

POLISHING RIDERS

RP235



PARTS & DECALS MANUAL

Manual Part #: 071155P | Revision: C
Language: English | Original Instructions





For information regarding the following, please see the “RP235- Safety & Operator Manual”

- Warranty Information
- Dealer Information
- How to identify the Model / Serial Numbers on the machine
- Engine Detail

POLISHING RIDER

PARTS & DECALS MANUAL

This manual covers the products listed below:

Part No.

070395

Description

RP235 - Polishing Trowel, Mechanical Steering, Kohler 25HP, Propane, 6ft

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SECTION 1: PARTS

SECTION 1 PARTS

Factory Service Information

This section contains the illustrated drawings and parts list for help in identifying and/or ordering replacement parts for your machine. Follow the instructions in the front section of this manual “Ordering Parts” when ordering replacement parts to ensure prompt and accurate delivery.

NOTE

All set screws have blue (LOC-TITE™) applied at the factory. If set screw is removed or loosened for any reason re-apply blue (LOC-TITE™).

NOTE

All grease fittings are capped with CAP PLUG GC-5 (AEC PN 015692) to protect the fitting. If cap becomes missing or damaged replace it as soon as possible.

NOTE

Anti-Seize is applied at the factory to all drive line coupling, gear box main and counter shafts and pitch control threaded rod assemblies. If these parts are disassembled re-apply a light coat of a graphite based anti-seize.

**ALL REFERENCES MADE TO LEFT/RIGHT SIDES IN THIS MANUAL ARE SITTING ON MACHINE (SOM)
[i.e. Left / Right are in reference from a sitting position on the machine]**

We recommend AEC quality replacement parts, available from the AEC Customer Service Department or your nearest AEC Dealer.

Part numbers are subject to change without notice. Part numbers might be different outside of the United States of America. Use part numbers listed in the applicable parts list table when you place your order. If a part number changes, the AEC Customer Service Department or your nearest AEC dealer will have the latest part number for the replacement part.

Remember when you order replacement parts, you will need your **MODEL NUMBER** and **SERIAL NUMBER**. These are the numbers that you have recorded in the UNIT ID section of the “Safety and Operations Manual” or by looking on the unit Identification Plate. Please order replacement parts by the appropriate part number, not the item number.

This manual contains an illustrated parts list for help in ordering replacement parts for your machine. Follow the instructions below when ordering parts to ensure prompt and accurate delivery:

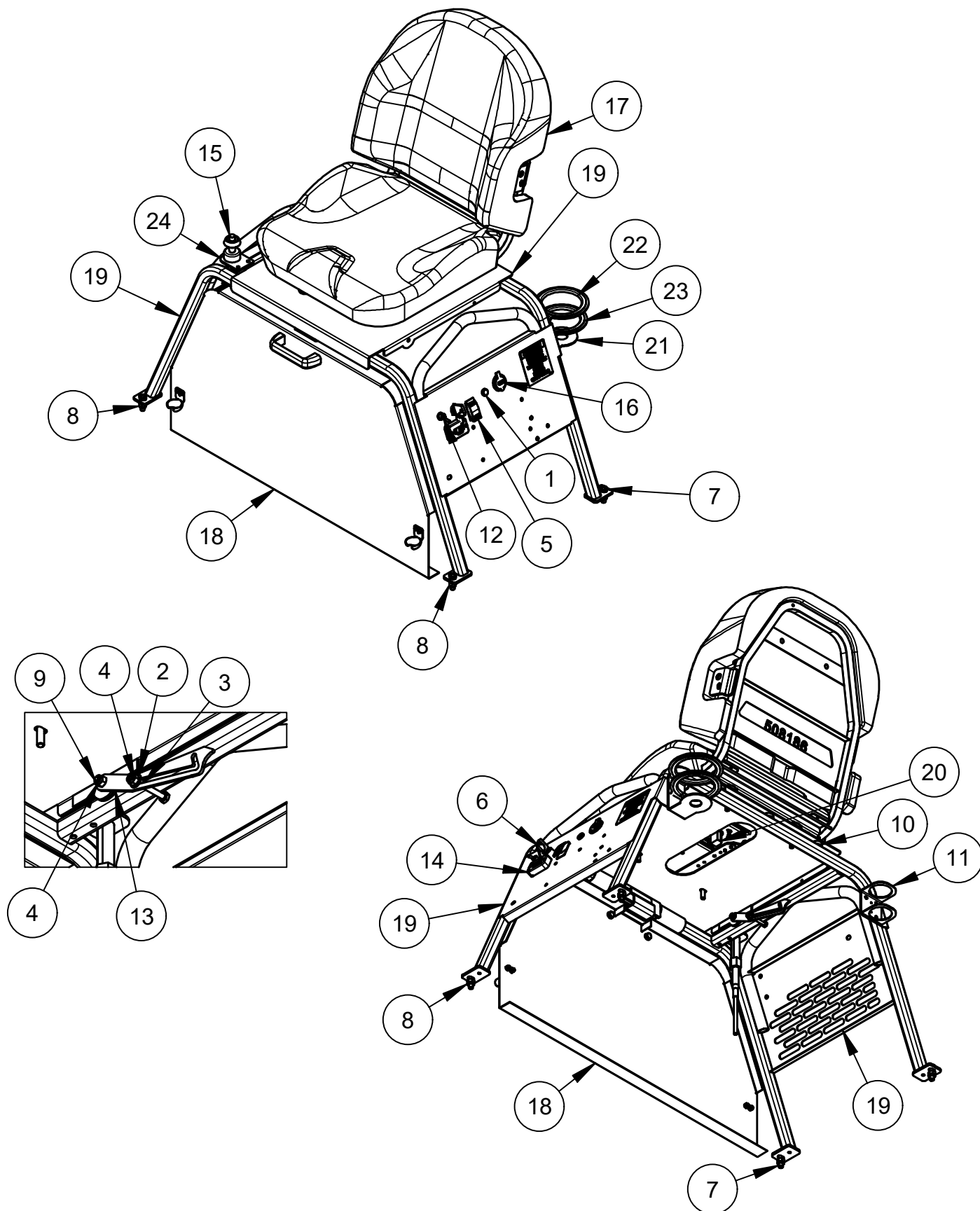
1. All orders for service parts - include the serial number for the machine. Shipment will be delayed if this information is not available.
2. Include correct description and part number
3. Specify exact shipping instructions, including the preferred routing and complete destination address.
4. **DO NOT** return parts to AEC without receiving written authorization from AEC. All authorized returns must be shipped pre-paid.
5. When placing an order, please contact the AEC Dealer nearest you.

NOTE

All information, specifications, and illustrations in this manual are subject to change without notice and are based on the latest information at the time of publication.

