

RIDING TROWEL

HDX600



PARTS & DECALS MANUAL

Manual Part #: 069970P | Revision: D
Language: English | Original Instructions





For information regarding the following, please see the “HDX600 - Safety & Operator Manual”

- Warranty Information
- Dealer Information
- How to identify the Model / Serial Numbers on the machine
- Engine Detail

HDX600 RIDING TROWEL

PARTS & DECAL MANUAL

This manual covers the products listed below:

<u>Part No.</u>	<u>Description</u>
068360	HDX600 Riding Trowel, HATZ 50HP Diesel T4, 8ft, 5-Boss

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Allen Products are covered under one or more of the following patent numbers:
10,100,537; 9,068,301; 9,068,300; 8,360,680; 7,690,864; 7,114,876B1; 6,857,815B2; 6,582,153
With other Patents Pending.

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069970P

Page 3

Table of Contents

Sect No.	Title	Page
	Table of Contents	4
1	PARTS	5
	Factory Service Information	6
	Replacement Part Procedure	7
	General Arrangement.....	8
	Seat Frame Assembly	10
	Lower Unit Assembly	14
	Engine Assembly	16
	Rotor Assembly - Left Hand	18
	Rotor Assembly - Right Hand.....	20
	Bearing Block Assembly (064260)	22
	Lower Rotor Assembly - Left Hand	24
	Lower Rotor Assembly - Right Hand	25
	Spider Assembly - Left Hand	26
	Spider Assembly - Right Hand	27
	Service Parts, Hydraulic Filters	28
	Service Parts, Engine Filters	29
	Hydraulic Schematic.....	30
	Hydraulic System.....	32
2	DECALS	33
	Decals - Front (Kit #: 069101)	34
	Decals - Rear (Kit #: 069101).....	35
	Decals - Top (Kit #: 069101)	36
	Decals - Right / Left (Kit #: 069101).....	37
	Revision Detail.....	38

SECTION 1: PARTS

SECTION 1 PARTS

Factory Service Information

This section contains the illustrated drawings and parts list for help in identifying and/or ordering replacement parts for your machine. Follow the instructions in the front section of this manual “Ordering Parts” when ordering replacement parts to ensure prompt and accurate delivery.

NOTE

All set screws have blue (LOC-TITE™) applied at the factory. If set screw is removed or loosened for any reason re-apply blue (LOC-TITE™).

NOTE

All grease fittings are capped with CAP PLUG GC-5 (AEC PN 015692) to protect the fitting. If cap becomes missing or damaged replace it as soon as possible.

NOTE

Anti-Seize is applied at the factory to all drive line coupling, gear box main and counter shafts and pitch control threaded rod assemblies. If these parts are disassembled re-apply a light coat of a graphite based anti-seize.

**ALL REFERENCES MADE TO LEFT/RIGHT SIDES IN THIS MANUAL ARE SITTING ON MACHINE (SOM)
[i.e. Left / Right are in reference from a sitting position on the machine]**

We recommend AEC quality replacement parts, available from the AEC Customer Service Department or your nearest AEC Dealer.

Part numbers are subject to change without notice. Part numbers might be different outside of the United States of America. Use part numbers listed in the applicable parts list table when you place your order. If a part number changes, the AEC Customer Service Department or your nearest AEC dealer will have the latest part number for the replacement part.

Remember when you order replacement parts, you will need your **MODEL NUMBER** and **SERIAL NUMBER**. These are the numbers that you have recorded in the UNIT ID section of the “Safety and Operations Manual” or by looking on the unit Identification Plate. Please order replacement parts by the appropriate part number, not the item number.

This manual contains an illustrated parts list for help in ordering replacement parts for your machine. Follow the instructions below when ordering parts to ensure prompt and accurate delivery:

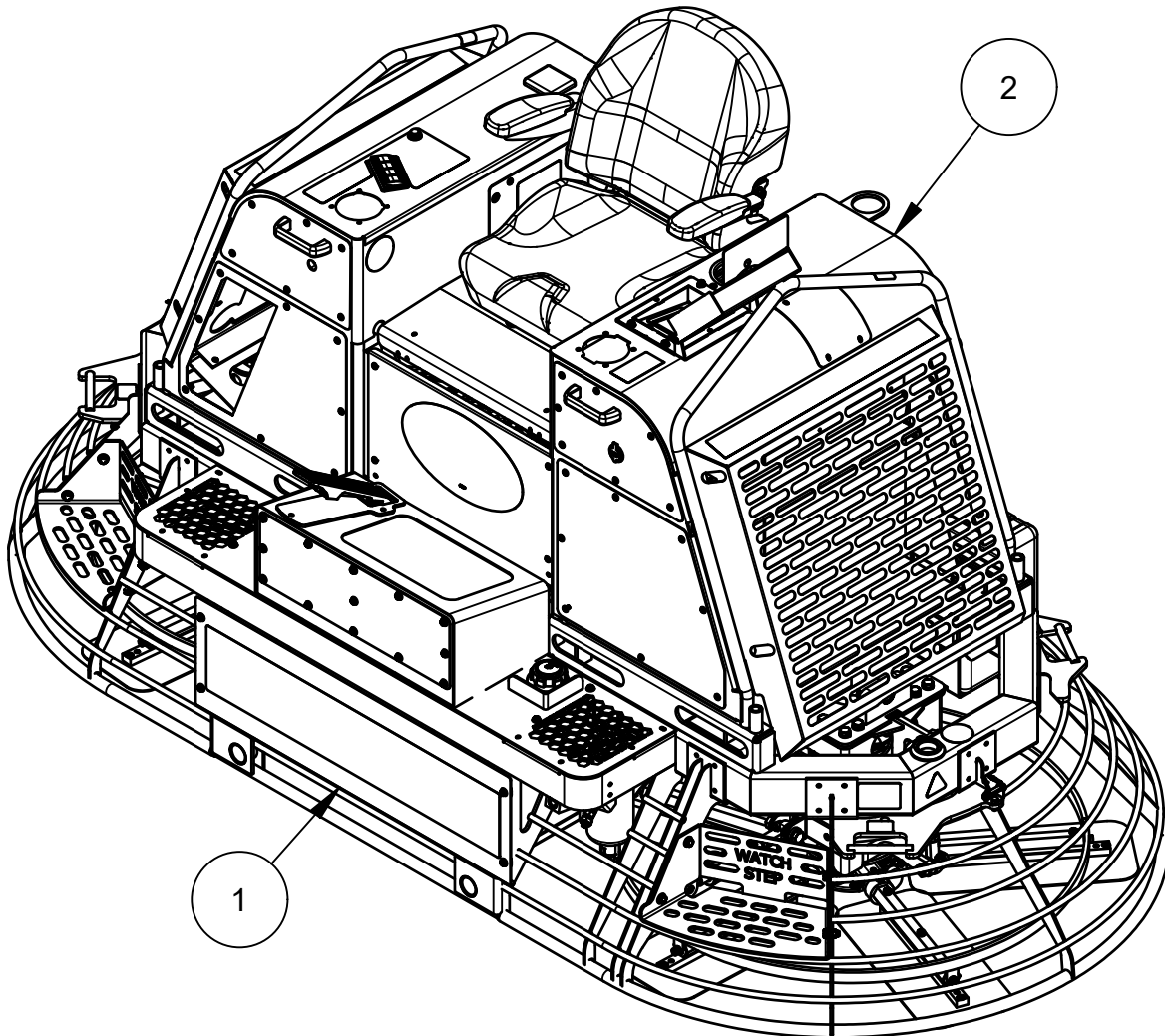
1. All orders for service parts - include the serial number for the machine. Shipment will be delayed if this information is not available.
2. Include correct description and part number
3. Specify exact shipping instructions, including the preferred routing and complete destination address.
4. **DO NOT** return parts to AEC without receiving written authorization from AEC. All authorized returns must be shipped pre-paid.
5. When placing an order, please contact the AEC Dealer nearest you.

