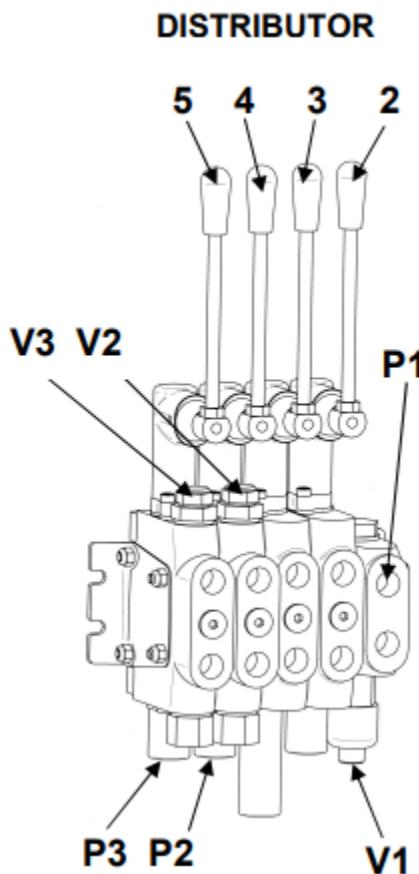
Start the checks following the indications given below. The reading must match that indicated in the previous table.

Disconnect the hydraulic hoses only at point (P1) and insert the 3-way connection for control and calibration of the service system, and use points (P2 and P3) to control and calibrate the translation system. The connections are to be hooked up in series and are therefore already present. In the connection left free, hook up the manometer with the appropriate scale.

P1 – SERVICE PRESSURE + 2nd SPEED DETECTION POINT

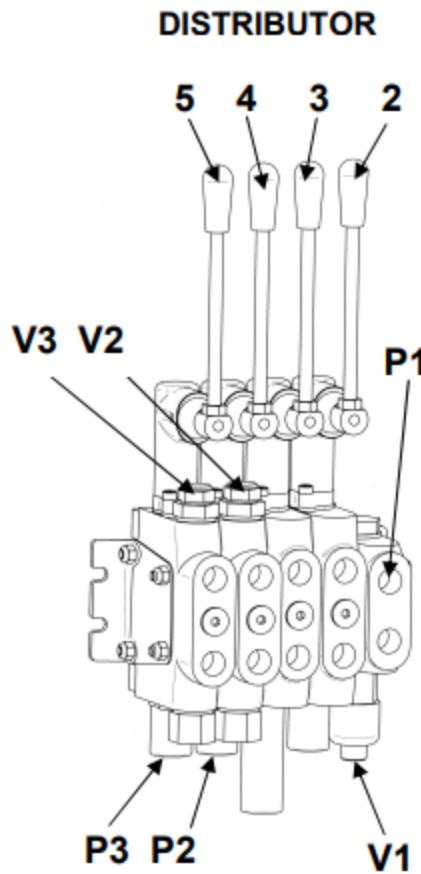
P2 – LEFT TRACK PRESSURE DETECTION POINT

P3 – RIGHT TRACK PRESSURE DETECTION POINT



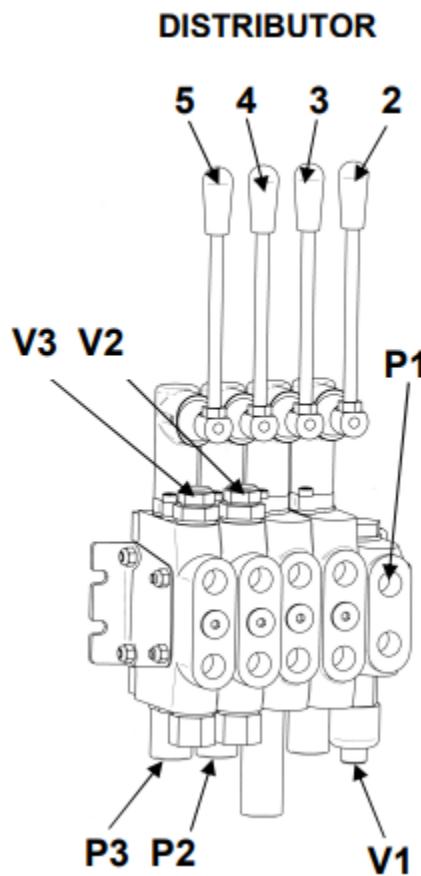
LEFT TRACK

To check correct pressure, once the manometer has been positioned in measuring point "P2", lock the left track by setting a fixed point between the drive wheel and the machine frame. Rev up the engine to the set number of revolutions (3600 rpm) and read the pressure indicated on the manometer. If it does not match the setpoint, operate the max. pressure valve "V2" set on the distributor, turning it until the pressure indicated in the table has been reached.



RIGHT TRACK

To check correct pressure, once the manometer has been positioned in measuring point "P3", lock the right track by setting a fixed point between the drive wheel and the machine frame. Rev up the engine to the set number of revolutions (3600 rpm) and read the pressure indicated on the manometer. If it does not match the setpoint, operate the max. pressure valve "V3" set on the distributor, turning it until the pressure indicated in the table has been reached.