SECTION 1 PARTS

Seat Frame Assembly



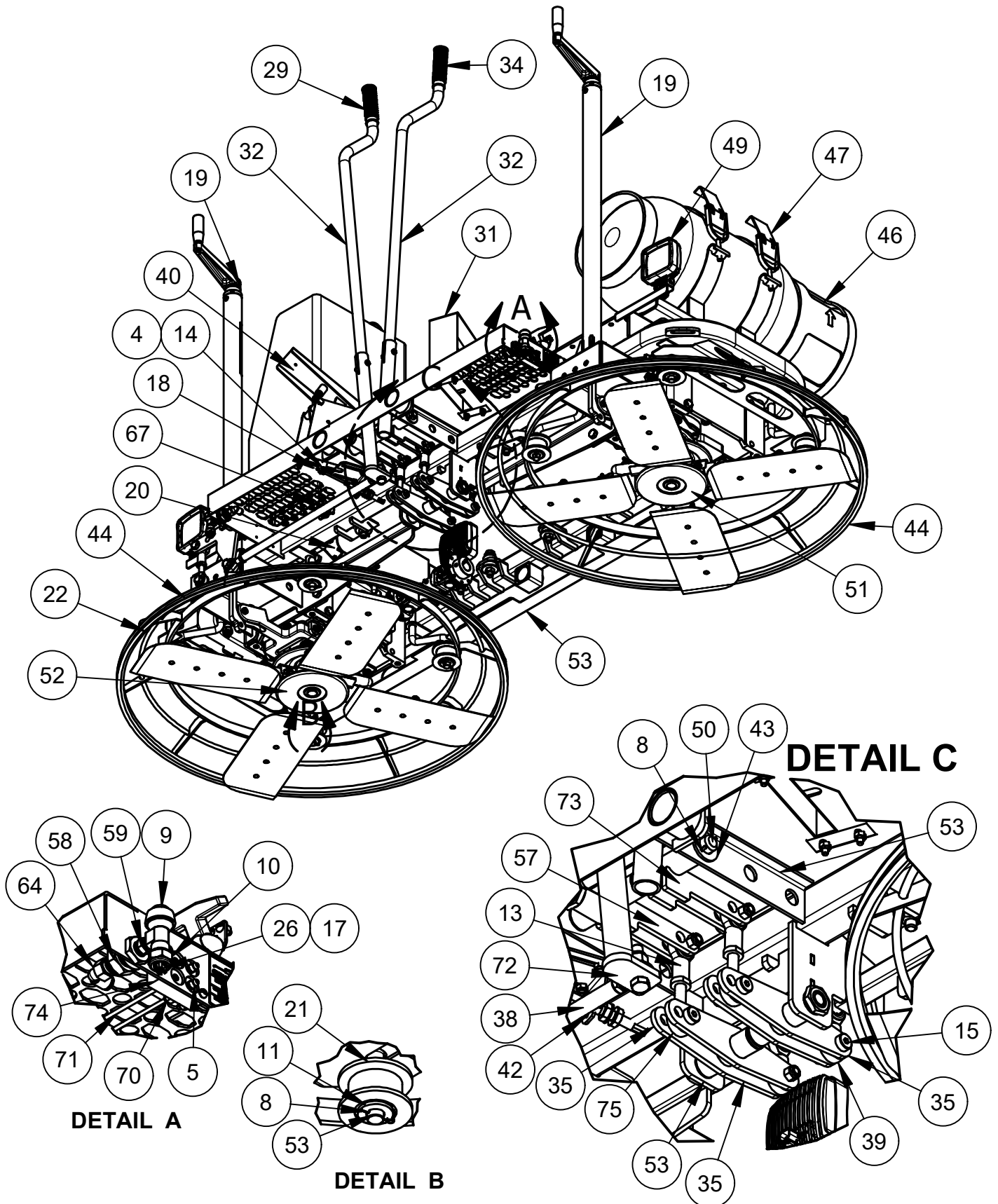
Seat Frame Assembly

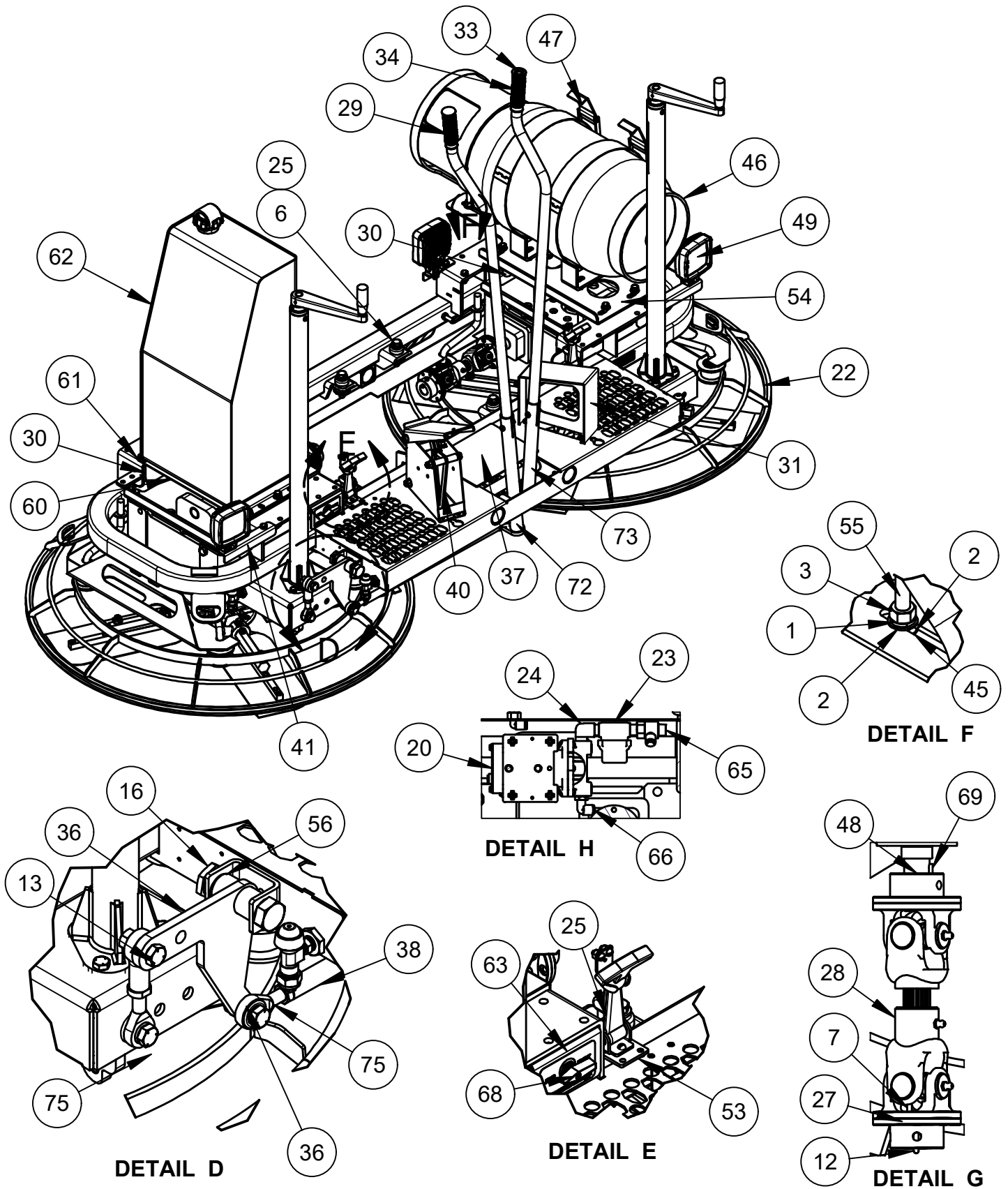
SECTION 1 PARTS

ITEM	PART NO.	DESCRIPTION	QTY
-	070386	Assembly, Seat Frame, RP235	-
1	2857-PS24	Light, Pilot, Red	1
2	010081	Fastener, Washer, Flat, 1/4", Grade 8	4
3	020542	Fastener, Nut, Stover,	1
4	029671	Fastener, Nut, Hex, Nylock, 1/4"-20	2
5	032125	Switch, Rocker, SPST	1
6	032148	Kit, Key Ignition Switch	1
7	032875	Fastener, HHCS, 3/8"-16 x 1-1/4", Grade 8	4
8	040630	Fastener, Nut, Lock, 3/8"-16, Grade 8	4
9	042343	Fastener, SFBHCS, 1/4"-20 x 3/4"	1
10	047665	Bumpers, Rubber	3
11	049632	Bracket, Tool Holder	1
12	050603	Switch, Toggle, O/I	1
13	053211	Prop, for Seat	1
14	064386	Meter, Tach/Hour Inductive, F/EFI	1
15	069221	Cruise Control	1
16	069850	Receptacle, USB, 12VDC	1
17	069874	Seat, Rider	1
18	070250	Assembly, Front Panel	1
19	070384	Weldment, Seat Frame	1
20	071032	Switch, for 069874 Seat, Normally Closed Contact	1
21	071120	Cup Holder	1
22	071123	Rubber, Trim, for Top Section of Cup Holder, 12.5" Long	1
23	071124	Rubber, Trim, for Middle Section of Cup Holder, 10.5" Long	1
24	071548	Plate, to Mount Cruise Control	1

SECTION 1 PARTS

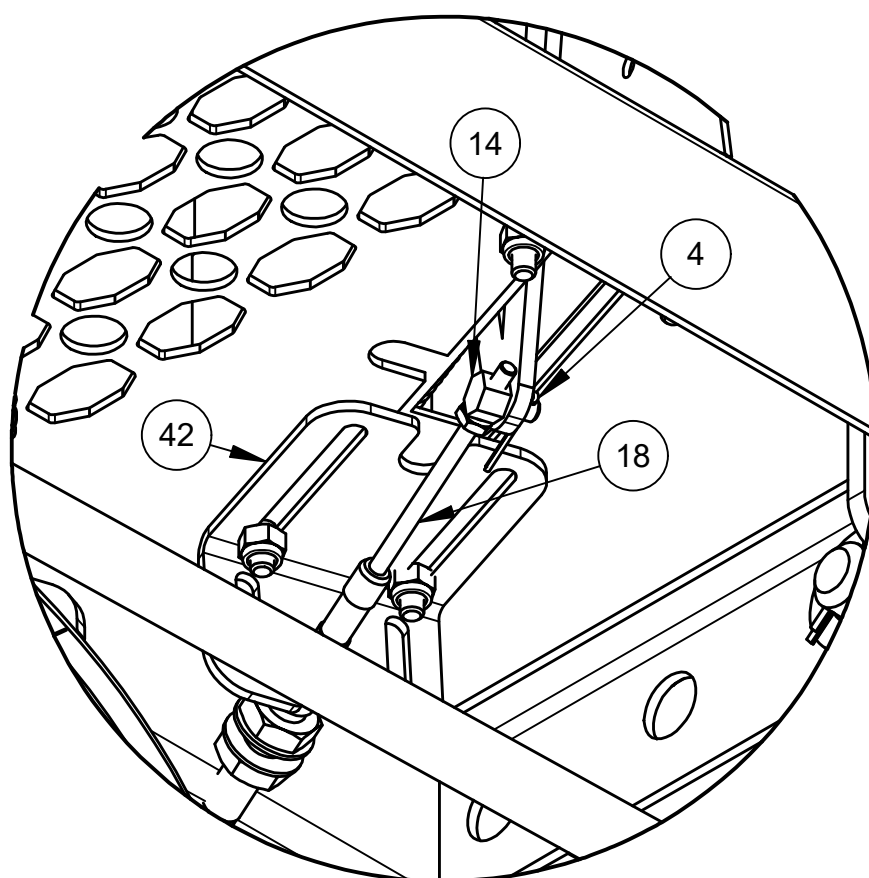
Lower Unit Assembly (070385)





SECTION 1 PARTS

Lower Unit Assembly (070385)



Lower Unit Assembly (070385)**SECTION 1
PARTS**

ITEM	PART NO.	DESCRIPTION	QTY
1	010092	FASTENER, LW 7/16	1
2	010096	FASTENER, FW 7/16	2
3	010104	FASTENER, HEX NUT 7/16-14	1
4	010131	PIN, COTTER Ø1/16 X 1	1
5	010513	FITTING, 1/4-28 STR GREASE	2
6	011490	FASTENER, FW 1/2	7
7	011791	KEY, 1/4 SQ X 1	2
8	012361	PIN, COTTER 1/8 X 1	8
9	012704	BODY, BRASS CHECK VALVE NOZZLE	2
10	012705	RETAINER, BRASS SPRAY TIP	2
11	012982	FASTENER, FW 5/8	8
12	015813	KEY, 3/16" SQ X 1" LG WITH RADI ENDS	2
13	019900	ROD END, 1/2 FEMALE	3
14	024984	PIVOT, THROTTLE CABLE	1
15	026267	FASTENER, SHLDR 1/2" X 1" LONG	6
16	026447	FASTENER, HEX NUT 3/4-10 SELFLOCK THIN	3
17	027649	STRAINER, BRASS 50 MICRO-MESH	2
18	032300	CABLE, THROTTLE 60" HD	1
19	032370	ASSEMBLY, PITCH CONTROL	2
20	033735	PUMP, SPRAY SYSTEM	1
21	037264	ASSEMBLY, ROLLER FOR EDGER	8
22	039211	BELT, URETHANE A/13 X 111	2
23	040209	FILTER, RETARDANT SPRAY SYSTEM	1
24	040387	FITTING, ELBOW 3/8 BRASS 90° STREET	1
25	046744	MOUNT, VIB, 90# YELLOW/WHITE	7
26	047522	TIP, 80° X 0.28 GPM POLYMER SPRAY	3
27	047635	HUB, Ø1 BORE U-JOINT CENTER SHAFT	2
28	047637	ASSEMBLY, U-JOINT TELESOPING	2
29	048354	GRIP, SAT 3 Ø1 BLACK HANDLE	1
30	048561	BEARING ASSEMBLY F/ ROTOR MOUNT	4
31	048571	FOOT REST	1
32	048896	JOYSTICK, STEERING	2
33	048909	SWITCH, PUSH BUTTON	1
34	049245	GRIP, MODIFIED HANDLE	1
35	053120	PIVOT ARM F/ STEERING	2
36	053124	WELDMENT, STEERING LEVER	1
37	053138	COVER PLATE	1