NOTE

All information, specifications, and illustrations in this manual are subject to change without notice and are based on the latest information at the time of publication.

SECTION 1 PARTS

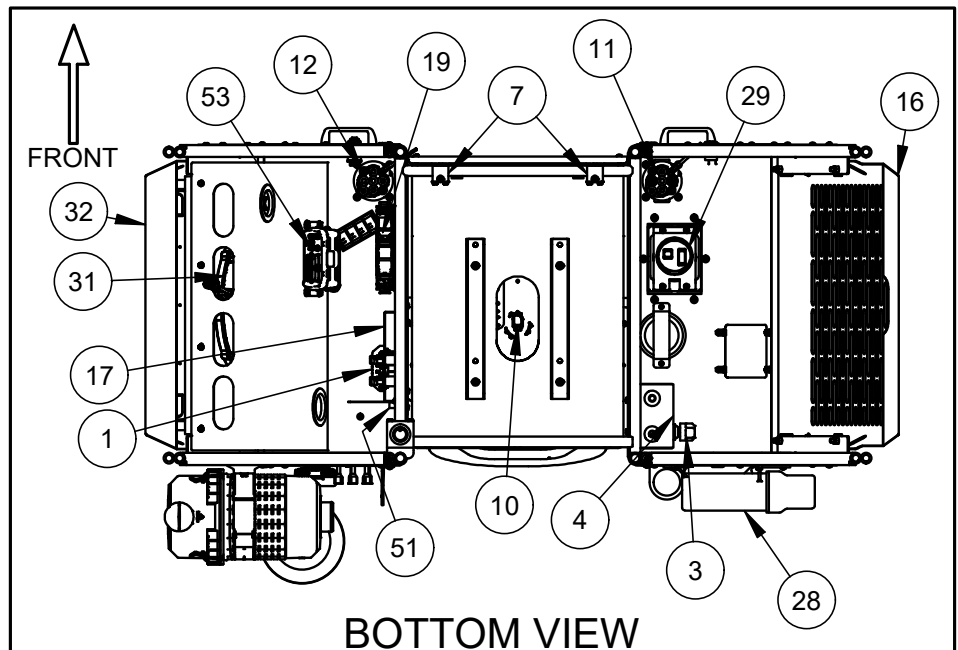
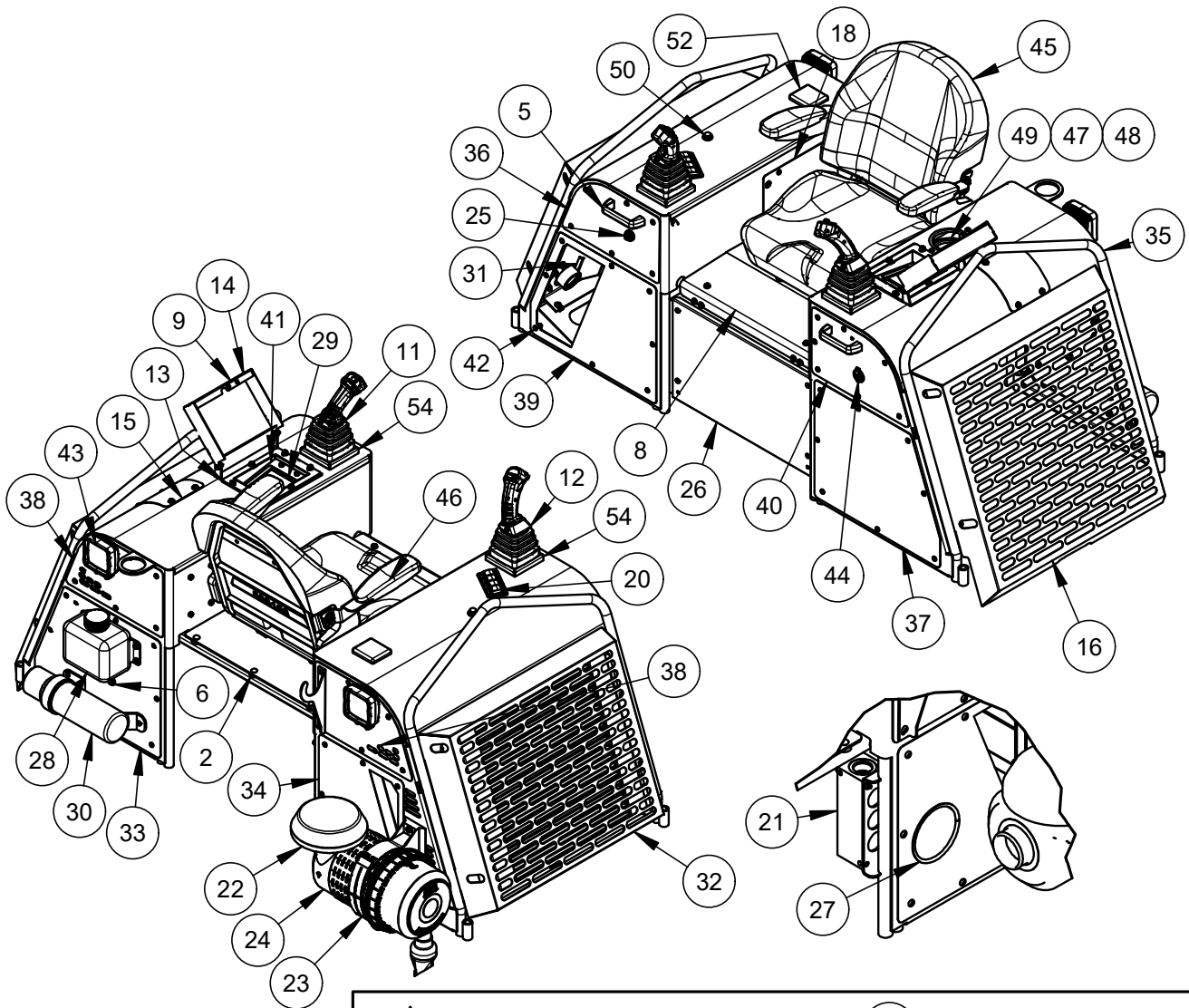
General Arrangement



ITEM	PART NO.	DESCRIPTION	QTY
-	068360	Assembly, HDX600 - 5 Boss	-
1	068175	Assembly, Main Frame	1
2	068180	Assembly, Seat Frame	1
-	065168	Harness F/ Lights	1
-	069101	Kit, Decal	1
-	070072	Main Wiring Harness	1
-	070308	Kit, Component	1
-	070316	Kit, Hydraulic Fitting	1
-	070317	Kit, Hydraulic Hose	1