HOW TO CHECK AND RESTORE THE PRESSURE IN THE SERVICE SYSTEM (BUCKET OR OTHER ACCESSORIES).

To check correct pressure, once the manometer has been positioned in measuring point "P1", bring the bucket, loader or other accessory that uses the machine lift cylinder to the end of its stroke. Rev up the engine to the set number of revolutions (3600 rpm) and read the pressure indicated on the manometer. If it does not match the setpoint, operate the max. pressure valve "V1" set on the distributor, turning it until the pressure indicated in the table has been reached.

WARNING

Carefully follow the indications supplied, remembering that the checks and pressure controls must be performed with the hydraulic oil at operating temperature (approximately 50-60°C).

WHEN CONNECTING AND DISCONNECTING THE POINTS FOR INSERTING THE MANOMETER, CHECK FOR OIL LEAKS. IT IS ADVISABLE TO PERFORM THE ABOVE OPERATION OVER AN IMPERMEABLE OR PLASTIC SHEET.

- **DO NOT DISPERSE OIL IN THE ENVIRONMENT.**
- **THE OIL MUST BE DISPOSED OF THROUGH AN AUTHORIZED COMPANY**

SECTION 3 SERVICE

General Maintenance - Electrical System

ELECTRICAL SYSTEM

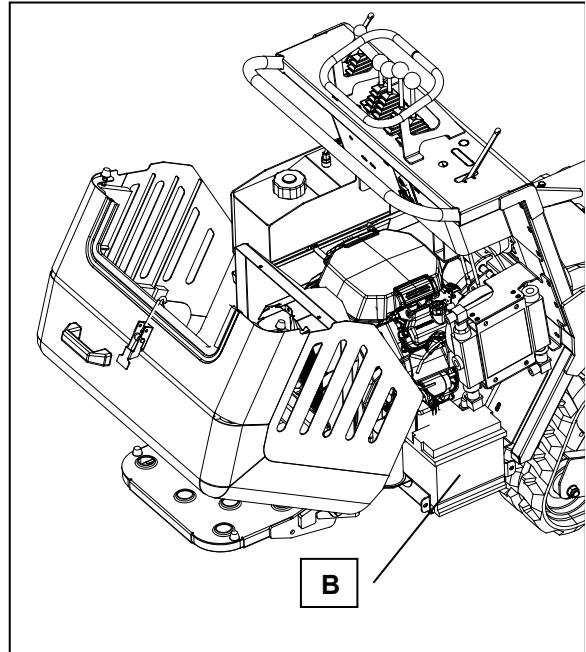
Battery "B" is found under the bonnet, on the left side.

BATTERY SPECIFICATIONS:

VOLTAGE: 12 V
CONSUMPTION: 55 Ah
DISCHARGE: 450 A

A - IGNITION KEY

B - BATTERY



The key in switch "A" is only removed when this is disconnected ("OFF" position).

Verify the level of the battery liquid every **100 HOURS**.

⚠ CAUTION

Follow the instructions found on the casing of the battery itself to check the level.

Only distilled water must be used to top-up - do not use acid. The electrolyte may leak due to it reaching boiling point and cause severe burns.

Always make sure the filler caps are closed perfectly.

Do not drain the battery completely.

If it drains quickly, have the voltage regulator checked. If this is not the cause, recharge the battery or possibly replace it.

The used battery must be disposed of by an authorized Company or personnel.

THE LIQUID INSIDE THE BATTERY IS HIGHLY CORROSIVE. PROTECT YOUR EYES AND HANDS WHEN CHECKING AND RESTORING THE LEVEL.

RISK OF BURNS!



RISK OF SCALDING!!

General Maintenance - Electrical System (cont'd)

SECTION 3 SERVICE

Keep the cable terminals fastened well and protected with grease or even better with pure Vaseline.

When disconnecting the battery, the earth wire (-) must be disconnected first.

When connecting the battery, the positive wire (+) must be connected first.

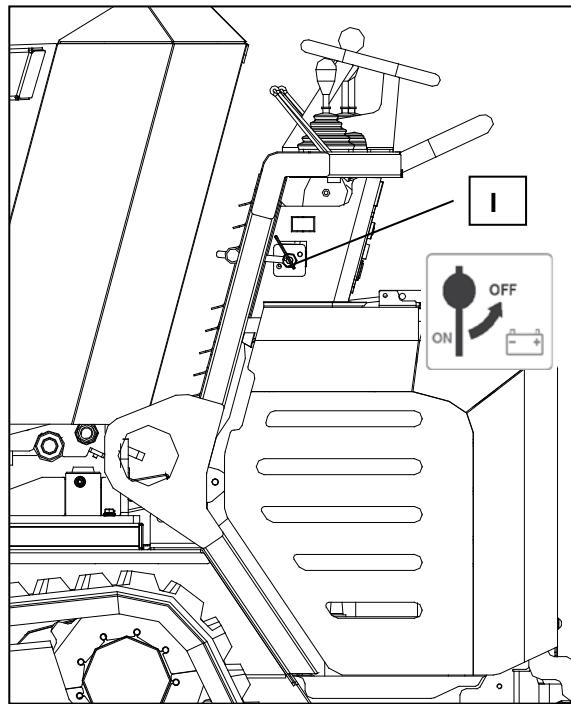
Keep metal tools and objects away from the battery poles as these may short-circuit the terminals and pose a risk of burns.