SECTION 1 PARTS

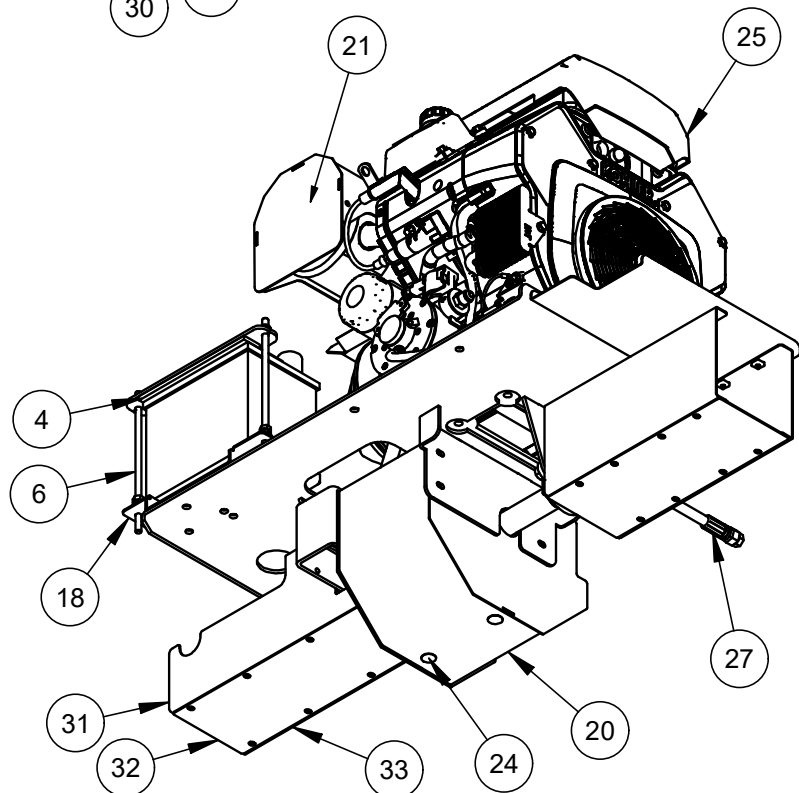
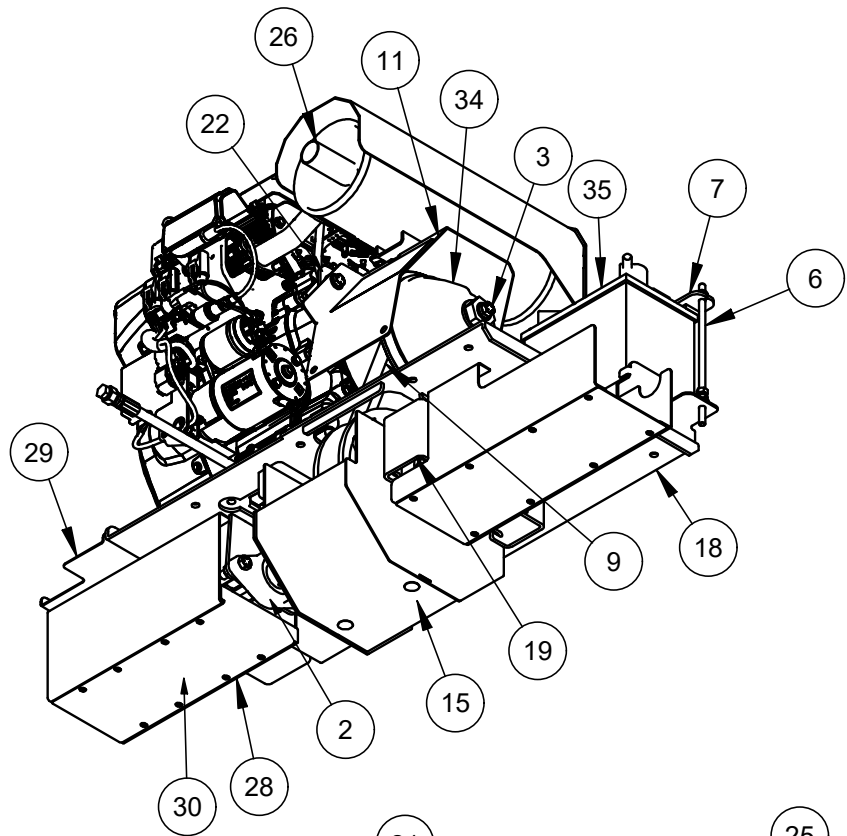
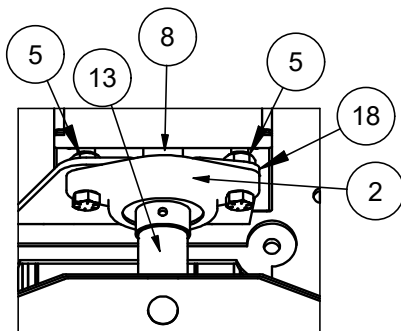
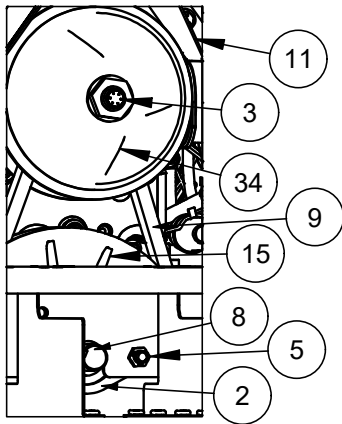
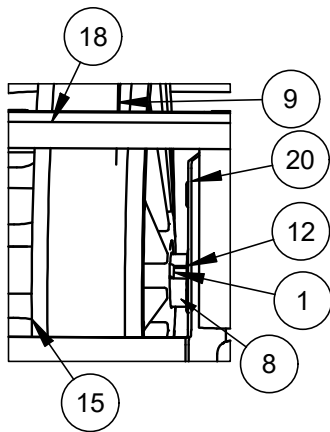
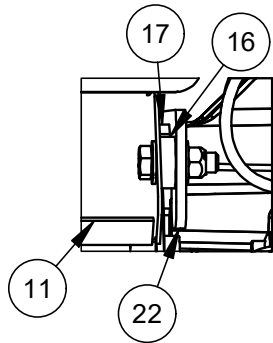
Lower Unit Assembly (070385)

ITEM	PART NO.	DESCRIPTION	QTY
38	053174	SHAFT, 18" LONG STEERING LINKAGE	1
39	053183	STEERING LINK, SHORT	2
40	053188	ASSEMBLY, VANGUARD THROTTLE PEDAL	1
41	053218	LIGHT BRACKET	2
42	056722	THROTTLE BRACKET	1
43	059776	FASTENER, FW 3/4"	2
44	061078	RING, LOWER FOR EDGER	2
45	064569	FASTENER, HEX NUT STOVER 7/16-14	1
46	064878	TANK, 33 POUND LP VAPOR DRAW WITH BAFFLE	1
47	064879	PROPANE TANK MOUNT BRACKET	2
48	068500	HUB, Ø24 MM BORE U-JOINT CENTER SHAFT	2
49	069835	LIGHT, LED 1200 LUMENS 12 VDC (1.5 AMP)	4
50	069965	PIVOT ROD	1
51	070177	ROTOR ASSEMBLY, LH 36" POLISHING EDGER RIDE ON TROWEL	1
52	070178	ROTOR ASSEMBLY, RH POLISHING EDGER RIDE ON	1
53	070187	WELDMENT, MAIN FRAME POLISHING EDGER	1
54	070347	BRACKET, LP TANK MOUNTING FOR EDGE RIDE ON TROWEL	1
55	070574	STUD, FOR TANK LOCATING FOR POLISHING TOWEL	1
56	070592	BEARING, Ø3/4 ID PLASTIC FLANGE X 3/4" LONG	12
57	070595	LEVER, STEERING, RH FOR RP235	1
58	071016	FITTING, BULK HEAD BRASS 1/4" NPT	2
59	071017	FITTING, REDUCING HEX NIPPLE 1/4" TO 1/8" NPT	2
60	071544	PLATE, WATER PUMP AND TANK MOUNT RP23/245	1
61	071545	SPACER, FOR RP RIDER TANK	2
62	071550	TANK ASSEMBLY, 9 GALLON RETARDANT FOR RP RIDERS	1
63	071594	MOUNTING PLATE, NOZZLE SELECTOR VALVE RP RIDERS	1
64	071596	FITTING, ONE TOUCH ELBOW 1/4" NPT TO 3/8" HOSE CONNECTION	4
65	071597	FITTING, ONE TOUCH ELBOW 3/8" NPT FEMALE TO 3/8" HOSE CONNECTION	1
66	071598	FITTING, ONE TOUCH ELBOW 3/8" NPT MALE TO 3/8" HOSE CONNECTION	1
67	071599	FITTING, ONE TOUCH TEE 3/8" HOSE CONNECTION	2
68	071602	BALL VALVE, 1/4" NPT FEMALE 3 WAY BRASS PANEL MOUNT	1
69	071610	KEY, ROUND MACHINE KEY 8MM X 7MM X 40 MM LONG (1045)	2
70	073815	FITTING, PUSH IN STRAIGHT FOR 4MM TUBING	2
71	073819	TUBING, 4 MM PLASTIC FOR GREASE LINE	2
72	073903	WELDMENT, STEERING TUBE RH	1
73	073906	LEVER, STEERING LH	1
74	074337	BLOCK, MANIFOLD GREASE PORTS	1
75	221408	ROD, END MALE 1/2"	6

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SECTION 1 PARTS

Engine Assembly



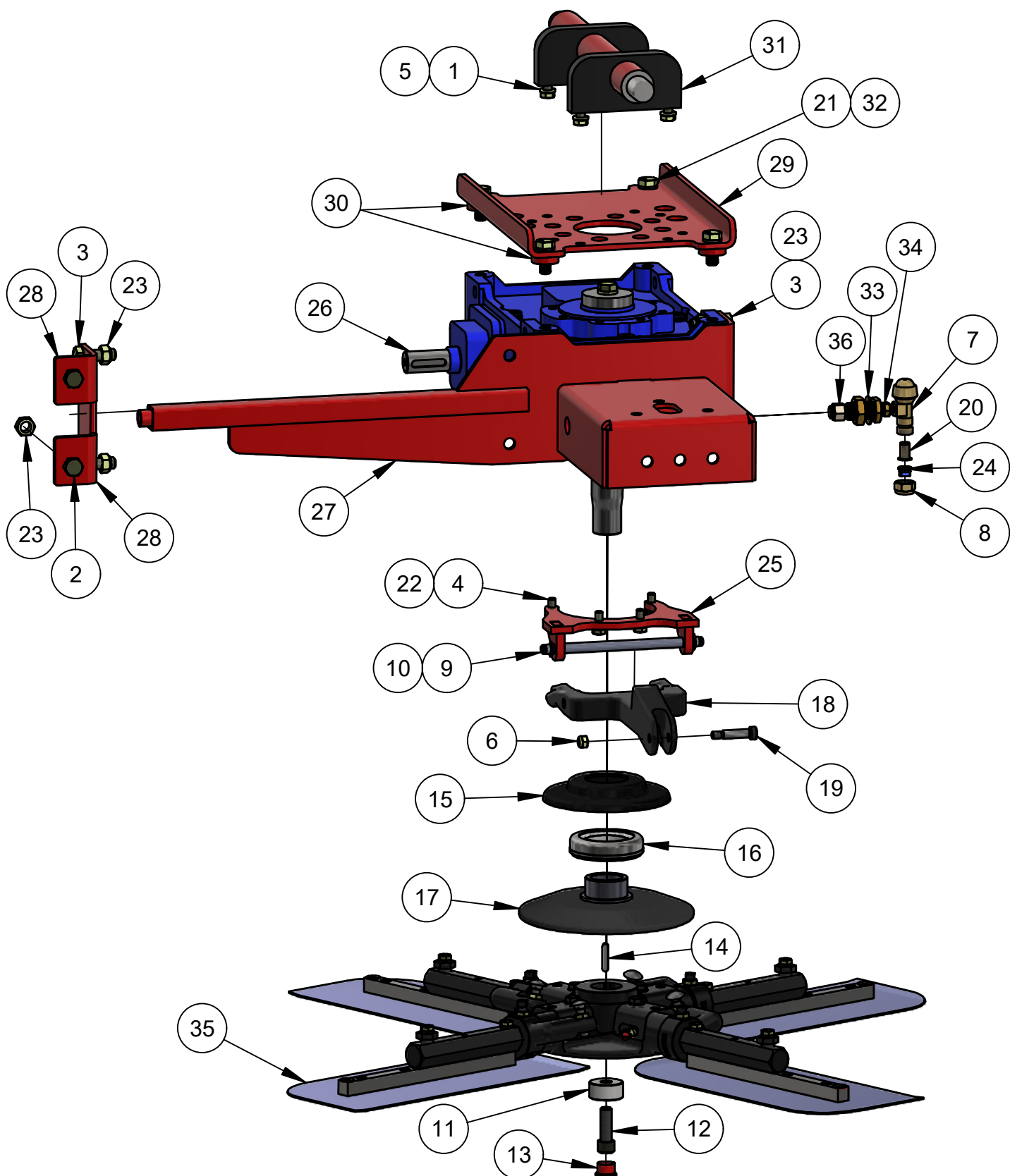
Engine Assembly

SECTION 1 PARTS

ITEM	PART NO.	DESCRIPTION	QTY
-	070370	Assembly, Engine, RP235	-
1	024820	Key, Stock, 1/4" x 1/4" x 4"	1
2	039136	Collar, Bearing, 1" Flanged, 2-Bolt, Eccentric	2
3	042280	Fastener, Screw, HHCS, 7/16"-20 x 4-1/2", Grade 8	1
4	047273	Cushion, Battery Strap	1
5	047477	Fastener, Nut, 7/16"-20, Grade 8	4
6	047715	Rod, All-Thread, 5/16"-18, 8-5/8"	2
7	048932	Bar, Battery Hold Down	1
8	050070	Shaft, Drive, 17-1/2", for Lock Bearing	1
9	051332	Belt, CVT	1
10	052723	Bracket, Throttle	1
11	053136	Cover, for Clutch	1
12	053193	Spacer, Bearing, 1-3/8"	1
13	053194	Spacer, Bearing, 4-3/4"	1
14	053210	Key, 3/16" x 1/4" x 2"	1
15	053389	Pulley	1
16	056470	Bushing, Nitrile	2
17	065694	Fastener, HHCS, Bolt, 7/16"-14 x 1", Grade 8	2
18	070361	Mount, for Engine	1
19	070369	Bracket, Bearing Mount, Right Hand	1
20	070371	Guard, Bottom Pulley	1
21	070374	Shield, Heat, for Muffler	1
22	070378	Plate, Bracket, Belt Guard	1
23	070380	Spacer, for Clutch	1
24	070381	Plug, 3/8" ID, Plastic, Snap	2
25	070382	Engine, Kohler EKPCH740, 25HP, Propane	1
26	070383	Muffler, Kohler	1
27	070413	Hose, Drain	1
28	070484	Side, Cover, for Left Hand Drive	2
29	070493	Plate, Top Cover, for Left Hand Drive	1
30	070494	Plate, Bottom Cover, for Left Hand Drive	1
31	070505	Side, Cover, for Right Hand Front	1
32	070506	Plate, Bottom Cover, for Right Hand Drive	1
33	070507	Side, Cover, for Right Hand Rear	1
34	071614	Pulley, Driver	1
35	BT0100	Battery, 340 CCA	1