SECTION 1 PARTS

Seat Frame Assembly



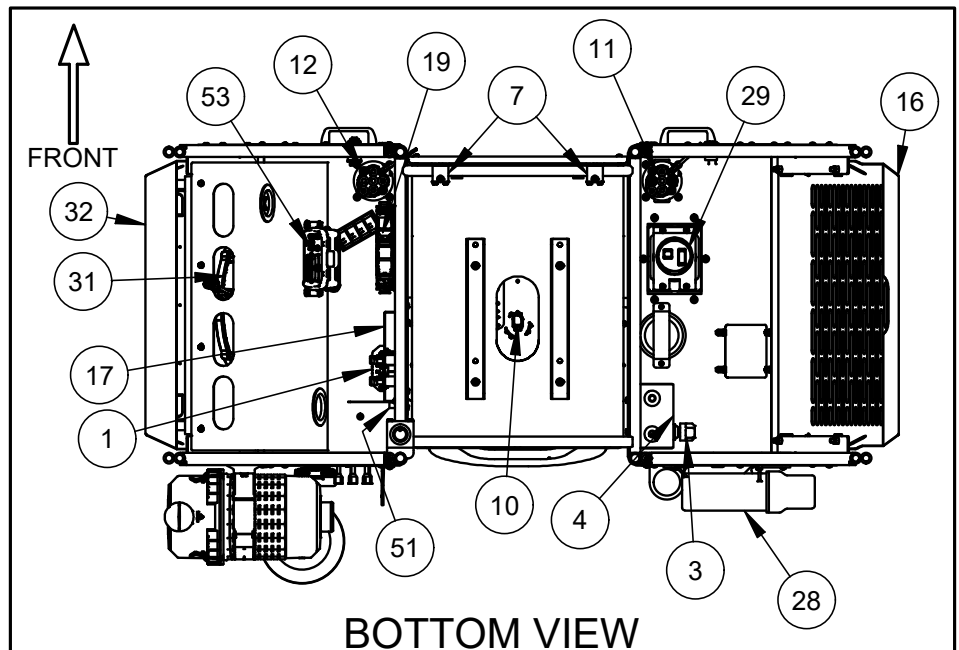
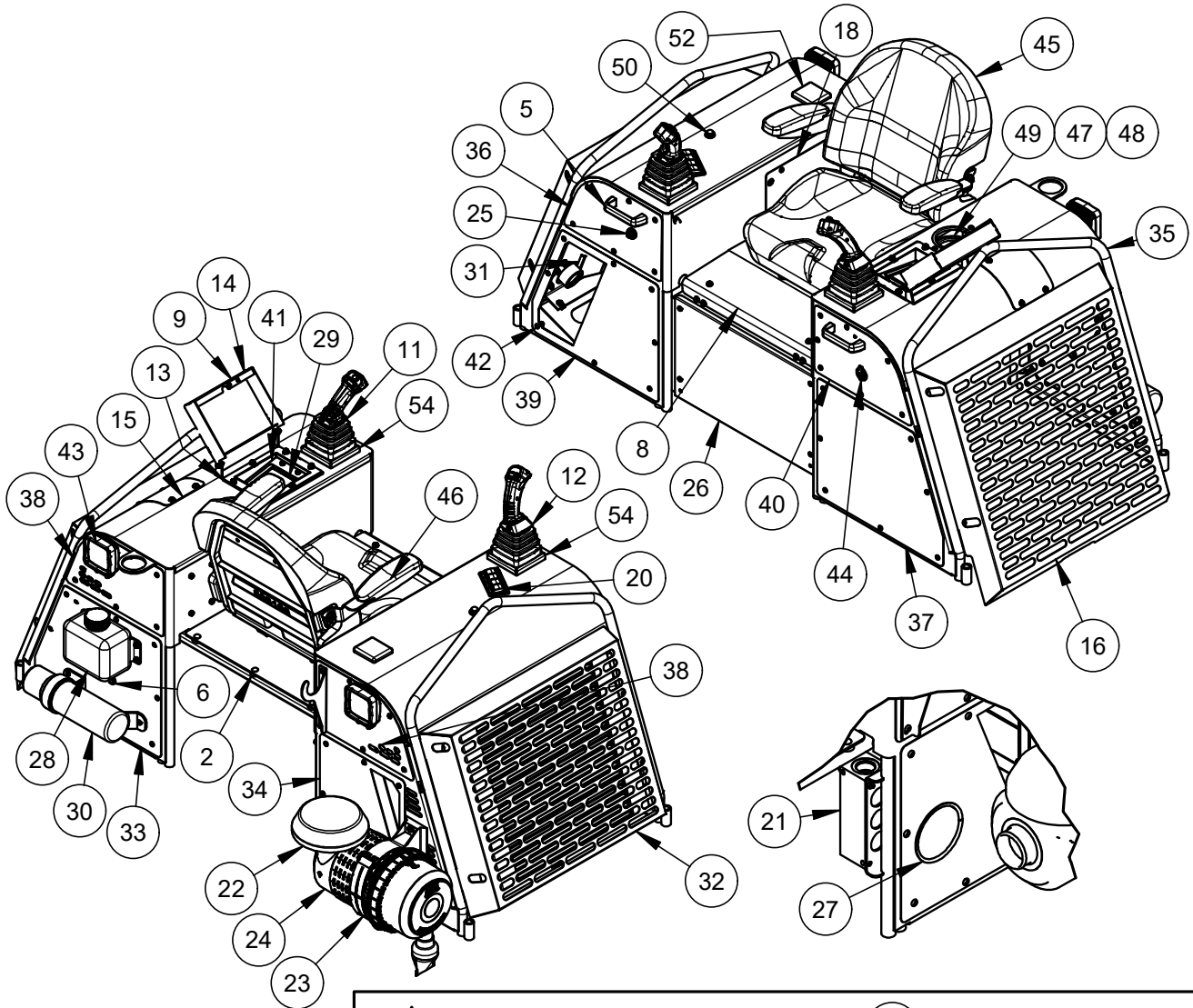
Seat Frame Assembly

SECTION 1 PARTS

ITEM	PART NO.	DESCRIPTION	QTY
-	068180	Assembly, Seat Frame, HDX600	-
1	-	Fuse Block	1
-	034524	Fuse, 20 Amp (Not Shown)	3
-	036554	Fuse, 5 Amp (Not Shown)	6
-	043481	Fuse, 10 Amp (Not Shown)	2
2	047665	Bumper, Rubber	3
3	047886	Cap, Filler Breather	1
4	048595	Tank, Vent	1
5	048678	Handle, Nylon	2
6	056224	Seat Plate	1
7	056920	Latch, Magnetic	1
8	064510	Joystick, Left Hand	1
-	052691	REPLACEMENT - Joystick, Left Hand, Upper Handle ONLY (Not Shown)	-
9	064511	Joystick, Right Hand	1
-	052690	REPLACEMENT - Joystick, Right Hand, Upper Handle ONLY (Not Shown)	-
10	064526	Weldment, Cover, Murphy Engine Controller	1
11	064528	Cover, Radiator Access Point	1
12	064760	Guard, End Seat Frame	1
13	065139	Plug, Controller, for Engine	1
14	065143	Kit, Block, 4-Switch	1
15	065188	Bonnet, Air, for Hatz H50 Engine	1
16	065189	Band, for Hatz H50 Air Cleaner	1
17	065190	Breather, for Hatz H50 Air Cleaner (Not Shown)	1
-	065855	Filter, Air, Secondary (Not Shown)	1
-	065856	Filter, Air, Primary (Not Shown)	1
18	065191	Switch, Key, for Hatz H50 Engine	1
19	065489	Cover F/ Front Center	1
20	066028	Reservoir, Coolant Recover	1
21	066227	Controller, Murphy, PV380.2	1
22	066911	Assembly, Oil Cooler and Mounting Bracket	1
23	066913	Cover, Cooler, Right Hand	1
24	068178	Cover F/ Bottom Rear LH	1
25	068181	Cover F/ Bottom Rear RH	1
26	068320	Weldment, Seat Frame	1
27	068366	Cover F/ Top Front RH	1
28	068367	Cover F/ Bottom Front LH	1
29	068368	Cover F/ Rear Top	2