Always contact **Authorized Workshops** to charge the battery.

When parking the machine for a long period of time at low temperatures, the battery should be protected or stored in a dry and protected area.

REMOVE THE COVERING BEFORE IGNITION; FIRE HAZARD.

The machine is equipped with a **switch "I"** located on the left side of the machine, it makes it possible to disengage the battery if any **EMERGENCY** required it or if stopping the machine for a long period of time (more than 4 hours). Always contact Authorized Workshops for recharging.



SECTION 3 SERVICE

Troubleshooting

PROBLEM	CAUSE	
The vehicle jerks	No oil in the tank	Check the level and top-up, if necessary
	Air in the hydraulic drive system	Verify the efficiency of the pipes and fittings
	Clogged hydrost. oil filter	Replace the filter cartridge
	Control levers operated too abruptly and quickly	Operate the lever gently
The vehicle does not make use of all its power and does not perform at its maximum performance levels	Use different hydrostatic oil from that indicated	Check and replace it with adequate oil, if necessary
	Clogged hydrostatic oil filter	Replace the filter cartridge
The track tends to come out from its housing	Loosened track due to use	Adjust in accordance with the instructions provided in the paragraph CHECKS AND INSPECTIONS of the GENERAL MAINTENANCE
One of the two tracks is blocked	A foreign body is lodged between the track and the chassis	Remove the foreign body
	Faulty hydrostatic motor	Contact an authorized workshop
	Damaged pump	Contact an authorized workshop
	Broken hydraulic pipes	Check and replace, if necessary
The engine does not start	Burnt spark plugs	Verify the integrity of the spark plugs and the electrical circuit and replace, if necessary
	Flat battery / oxidized terminals	Verify and clean or replace
	Empty fuel tank	Check and top-up, if necessary
	Incorrect fuel	Verify and if necessary, replace after cleaning the tank
	Damaged starter or electromagnet	Contact an authorized workshop

PROBLEM	CAUSE	
The loading tipper does not rise or tilt	Faulty joint and/or hydraulic pump	Check and replace, if necessary
	Broken hydraulic pipes	Check and replace, if necessary
	Distributor pressure too low	Verify and restore, if necessary
The vehicle does not move in either direction even though the levers are operated Problems in the drive system (the vehicle does not move or steer)	Damaged cylinder or sealings	Verify and replace, if necessary
	Broken hydraulic pipes between the hydrostatic motor and the pump	Verify and replace, if necessary
	Damaged hydrostatic motor and/or pump	Contact an authorized workshop
	Overheated hydraulic oil	Wait for the hydraulic oil to cool down sufficiently and try again
Despite the lever is operated, the corresponding track does not move	Faulty hydraulic pump	Contact an authorized workshop
	Broken hydraulic pipes	Check and replace, if necessary
Excessively overheated hydraulic oil	Low hydraulic oil level	Verify and restore, if necessary

Machine Cleaning Procedure

When cleaning the machine, please adhere to the following information to ensure proper cleaning and to keep the machine in the best condition possible.

Power Washing Procedure:

NOTICE

- Ensure that the water pressure is below 2000 PSI (14 MPa)
- Always keep the water temperature below 180°F (80°C)
- Use a spray nozzle with at minimum 40° wide spray angle
- Keep the nozzle at least 1 foot (300mm) away from the machine
- Avoid spraying water on the engine and electronic components. Examples include electronic displays, lights, switches, wiring, etc. The electronic components may be damaged if water is sprayed on them.
- Keep a perpendicular angle (90°) when cleaning over a decal.
 - Holding nozzle of a pressure washer at an angle different from 90° may lift the decal from the machine.
- Recommended using a safe cement dissolver, **BACK-SET** or similar, to remove hardened concrete.
- It is **NOT** recommended to use chemicals such as:
 - Muriatic Acid
 - Hydrochloric Acid
 - Hydrofluoric Acid
 - Sulfuric Acid
 - Phosphoric Acid
- To prevent build-up of concrete on the machine, use **BODY GUARD** or similar protection wax.

Filter Cleaning Procedure:

- Remove air filters and blow out with compressed air, **NOT** to exceed 80 PSI.

Manual Revision

MANUAL REVISION DETAIL

REVISION #	REVISION DATE	REVISION REFERENCE #	REVISION BY
-	-	Initial Release	-
A	02/26	Warranty policy update 2026, correction to ENG spec	MK



AEC FACTORY & HEADQUARTERS

819 S. 5TH STREET
PARAGOULD, ARKANSAS 72450
870.236.7751
800.643.0095 (TOLL FREE (USA ONLY))

MAILING

PO BOX 819
PARAGOULD, ARKANSAS 72451

ALLENENG.COM

CONNECT WITH US ON SOCIAL