SECTION 1 PARTS

Rotor Assembly - Left Hand



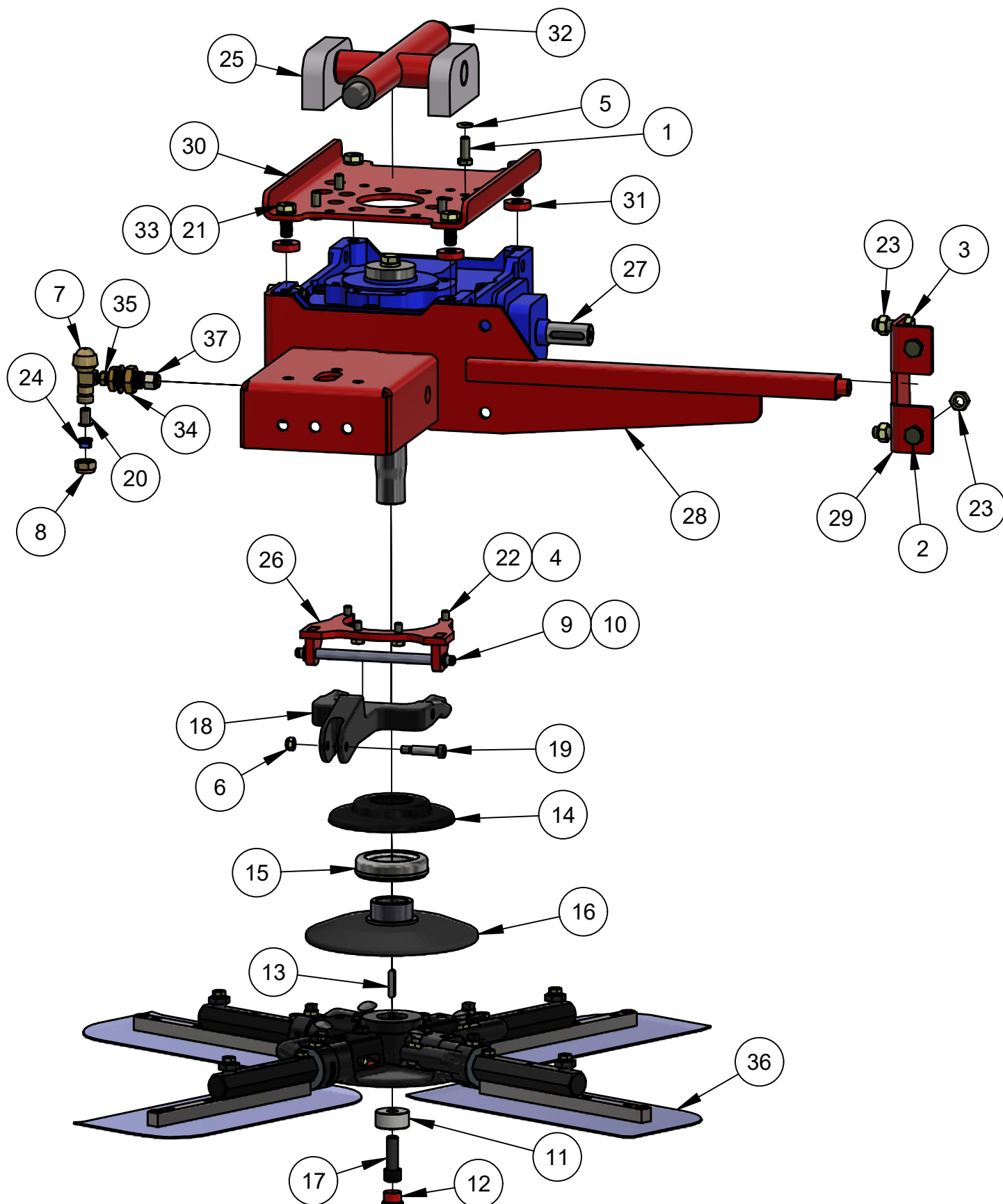
Rotor Assembly - Left Hand

SECTION 1 PARTS

ITEM	PART NO.	DESCRIPTION	QTY
-	070177	Assembly, Rotor, Left Hand, RP235	-
1	010036	Fastener, HHCS, 3/8"-16 x 1, Grade 8	4
2	010067	Fastener, HHCS, 1/2"-13 x 1", Grade 8	2
3	010069	Fastener, HHCS, 1/2"-13 x 1-1/2", Grade 8	4
4	010090	Fastener, Washer, Lock, 5/16", Grade 8	4
5	010091	Fastener, Washer, Lock, 3/8", Grade 8	4
6	012612	Fastener, Nut, Hex, Nylock, 5/16-18, Grade 8	1
7	012704	Body, Check Valve Nozzle, Brass	1
8	012705	Retainer, Spray Tip, Brass	1
9	015677	Ring, Retaining, Ø7/16, E-Style	2
10	015678	Pin, Yoke Arm	1
11	015690	Washer, Retaining	1
12	015691	Fastener, SHCS, 1/2"-13 x 1-1/2", Right Hand Threads, Grade 8	1
13	015693	Plug, Plastic Cap	1
14	015696	Key, 0.25" x 1.25"	1
15	015821	Cap, Pressure Plate	1
16	015822	Bearing, Thrust	1
17	015824	Plate, Pressure	1
18	026215	Yoke, Arm	1
19	026504	Fastener, Bolt, Shoulder, 5/16-18" x 1/2" x Ø3/8" x 1-1/4"	1
20	027649	Strainer, Brass, 50µ Mesh	1
21	029028	Fastener, Washer, Lock, 12mm, Grade 8	4
22	032863	Fastener, HHCS, M8 x 1.25 x 20mm	4
23	047478	Fastener, Nut, Stover, 1/2"-20, Grade 8	6
24	047522	Tip, Spray, Polymer, 80° x 0.28 GPM	1
25	069880	Bracket, Yoke Mount	1
26	069884	Assembly, Gearbox, Helical, Left Hand SOM, 21.2:1	1
27	069908	Arm, for Crosshead Assembly	1
28	070173	Bracket, for Gearbox & Crosshead Assembly	1
29	070174	Plate, Top for Gearbox & Crosshead	1
30	070175	Spacer, for Gearbox Assembly	4
31	070176	Crosshead, 2-Way	1
32	070414	Fastener, HHCS, M12 - 1.75" x 30mm,	4
33	071016	Fitting, Buld Head, Brass, 1/4" NPT	1
34	071017	Fitting, Reducing Hex Nipple, 1/4" - 1/8", NPT	1
35	071162	Assembly, Lower Rotor, Left Hand	1
36	071601	Fitting, Straight, 1/4" NPT Male to 3/8" Hose	1
37	071374	Shaft, Seal, for Gearbox (Not Shown)	

SECTION 1 PARTS

Rotor Assembly - Right Hand



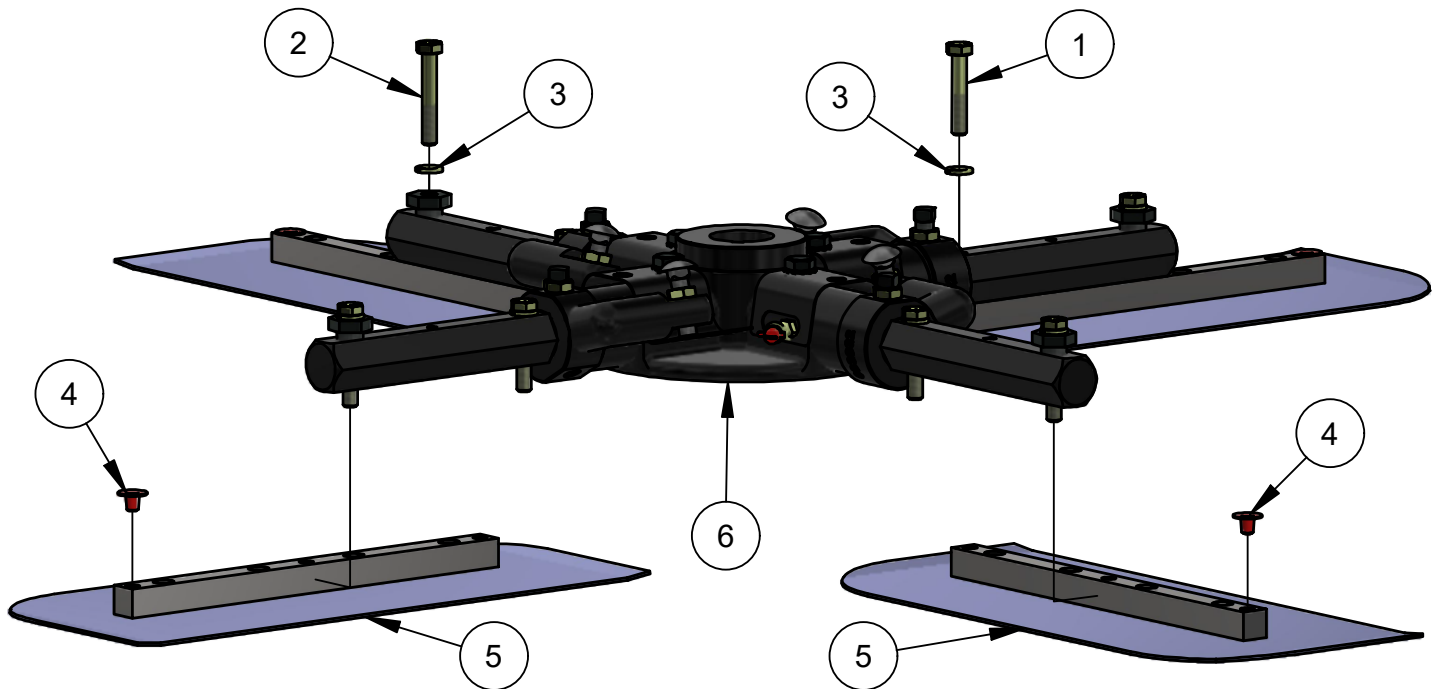
Rotor Assembly - Right Hand

SECTION 1 PARTS

ITEM	PART NO.	DESCRIPTION	QTY
-	070178	Assembly, Rotor, Right Hand, RP235	-
1	010036	Fastener, HHCS, 3/8"-16 x 1", Grade 8	4
2	010067	Fastener, HHCS, 1/2"-13 x 1", Grade 8	2
3	010069	Fastener, HHCS, 1/2"-13 x 1-1/2", Grade 8	4
4	010090	Fastener, Washer, Lock, 5/16", Grade 8	4
5	010091	Fastener, Washer, Lock, 3/8", Grade 8	4
6	012612	Fastener, Nut, Hex, Nylock, 5/16"-18, Grade 8	1
7	012704	Body, Check Valve Nozzle, Brass	1
8	012705	Retainer, Spray Tip, Brass	1
9	015677	Ring, Retaining, Ø7/16, E-Style	2
10	015678	Pin, Yoke Arm	1
11	015690	Washer, Retaining	1
12	015693	Plug, Plastic Cap	1
13	015696	Key, 0.25" x 1.25"	1
14	015821	Cap, Pressure Plate	1
15	015822	Bearing, Thrust	1
16	015824	Plate, Pressure	1
17	020155	Fastener, SHCS, 1/2"-13 x 1-1/2", Left Hand Threads	1
18	026215	Yoke, Arm	1
19	026504	Fastener, Bolt, Shoulder, 5/16-18" x 1/2" x Ø3/8" x 1-1/4"	1
20	027649	Strainer, Brass, 50µ Mesh	1
21	029028	Fastener, Washer, Lock, 12mm, Grade 8	4
22	032863	Fastener, HHCS, M8 x 1.25 x 20mm	4
23	047478	Fastener, Nut, Stover, 1/2"-20, Grade 8	6
24	047522	Tip, Spray, Polymer, 80° x 0.28 GPM	1
25	048561	Assembly, Bearing, for Rotor Mount	2
26	069880	Bracket, Yoke Mount	1
27	069883	Assembly, Gearbox	1
28	069889	Arm, for Crosshead Right Hand Rotor Assembly	1
29	070173	Bracket, for Gearbox & Crosshead Right Hand Assembly	1
30	070174	Plate, Top for Gearbox & Crosshead	4
31	070175	Spacer, for Gearbox Assembly	1
32	070179	Crosshead, 4-Way	4
33	070414	Fastener, HHCS, M12-1.75" x 30mm,	1
34	071016	Fitting, Bulk Head, 1/4" NPT	1
35	071017	Fitting, Reducing Hex Nipple, 1/4" - 1/8" NPT	1
36	071163	Assembly, Lower Rotor, Right Hand	1
37	071601	Fitting, Straight, 1/4" NPT Male to 3/8" Hose	1
38	071374	Seal, Shaft, for Gearbox (Not Shown)	1