SECTION 1 PARTS

Seat Frame Assembly Continued



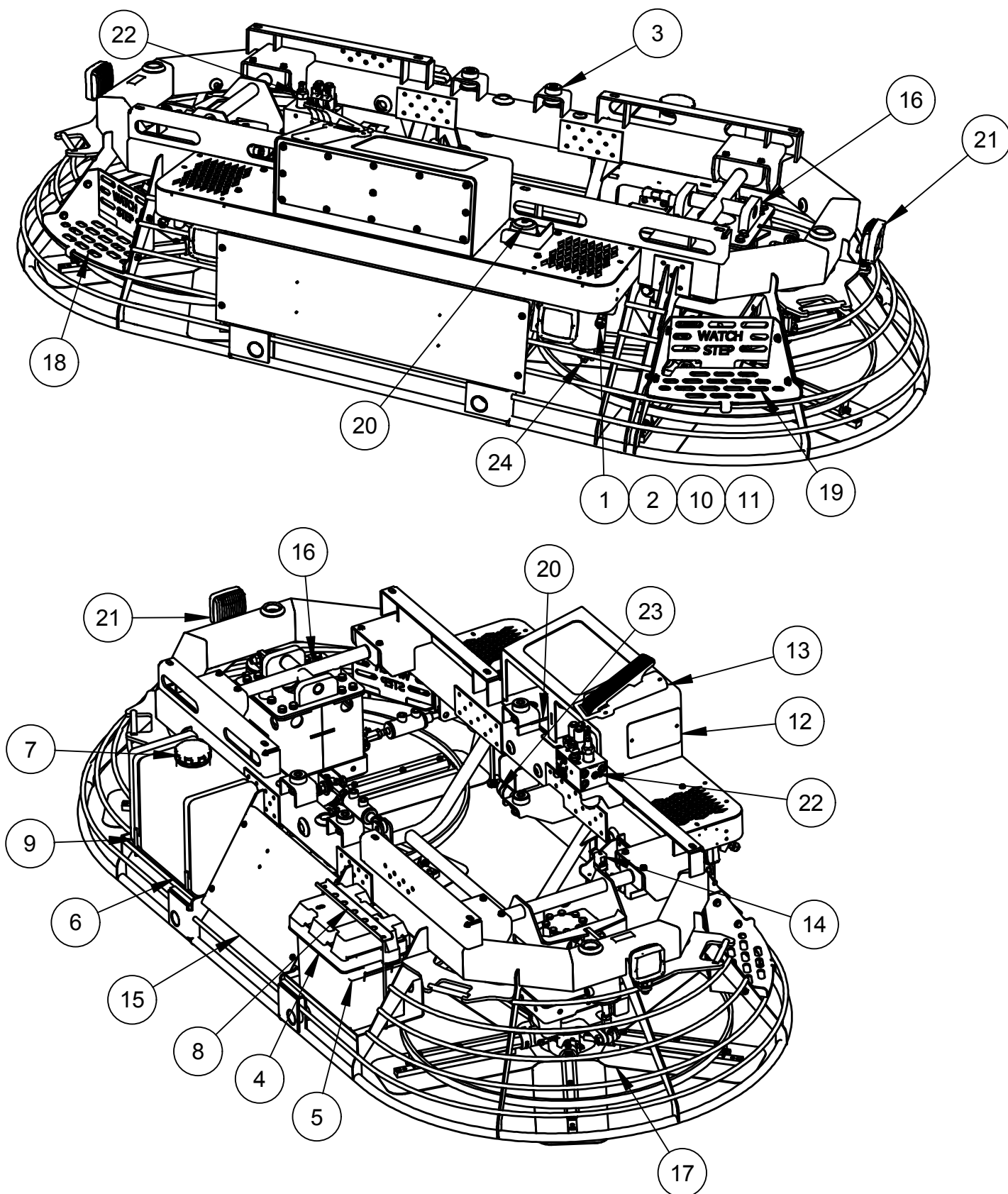
Seat Frame Assembly Continued

SECTION 1 PARTS

ITEM	PART NO.	DESCRIPTION	QTY
30	068369	Cover F/ Bottom Front RH	1
31	068371	Cover F/ Top Front LH	1
32	069737	Fastener, Pan Head Screw 1/4"-20 x 3/4"	71
33	069835	Light, LED, 1200 Lumens, 1.3 Amp, 12 VDC	2
34	069850	Receptacle, USB, 12 VDC	1
35	069874	Seat, Rider	1
-	061374	Switch, Seat, Shut-Off	1
36	069875	Arm Rest, Left / Right Combo, for seat 069874	1
37	074251	Cup Holder	1
-	071122	Cup Holder Trim Material	1.9FT
38	076952	LED, RED	1
39	077525	Buzzer, 12V	1
40	077893	Antenna F/ Telematics	1
41	077894	Controller F/ Telematics	1
42	080279	Riser, For Joystick HDX600	2

SECTION 1 PARTS

Lower Unit Assembly



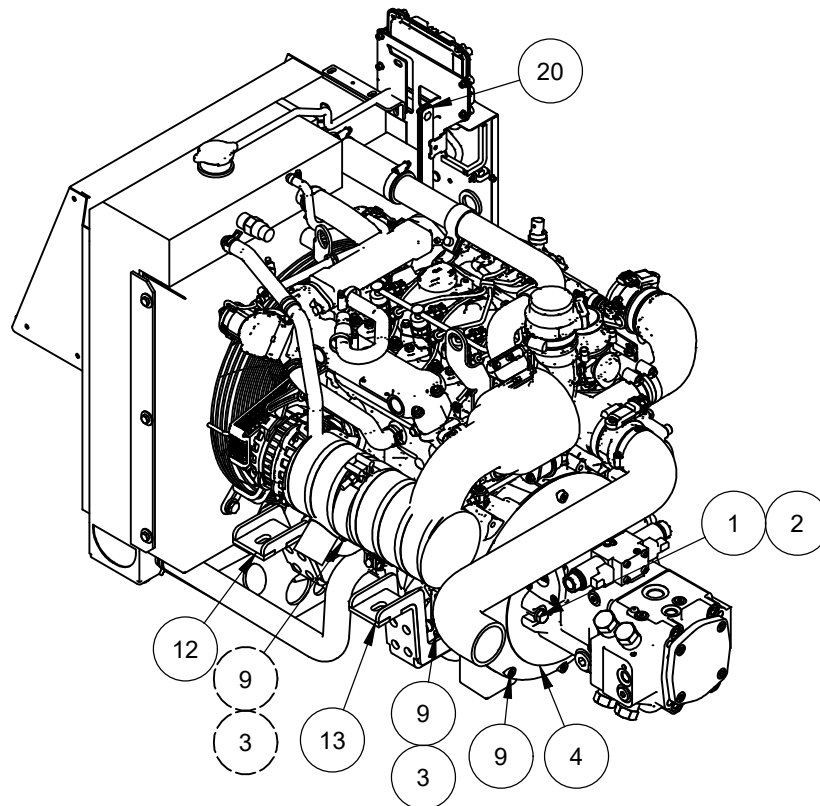
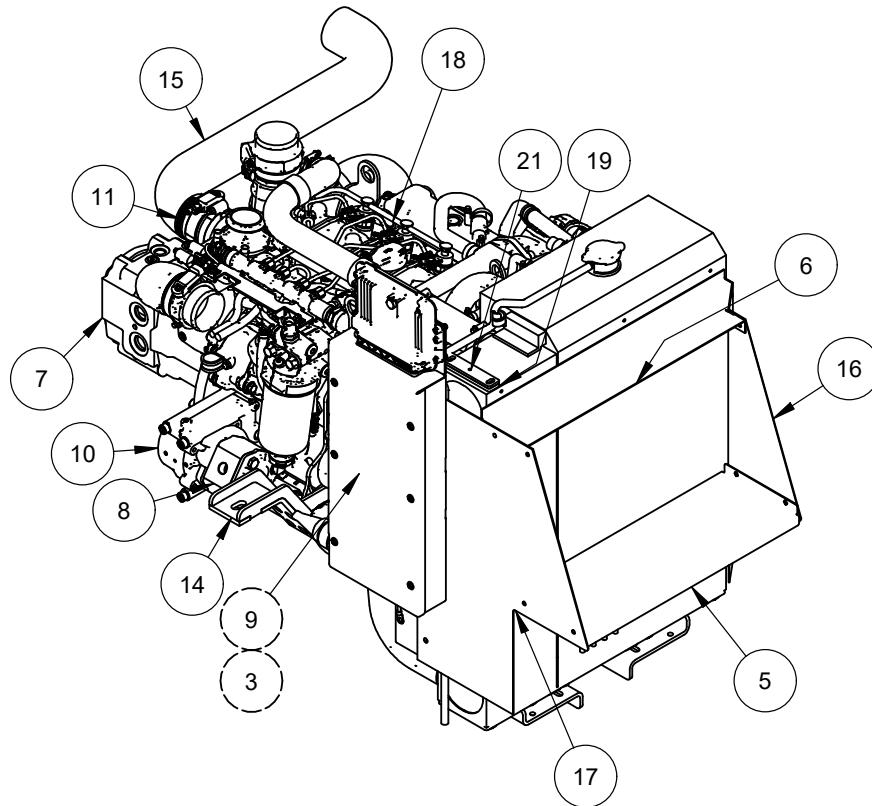
Lower Unit Assembly

SECTION 1 PARTS

ITEM	PART NO.	DESCRIPTION	QTY
-	068175	Assembly, Main Frame, HDX600	-
1	012702	Tip, Brass, 80° x 0.10 GPM	2
2	041624	Retainer, Nylon Spray Tip	2
3	045757	Isolator, Motor Mount	4
4	046696	Box, Battery	1
5	047604	Battery, 700CCA, 12V	1
6	047700	Tank, 6 Gallon, Water, Plastic	1
7	047701	Cap, 3-1/2", Vented Black	1
8	048563	Channel, Battery Hold-Down	1
9	048921	Strap, Tank	2
10	049957	Nozzle, Straight, Male	2
11	049982	Weldment, Spray Bracket, Left Hand	1
12	060492	Plate, Cover, Top Deck	1
13	063341	Pedal, Foot, Electronic	1
14	065141	Filter, High Pressure	1
15	066152	Panel, Rear Ring	1
16	068036	Assembly, Rotor, Left Hand	1
17	068037	Assembly, Rotor, Right Hand	1
18	068370	Weldment, Step, Right Hand	1
19	068375	Weldment, Step, Left Hand	1
20	069007	Assembly, Fuel Tank	1
21	069835	Light, LED, 1200 Lumens, 12 VDC, 1.3 AMP	4
22	069958	Manifold, Auxiliary	1
23	-	Pump, Fuel	1
24	065852	Filter, Fuel	1
25	065851	Pre-Filter, Fuel	1
26	064514	Bracket, Filter (NOT SHOWN)	1