SECTION 1 PARTS

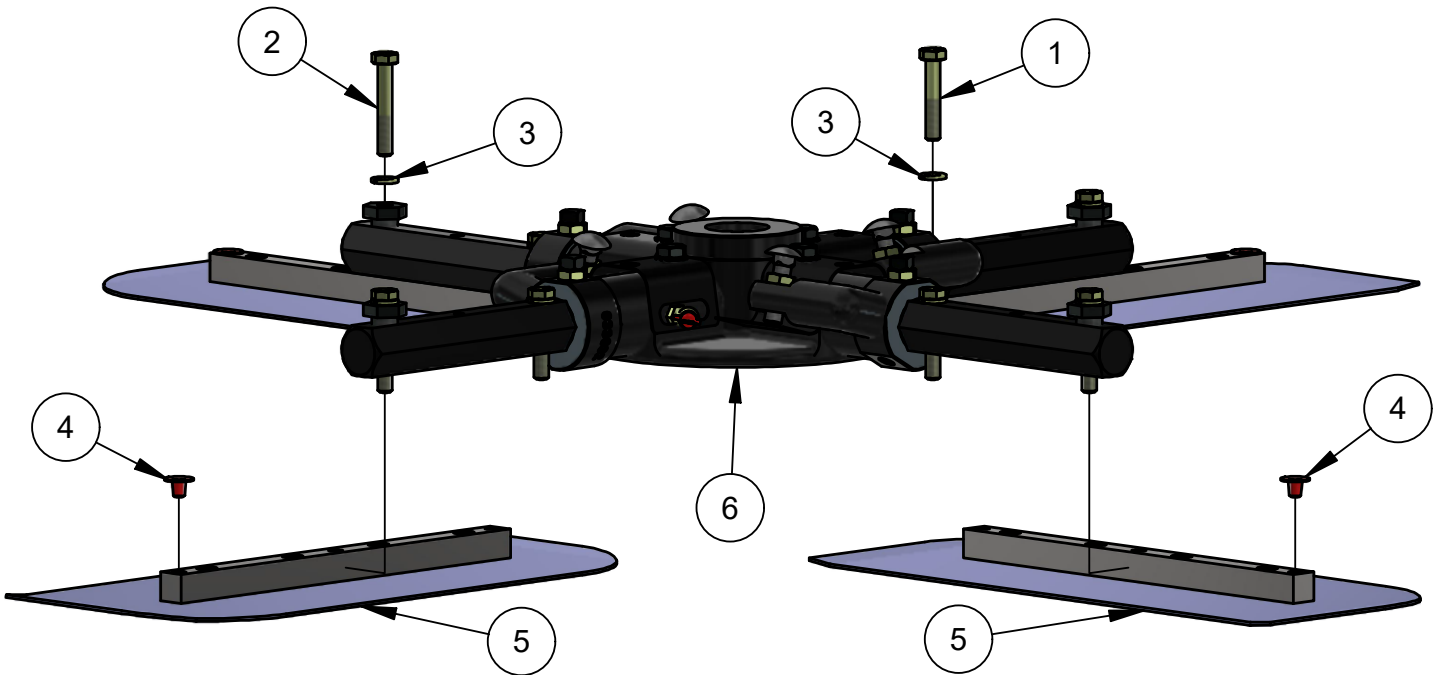
Lower Rotor Assembly - Left Hand



ITEM	PART #	DESCRIPTION	QTY
-	071162	Assembly, Lower Rotor, Left Hand	-
1	010023	Fastener, HHCS, 5/16"-18 - 1-3/4", Grade 8	4
2	010024	Fastener, Bolt, HHCS, 5/16"-18 x 2", Grade 8	4
3	010090	Fastener, Washer, Lock, 5/16", Grade 8	8
4	015694	Plug, W-1, Red, Plastic, Tapered	4
5	041695	Blade, Flat Finish, 6" x 14", Edger, Silver	4
6	072843	Assembly, Spider, Left Hand, 4-Blade	1

Lower Rotor Assembly - Right Hand

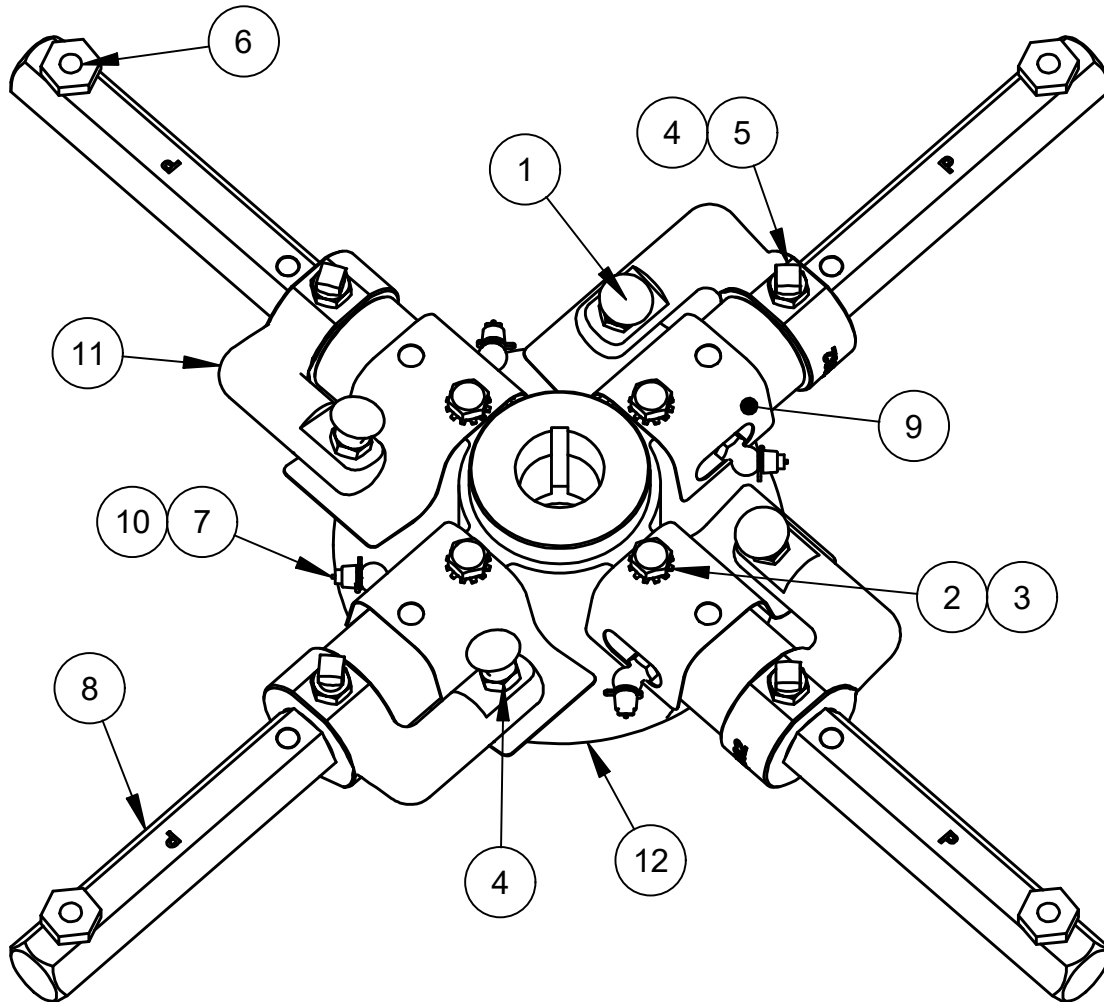
SECTION 1 PARTS



ITEM	PART #	DESCRIPTION	QTY
-	071163	Assembly, Lower Rotor, Right Hand	-
1	010023	Fastener, HHCS, 5/16"-18 - 1-3/4", Grade 8	4
2	010024	Fastener, Bolt, HHCS, 5/16"-18 x 2", Grade 8	4
3	010090	Fastener, Washer, Lock, 5/16", Grade 8	8
4	015694	Plug, W-1, Red, Plastic, Tapered	4
5	041695	Blade, Flat Finish, 6" x 14", Edger, Silver	4
6	072842	Assembly, Spider, Right Hand, 4-Blade	1