SECTION 1 PARTS

Engine Assembly



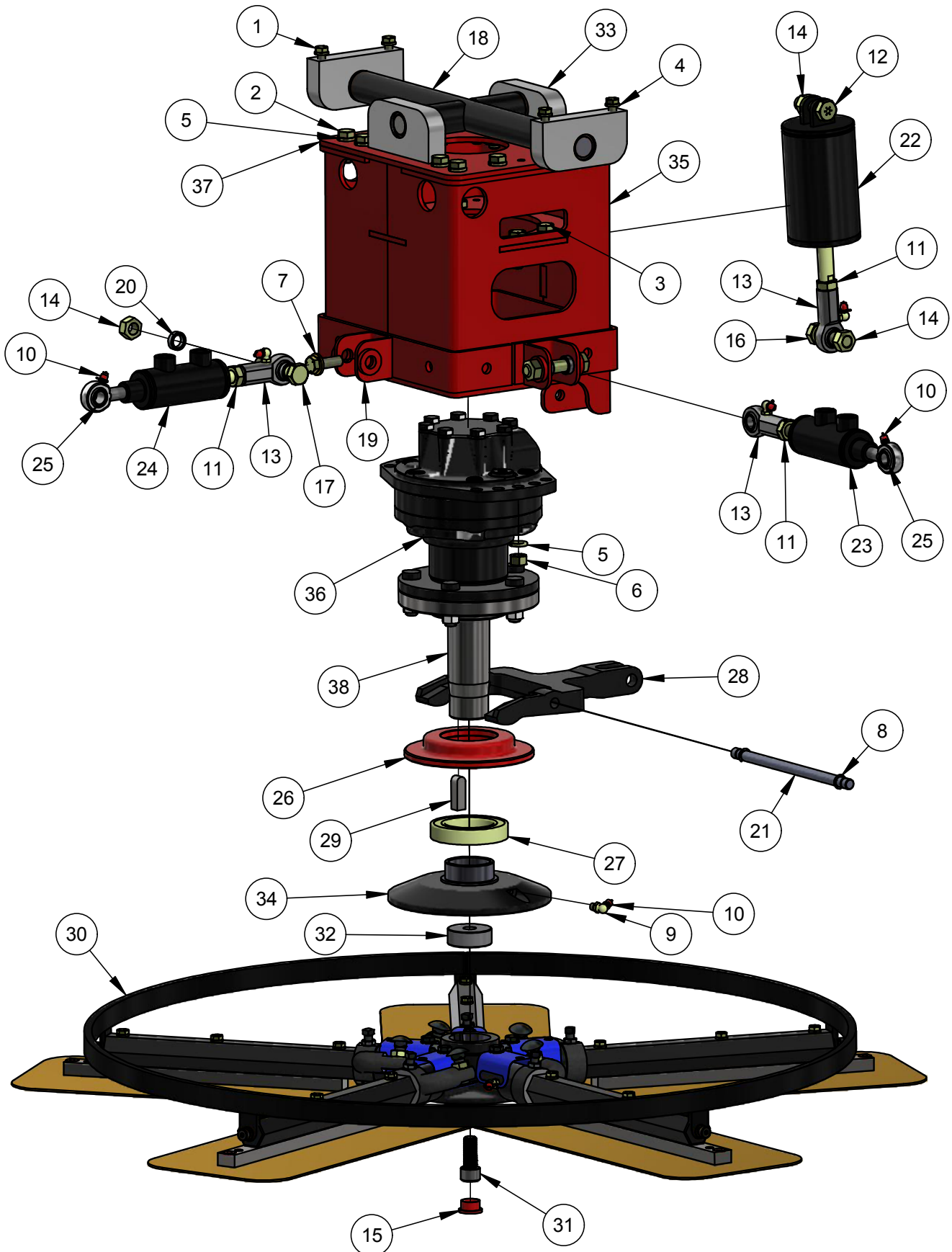
Engine Assembly

SECTION 1 PARTS

ITEM	PART NO.	DESCRIPTION	QTY
-	068290	Assembly, Engine, HDX600	-
1	010070	Fastener, HHCS 1/2-13 x 1-3/4	2
2	010093	Fastener, Lock Washer 1/2	2
3	021072	Fastener, Washer, Lock, 10mm	9
4	064357	Assembly, Housing and Coupling	1
5	065126	Cover, Radiator Shroud, Bottom	1
6	065127	Cover, Radiator Shroud, Top	1
7	065138	Pump, Hydraulic, Piston, Single / Double	1
8	065140	Pump, Auxiliary	1
9	065243	Fastener, SHCS, M10 x 1.5 x 30mm	17
10	065398	Drive, Auxiliary	1
11	065570	Clamp, Hose	1
12	068287	Engine Mount, Rear, Left Hand	1
13	068293	Engine Mount, Rear, Right Hand	1
14	068296	Engine Mount, Front, Left Hand	1
15	069233	Hose, for Air Intake	1
16	069856	Cover, Radiator Shroud, Rear	1
17	069857	Cover, Radiator Shroud, Front	1
18	070325	Kit, Hatz Engine 3H50TIC	1
-	064873	Turbo Wrap Blanket F/ Hatz 3H50	1
-	069966	Doc Wrap F/ Hatz 3H50	1
-	078612	Fuel Filter, Element & O-Rings	1
19	077323	Spacer, Top F/ Fuse Panel Relocation	1
20	080277	Plate, Fuse Panel Relocation Hatz 3cyl (077321 Old Part Pre Aug. 2024)	1
21	080278	Bracket, Top F/ Fuse Panel Relocation (077322 Old Part Pre Aug. 2024)	1
-	077889	Sensor, Pressure for Rotor Motor	2
-	077895	Sensor, for Charge Pressure	1
-	080622	Turbo Oil Supply Line, flexible/braided for Hatz Engine (Replacement)	1

SECTION 1 PARTS

Rotor Assembly - Left Hand



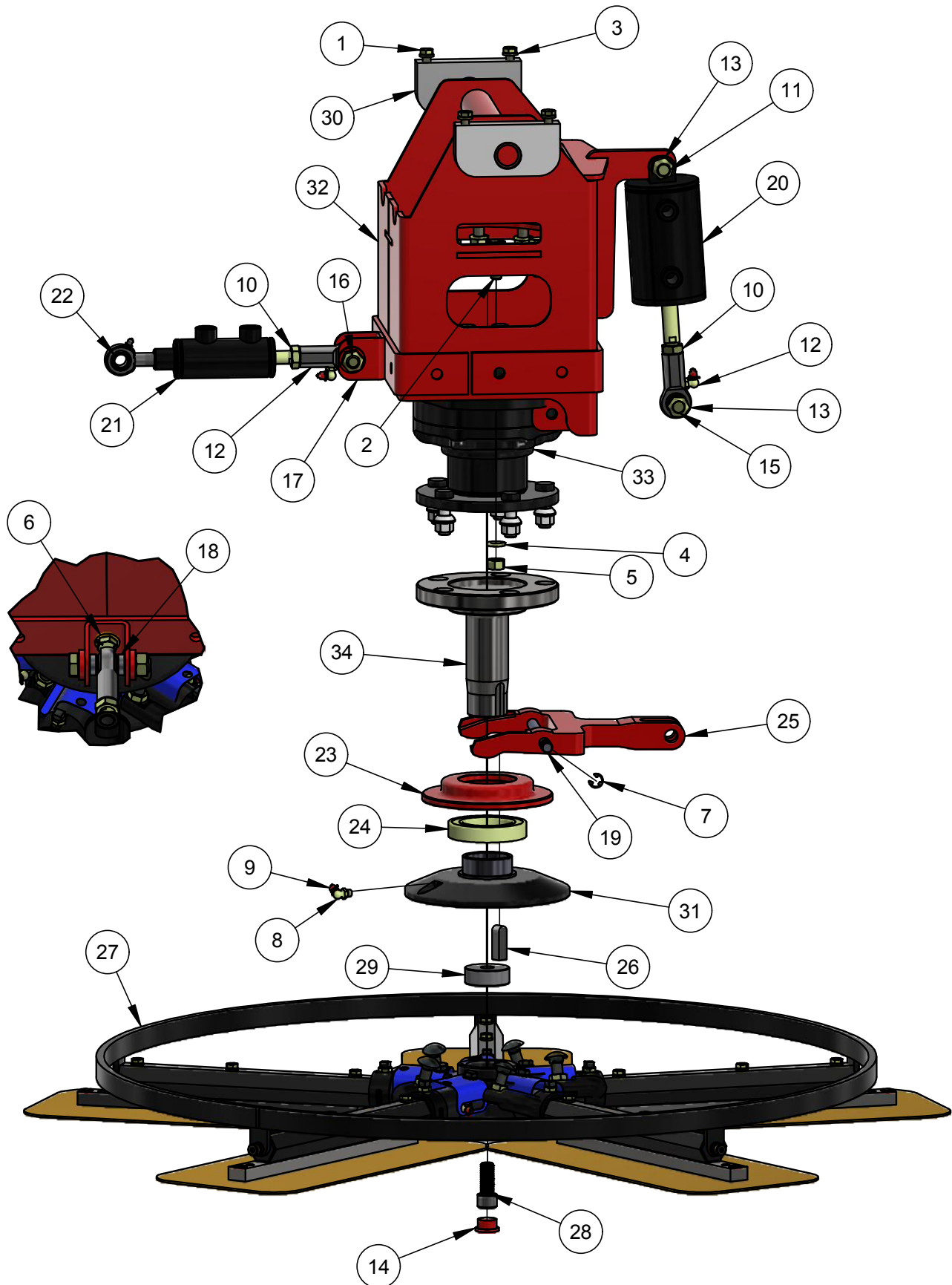
Rotor Assembly - Left Hand

SECTION 1 PARTS

ITEM	PART NO.	DESCRIPTION	QTY
-	068036	Assembly, Rotor, Left Hand, HDX600	-
1	010036	Fastener, HHCS, 3/8"-16 x 1", Grade 8	8
2	010068	Fastener, HHCS, 1/2"-13 x 1-1/4", Grade 8	12
3	010069	Fastener, HHCS, 1/2"-13 x 1-1/2", Grade 8	8
4	010091	Fastener, Washer, Lock, 3/8", Grade 8	8
5	010093	Fastener, Washer, Lock, 1/2", Grade 8	18
6	010106	Fastener, Nut, Hex, 1/2"-13, Grade 8	6
7	011490	Fastener, Washer, Flat, 1/2", Grade 8	2
8	015677	Ring, Retaining, Ø7/16", E-Style	2
9	015681	Fitting, Grease, 1/2"-27 PTF, 90°	1
10	015692	Cap, Grease, Ø1/4", Red, Plastic	3
11	020688	Fastener, Nut, Hex, 5/8"-18, Right Hand, Grade 8	3
12	027969	Fastener, HHCS, 5/8"-18 x 2", Grade 8	1
13	066188	Rod, End, Female, 5/8"	3
14	043269	Fastener, Nut, Stover, 5/8"-18	4
15	046646	Plug, Cap, Threaded, 7/8"	1
16	047354	Fastener, HHCS, 5/8"-18 x 2-1/4", Grade 8	1
17	048339	Fastener, HHCS, 5/8"-18 x 3", Grade 8	2
18	048622	Weldment, Crosshead, Left/Right, Front/Rear	1
19	048624	Channel, Cylinder Rod End Connector	2
20	048627	Spacer, Steering Connection	1
21	048628	Pin, Yoke Arm	1
22	048659	Cylinder, Pitch, 3" Bore, 1-1/2" Stroke	1
23	048660	Cylinder, 1-1/2" x 5/8", Steering	1
24	048661	Cylinder, 1-1/2" x 1-1/4", Steering	1
25	048747	Rod, End, Male, 1/2"	2
26	049599	Cap, Bearing	1
27	049697	Bearing, Spider Assembly	1
28	049698	Pitch, Yoke Arm	1
29	050700	Key, for Rotor	1
30	060543	Assembly, Lower Rotor, Left Hand	1
31	064252	Fastener, SHCS, 5/8"-11 x 1-1/2", Right Hand Thread	1
32	064253	Washer, Retaining	1
33	064260	Bearing Assembly w/ Bronze Bearing (068157 Replacement)	4
34	067589	Plate, Pressure	1
35	068031	Weldment, Mount, Left Hand, for Hydraulic Motor	1
36	068049	Motor, Hydraulic Piston	1
37	069549	Plate, Top, for 068031	1
38	069832	Shaft, Rotor, Left Hand	1

SECTION 1 PARTS

Rotor Assembly - Right Hand



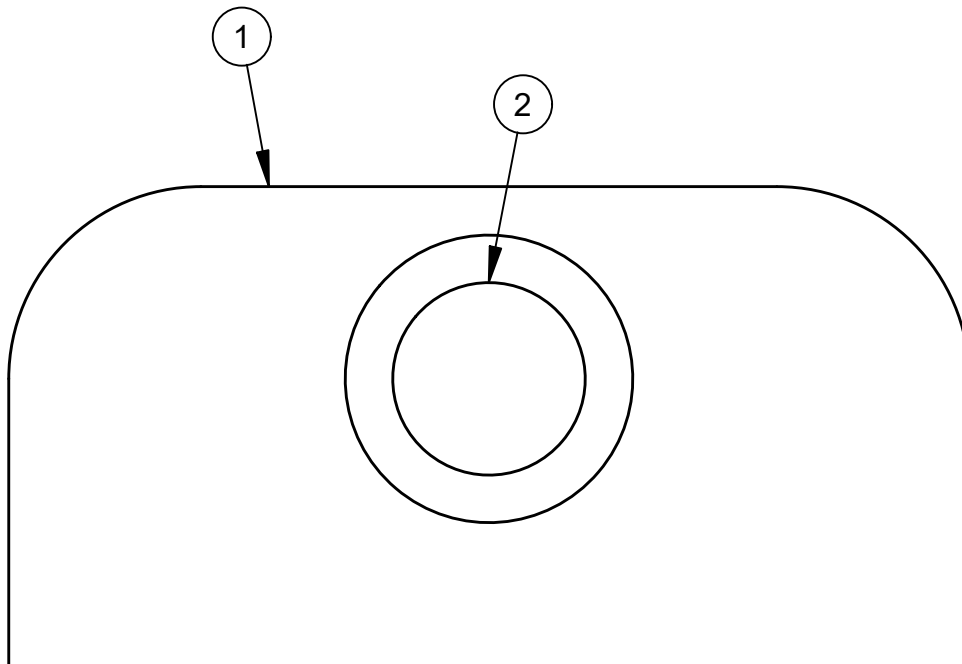
Rotor Assembly - Right Hand

SECTION 1 PARTS

ITEM	PART NO.	DESCRIPTION	QTY
-	068037	Assembly, Rotor, Right Hand, HDX600	-
1	010036	Fastener, HHCS, 3/8"-16 x 1", Grade 8	4
2	010069	Fastener, HHCS, 1/2"-13 x 1-1/2", Grade 8	7
3	010091	Fastener, Washer, Lock, 3/8", Grade 8	4
4	010093	Fastener, Washer, Lock, 1/2", Grade 8	6
5	010106	Fastener, Nut, Hex, 1/2"-13, Grade 8	6
6	011490	Fastener, Washer, Flat, 1/2"	1
7	015677	Ring, Retaining, Ø7/16", E-Style	2
8	015681	Fitting, Grease, 1/8"-27 PTF, 90°	1
9	015692	Cap, Grease, Ø1/4", Plastic, Red	1
10	020688	Fastener, Nut, Hex, 5/8"-18, Grade 8	2
11	027969	Fastener, HHCS, 5/8"-18 x 2", Grade 8	1
12	066188	Rod, End, Female, 5/8"	2
13	043269	Fastener, Nut, Stover, 5/8"-18	3
14	046646	Plug, Cap, 7/8", Threaded	1
15	047354	Fastener, HHCS, 5/8"-18 x 2-1/4", Grade 8	1
16	048339	Fastener, HHCS, 5/8"-18 x 3", Grade 8	1
17	048624	Channel, Cylinder Rod End Connector	1
18	048627	Spacer, Steering Connection	2
19	048628	Pin, Yoke Arm	1
20	048659	Cylinder, Pitch, 3" Bore, 1-1/2" Stroke	1
21	048661	Cylinder, Steering, 1-1/2" x 1-1/4"	1
22	048747	Rod, End, 1/2", Male	1
23	049599	Cap, Bearing	1
24	049697	Bearing, Spider Assembly	1
25	049698	Arm, Yoke, Pitch	1
26	050700	Key, Rotor	1
27	060544	Assembly, Lower Rotor, Right Hand	1
28	064251	Fastener, SHCS, 5/8"-11 x 1-1/2", Left Hand	1
29	064253	Washer, Retaining	1
30	064260	Bearing Assembly w/ Bronze Bearing (068157 Replacement)	2
31	067589	Plate, Pressure	1
32	068028	Mount, Hydraulic Motor, Right Hand	1
33	068049	Motor, Hydraulic Piston	1
34	069831	Shaft, for Hydraulic Motor, Right Hand	1

SECTION 1 PARTS

Bearing Block Assembly (064260)