SECTION 1 PARTS

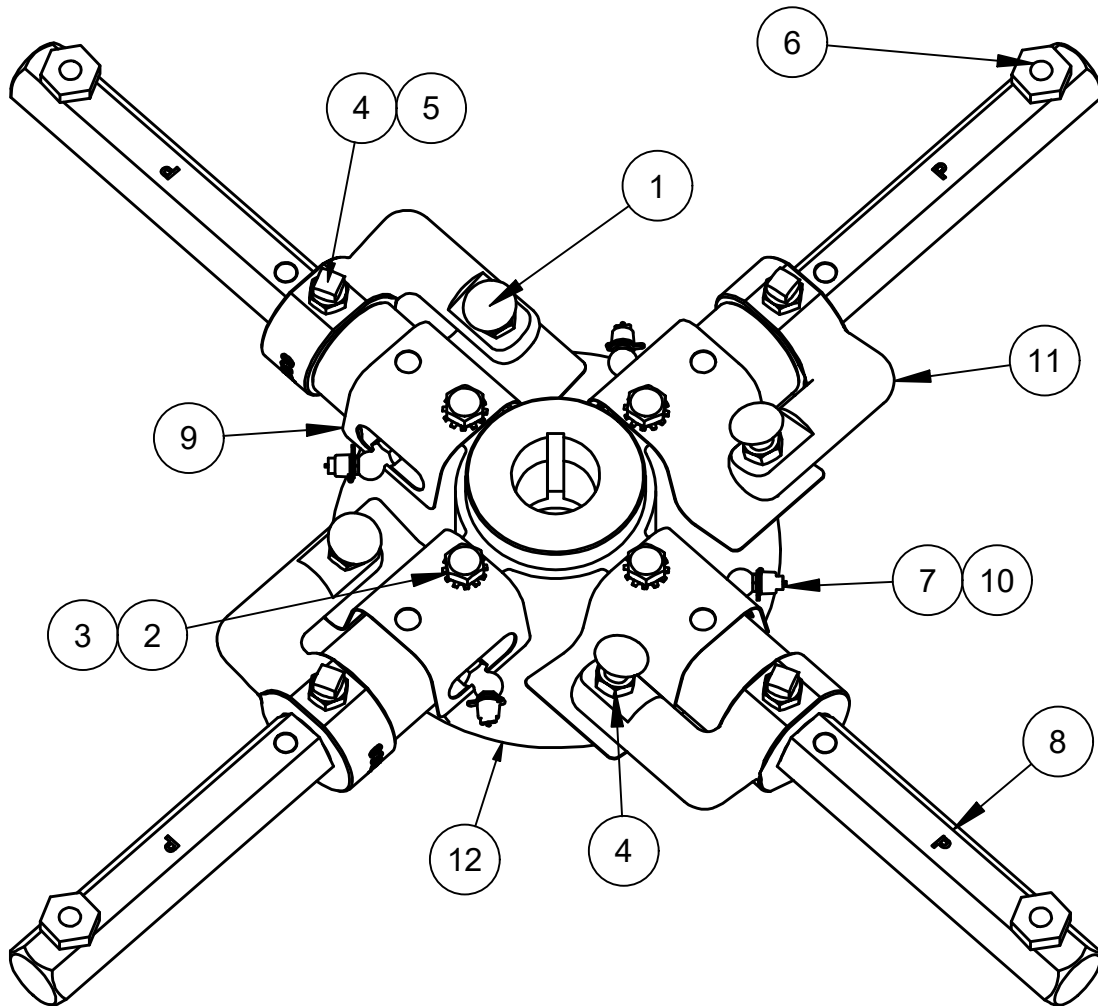
Spider Assembly - Left Hand



ITEM	PART #	DESCRIPTION	QTY
-	072843	Assembly, Spider, Left Hand, 4-Arm	-
1	012990	Fastener, , 3/16"-16 x 1-1/4", Grade 8	4
2	015682	Fastener, Washer, Star, 3/8", Grade 8	4
3	015683	Fastener, Bolt, Hex Head Cap, 3/8"-16 x 7/8", Grade 8	4
4	015684	Fastener, Nut, Hex, 3/8"-16, Grade 8	8
5	015686	Fastener, SQHSS, 3/8"-16 x 1"	4
6	015688	Fastener, Screw, Machine Head, 9/16"-18	4
7	015692	Cap, Grease, 1/4", Red, Plastic	4
8	015818	Arm, for 36" Trowel	4
9	016920	Clip, Spring	4
10	024755	Fitting, Grease, 1/8"-27 NPT, 45°	4
11	033032	Lever, Lift, 1", Universal	4
12	064221	Boss, for Spider Assembly, 4-Arm, Universal	1

Spider Assembly - Right Hand

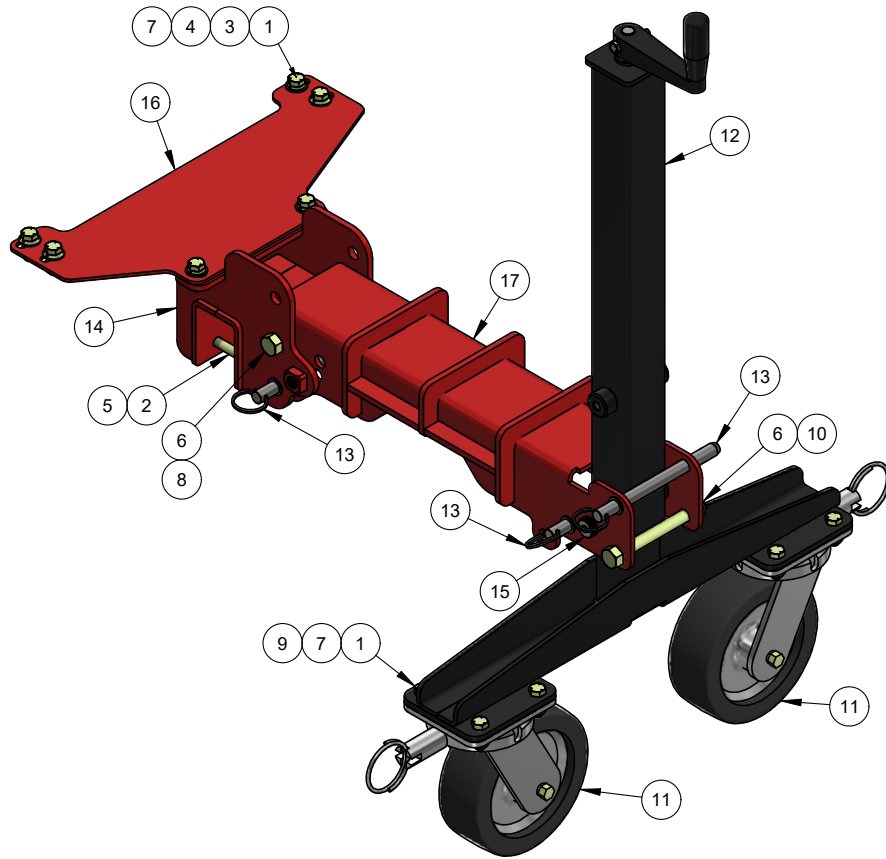
SECTION 1 PARTS



ITEM	PART #	DESCRIPTION	QTY
-	072842	Assembly, Spider, Right Hand, 4-Arm	-
1	012990	Fastener, , 3/16"-16 x 1-1/4", Grade 8	4
2	015682	Fastener, Washer, Star, 3/8", Grade 8	4
3	015683	Fastener, Bolt, Hex Head Cap, 3/8"-16 x 7/8", Grade 8	4
4	015684	Fastener, Nut, Hex, 3/8"-16, Grade 8	8
5	015686	Fastener, SQHSS, 3/8"-16 x 1"	4
6	015688	Fastener, Screw, Machine Head, 9/16"-18	4
7	015692	Cap, Grease, 1/4", Red, Plastic	4
8	015818	Arm, for 36" Trowel	4
9	016920	Clip, Spring	4
10	024755	Fitting, Grease, 1/8"-27 NPT, 45°	4
11	033032	Lever, Lift, 1", Universal	4
12	064221	Boss, for Spider Assembly, 4-Arm, Universal	1

SECTION 1 PARTS

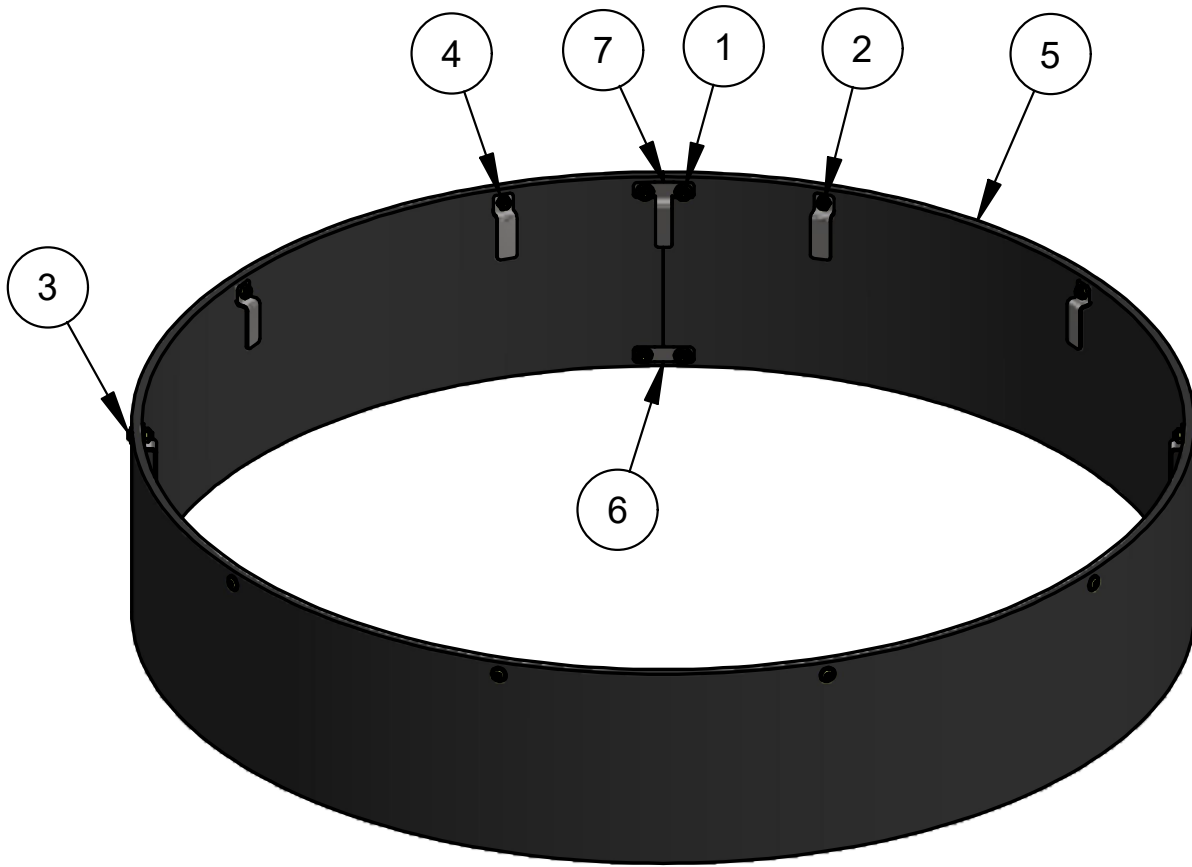
Dolly Jack Assembly



ITEM	PART #	DESCRIPTION	QTY
-	070283	Assembly, Dolly Jack, without Locks (Not Shown)	-
-	070284	Assembly, Dolly Jack, with Locks	-
1	010036	Fastener, HHCS, 3/8"-16 x 1", Grade 8	14
2	010044	Fastener, HHCS, 3/8"-16 x 3", Grade 8	2
3	010091	Fastener, Washer, Lock, 3/8", Grade 8	6
4	010102	Fastener, Nut, Hex, 3/8"-16, Grade 8	4
5	010464	Fastener, Nut, Hex, Nylock, 3/8"-16, Grade 8	2
6	011238	Fastener, Nut, Hex, Nylock, 1/2"-13, Grade 8	2
7	017751	Fastener, Washer, Flat, 3/8", Grade 8	14
8	019541	Fastener, HHCS, 1/2"-13 x 5", Grade 8	1
9	020514	Fastener, Nut, Stover, 3/8"-16, Grade 8	8
10	033771	Fastener, HHCS, 1/2"-13 x -1/2", Grade 8	1
11	070278	Caster, 6", without Lock, Non-Marking Wheel (Not Shown)	2
	070279	Caster, 6", with Lock, Non-Marking Wheel	
12	070282	Assembly, Jack, for Pivoting	1
13	070343	Pin, 1/2" x 4-5/8", Quick Release	3
14	070394	Receiver	1
15	070399	Fastener, Bolt, Shoulder, 1/2" x 5/16"	2
16	070401	Plate, Cover	1
17	070529	Assembly, Channel	1

Polishing Skirt Assembly

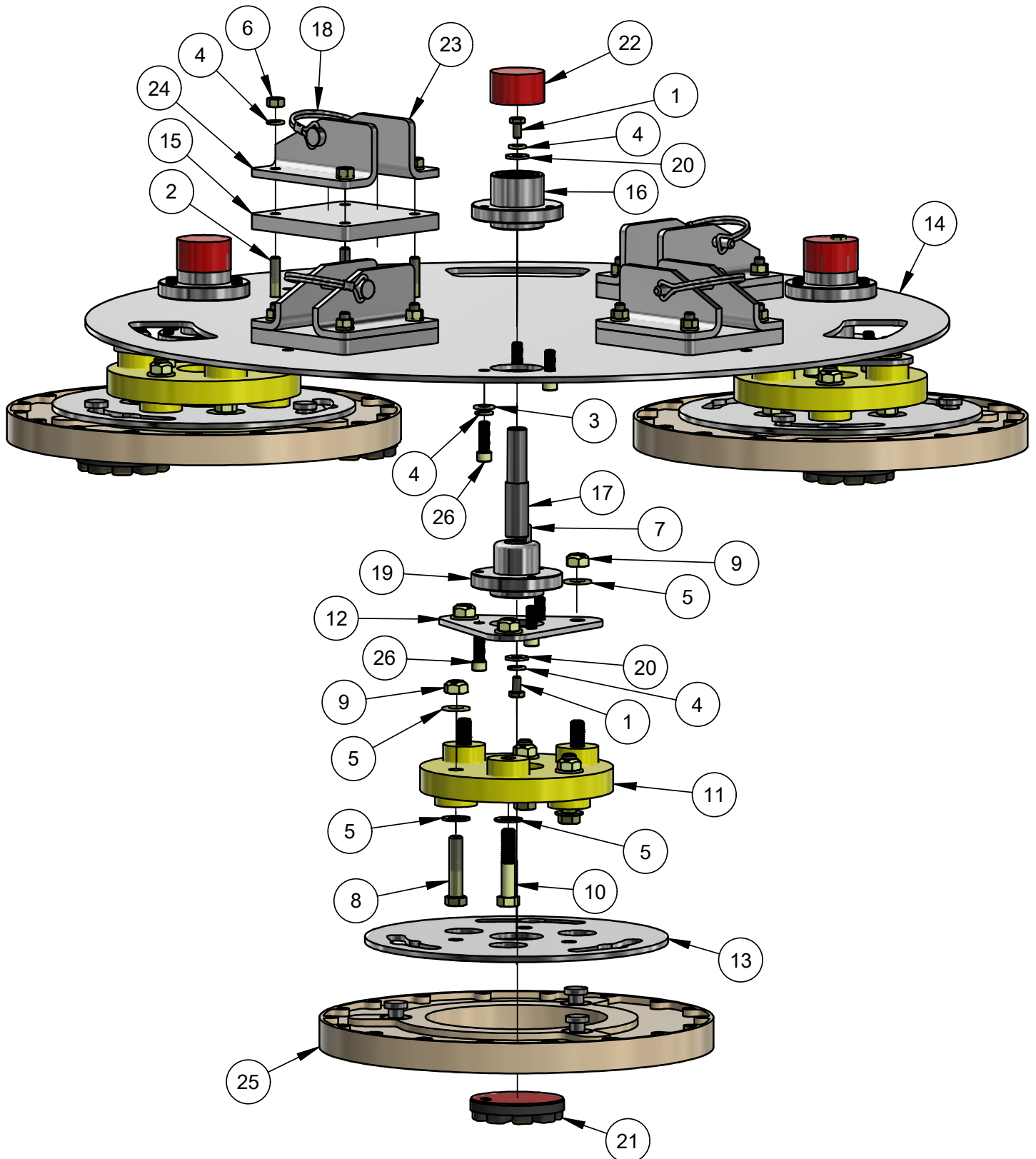
SECTION 1 PARTS



ITEM	PART #	DESCRIPTION	QTY
-	070360	Assembly, Skirt, Polisher	-
1	010081	Fastener, Washer, Flat, 1/4", Grade 8	4
2	020542	Fastener, Nut, Lock, 1/4"-20, Grade 8	14
3	070354	Fastener, Screw, Button Head, Flanged, 1/4"-20 x 3/4", Zinc Plated	14
4	070356	Clip, for Rubber Skirt Assembly	10
5	070357	Skirt, for Polishing Trowel Edger	1
6	070358	Clip, Bottom, Connecting	1
7	070359	Clip, Top, Connecting	1

SECTION 1 PARTS

Polishing Disk Assembly

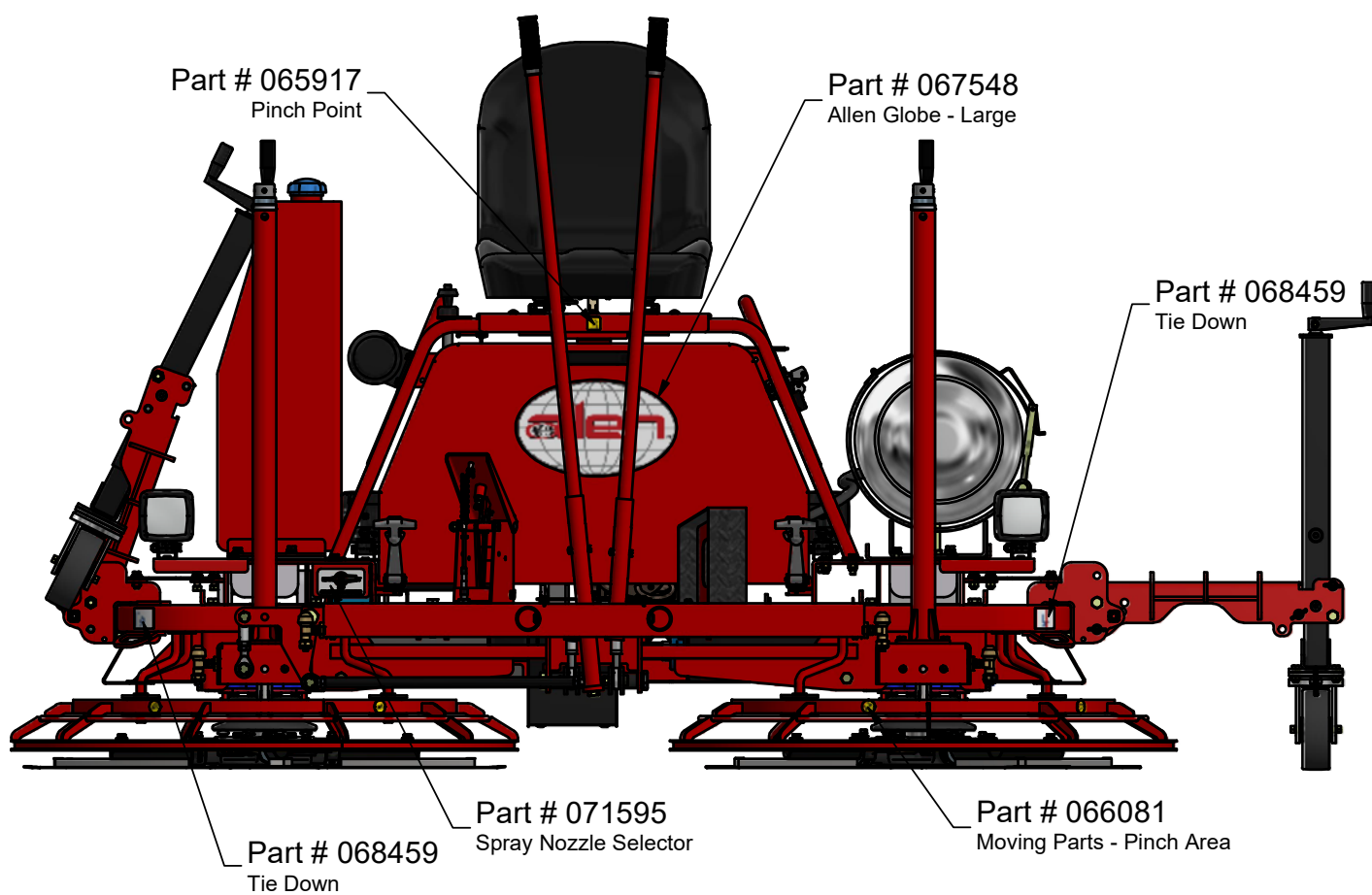


Polishing Disk Assembly

SECTION 1 PARTS

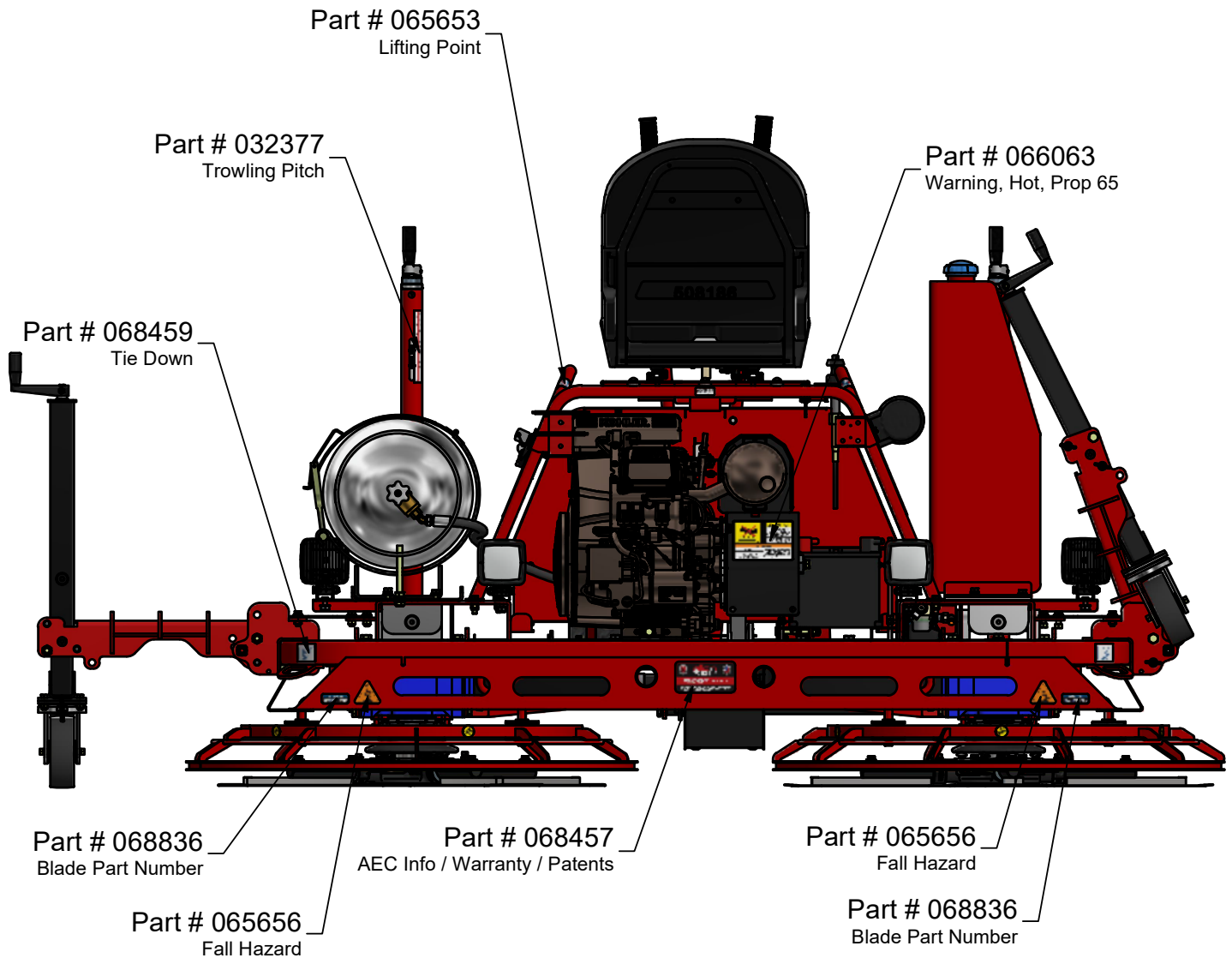
ITEM	PART #	DESCRIPTION	QTY
-	070195	Assembly, Polishing Disk	-
1	010001	Fastener, HHCS, 1/4"-20 x 1/2", Grade 8	6
2	010022	Fastener, HHCS, 5/16"-18 x 1-1/2", Grade 8	16
3	010082	Fastener, Washer, Flat, 5/16, Grade 8	16
4	010090	Fastener, Washer, Lock, 5/16", Grade 8	40
5	010096	Fastener, Washer, Flat, 7/16", Grade 8	36
6	010100	Fastener, Nut, Hex, 5/16"-18, Grade 8	16
7	015813	Key, 3/16" x 1"	3
8	062877	Fastener, HHCS, 7/16"-14 x 2", Grade 8	9
9	064569	Fastener, Nut, Stover, 7/16"-14, Grade 8	18
10	064712	Fastener, HHCS, 7/16"-14 x 2-1/4", Grade 8	9
11	070188	Coupler, Flex, Urathan	3
12	070189	Plate, Triangle	6
13	070190	Plate, Disk, Small	6
14	070191	Plate, Disk, Large	2
15	070193	Plate, Square,	4
16	070198	Assembly, Hub, with Bearing	3
17	070199	Shaft, for Spindle Assembly	3
18	070200	Pin, Locking, 5/16" x 2-1/8"	4
19	070201	Hub, for Shaft Mount	3
20	070202	Fastener, Washer, Flat, 1/4", Zinc Plated	6
21	070203	Puck, Grinding, 400 Grit, Diamond	18
22	070206	Sleeve, Cap, 1-3/4" x 1", for Tube End	3
23	070208	Angle, Left Hand	4
24	070209	Angle, Right Hand	4
25	070510	Plate, Mounting, for Grinding Puck	3
26	070533	Fastener, SHCS, 5/16"-24 x 1", Zinc Plated	18

SECTION 2: DECALS

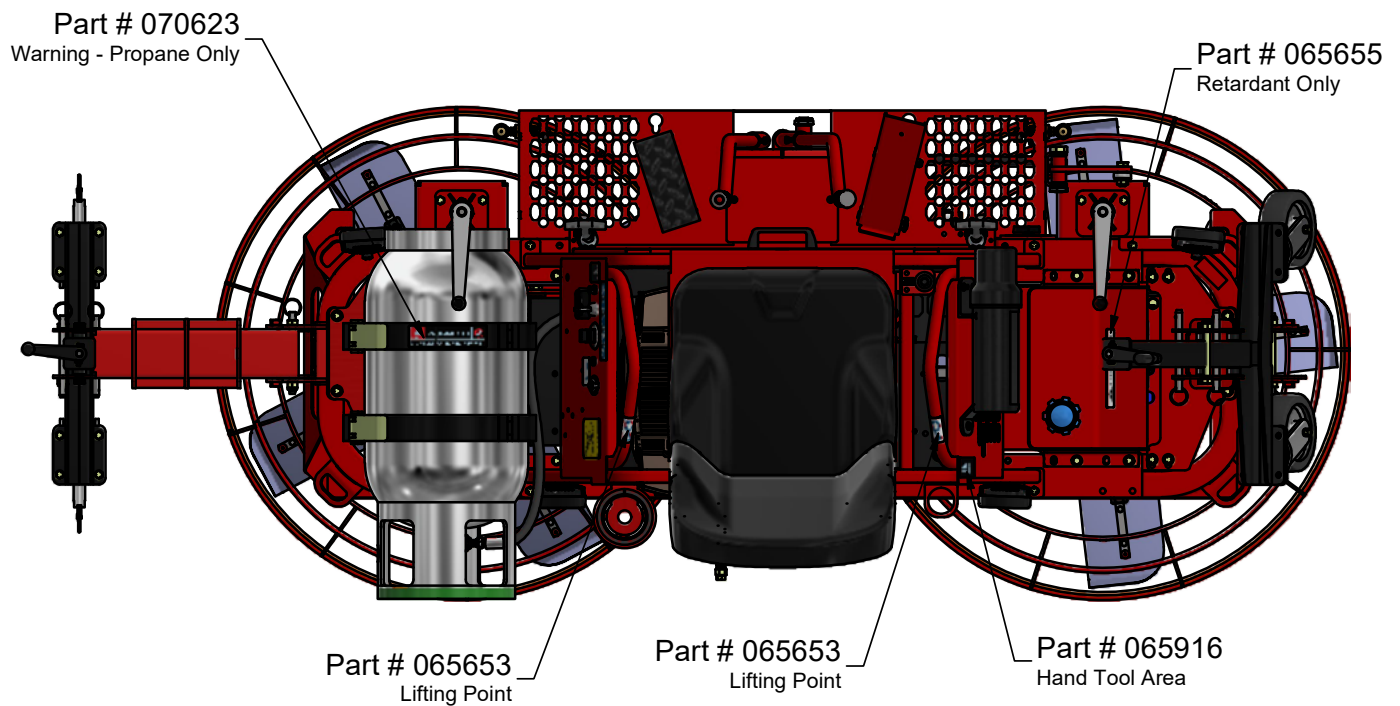


SECTION 2 DECALS

Decals - Rear (Kit #: 070620)



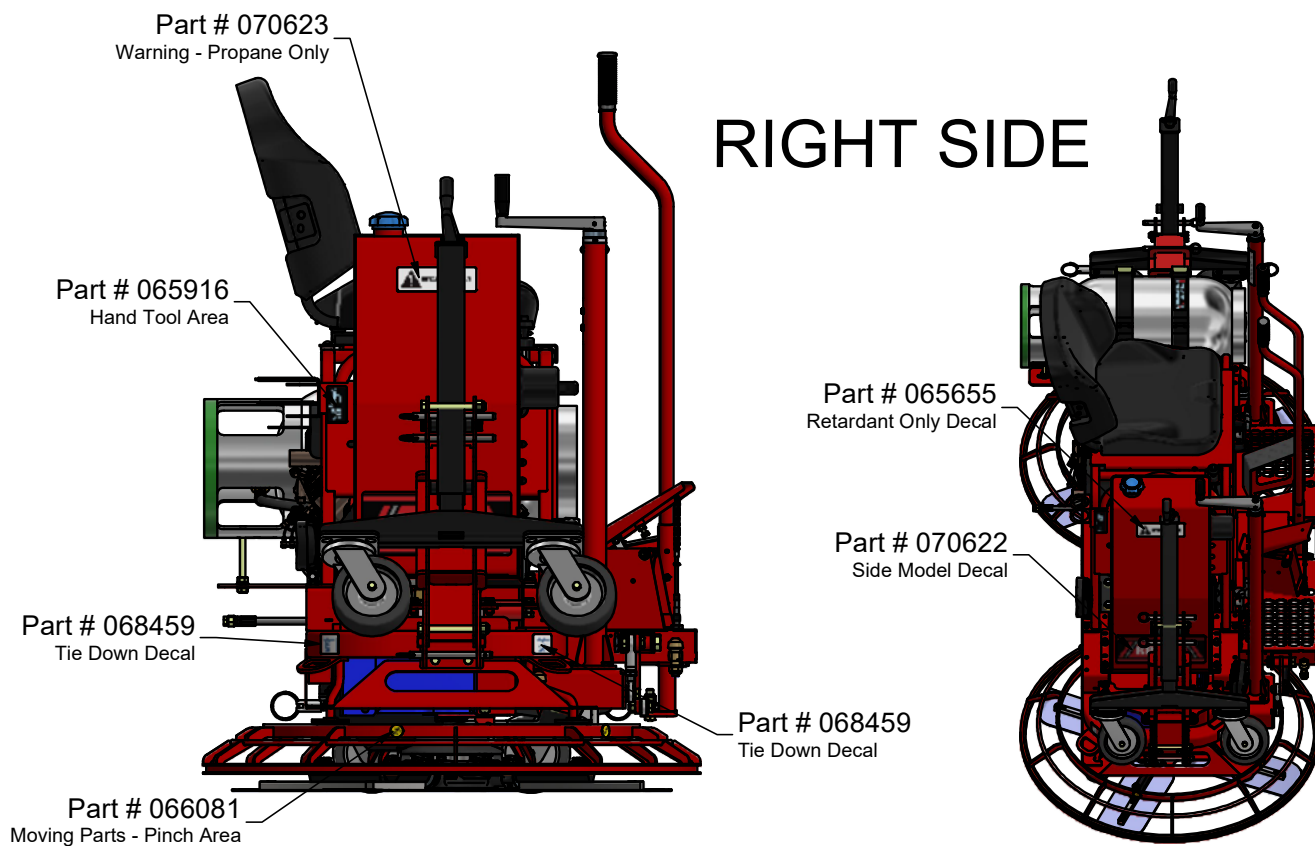
Note: Part Numbers 071102 (EPA Decal) and 065965 (Serial Tag) are not shown. These decals are located on the bottom of the seat and are visible when the seat is lifted.



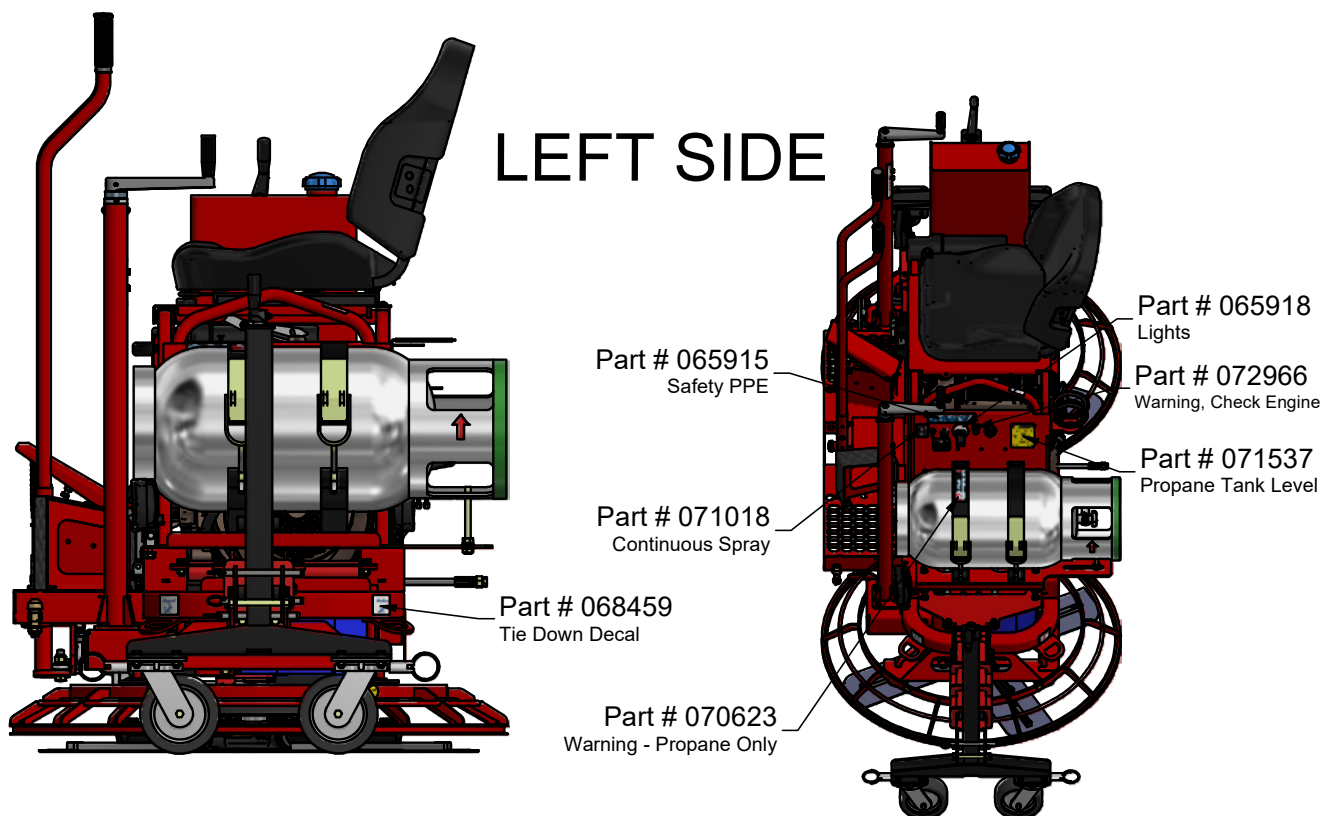
SECTION 2 DECALS

Decals - Right / Left (Kit #: 070620)

RIGHT SIDE



LEFT SIDE



Revision Detail

MANUAL REVISION DETAIL

REVISION #	REVISION DATE	REVISION REFERENCE #	REVISION BY
-	06/20	Initial Release	MW
A	02/21	MN 21-002	MW
B	01/22	Updated Cover	MK
C	10/25	Updated 070385 Illustration and Parts List	MK

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AEC FACTORY & HEADQUARTERS

819 S. 5TH STREET
PARAGOULD, ARKANSAS 72450
870.236.7751
800.643.0095 (TOLL FREE (USA ONLY))

MAILING

PO BOX 819
PARAGOULD, ARKANSAS 72451

ALLENENG.COM

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