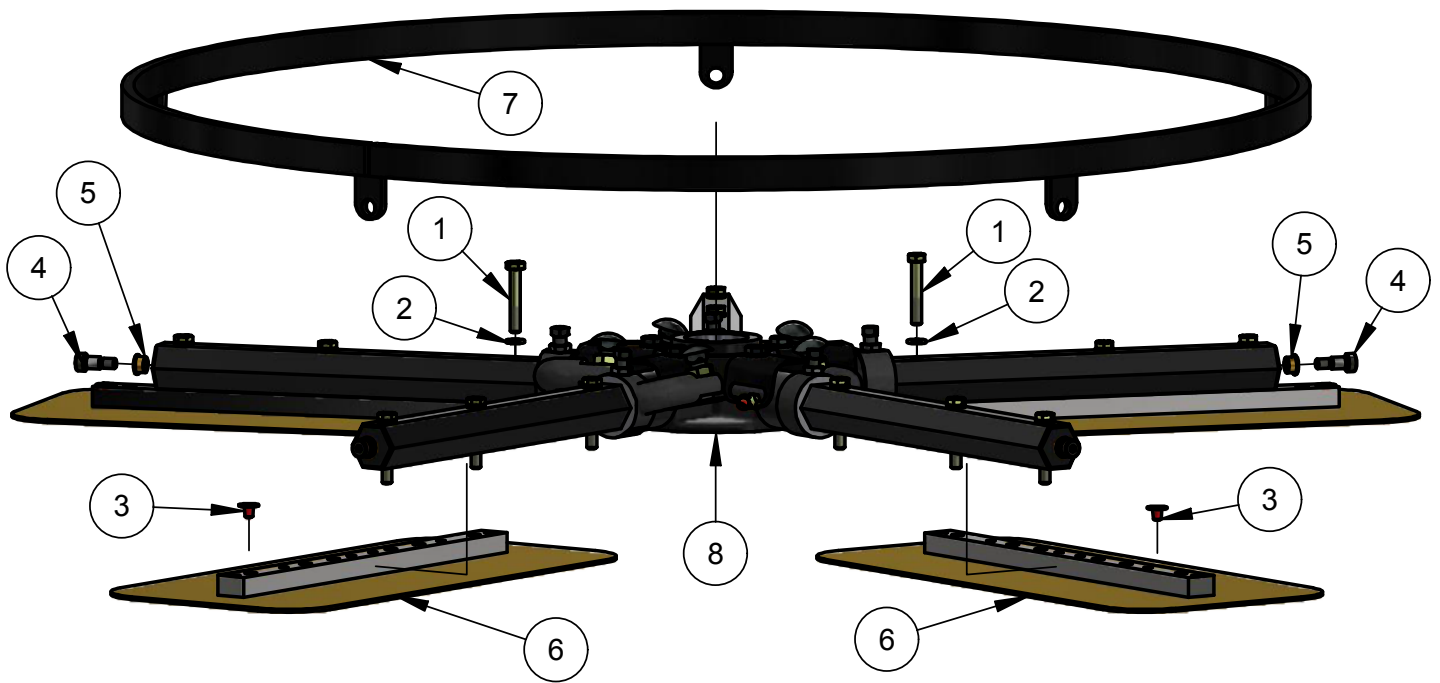


ITEM	PART NO.	DESCRIPTION	QTY
1	064259	BLOCK, FOR BEARING BLOCK	1
2	068157	FLANGED BEARING, 1" ID X 1 LONG OIL IMPREGNATED BRONZE	1

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SECTION 1 PARTS

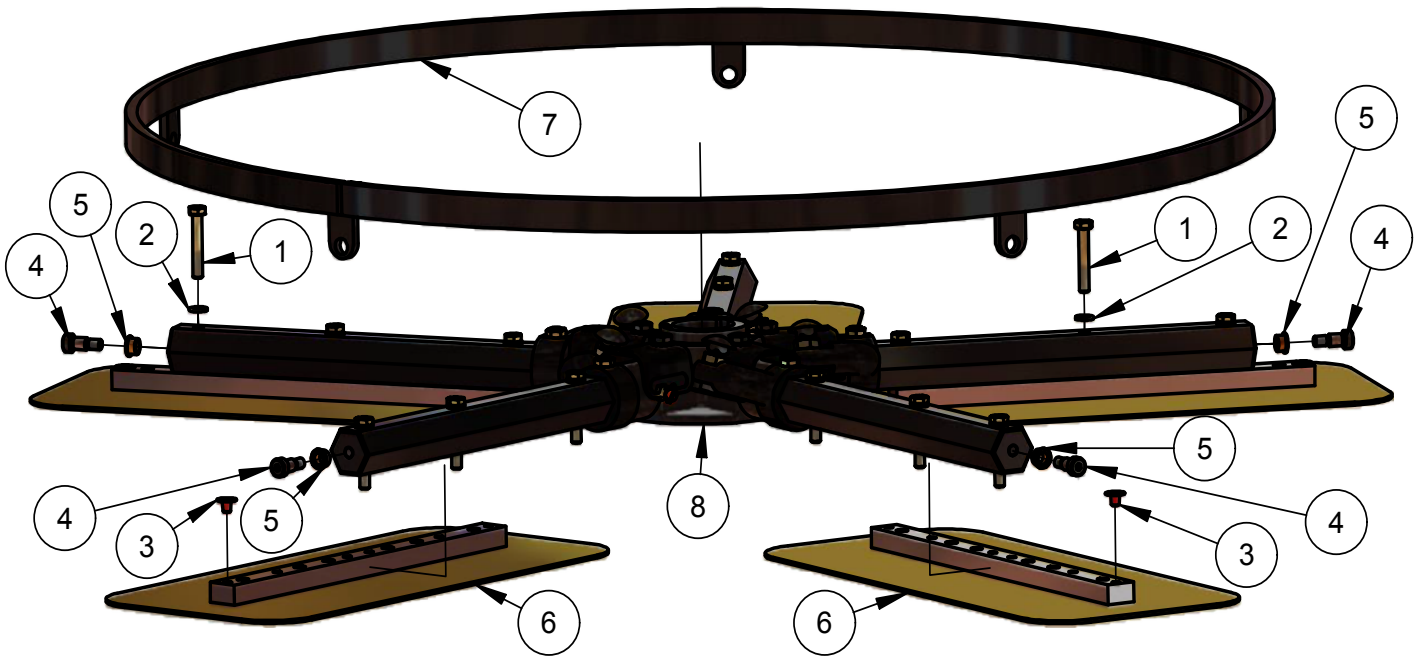
Lower Rotor Assembly - Left Hand



ITEM	PART #	DESCRIPTION	QTY
-	060543	Assembly, Lower Rotor, Left Hand	-
1	010024	Fastener, Bolt, HHCS, 5/16"-18 x 2", Grade 8	15
2	010090	Fastener, Washer, Lock, 5/16", Grade 8	15
3	015694	Cap, Grease, W-1, Red, Plastic, Tapered	5
4	025091	Fastener, Bolt, Shoulder, 3/8" x 1/2"	5
5	025092	Bushing, Bronze, 3/8" x 1/2" x 5/16"	5
6	028778V	Blade, Flat Finish, 8" x 17", Gold	5
7	040833	Ring, Stabilizer, 1200VG, Standard, 5-Blade	1
8	067587	Assembly, Spider, Left Hand, 5-Blade	1

Lower Rotor Assembly - Right Hand

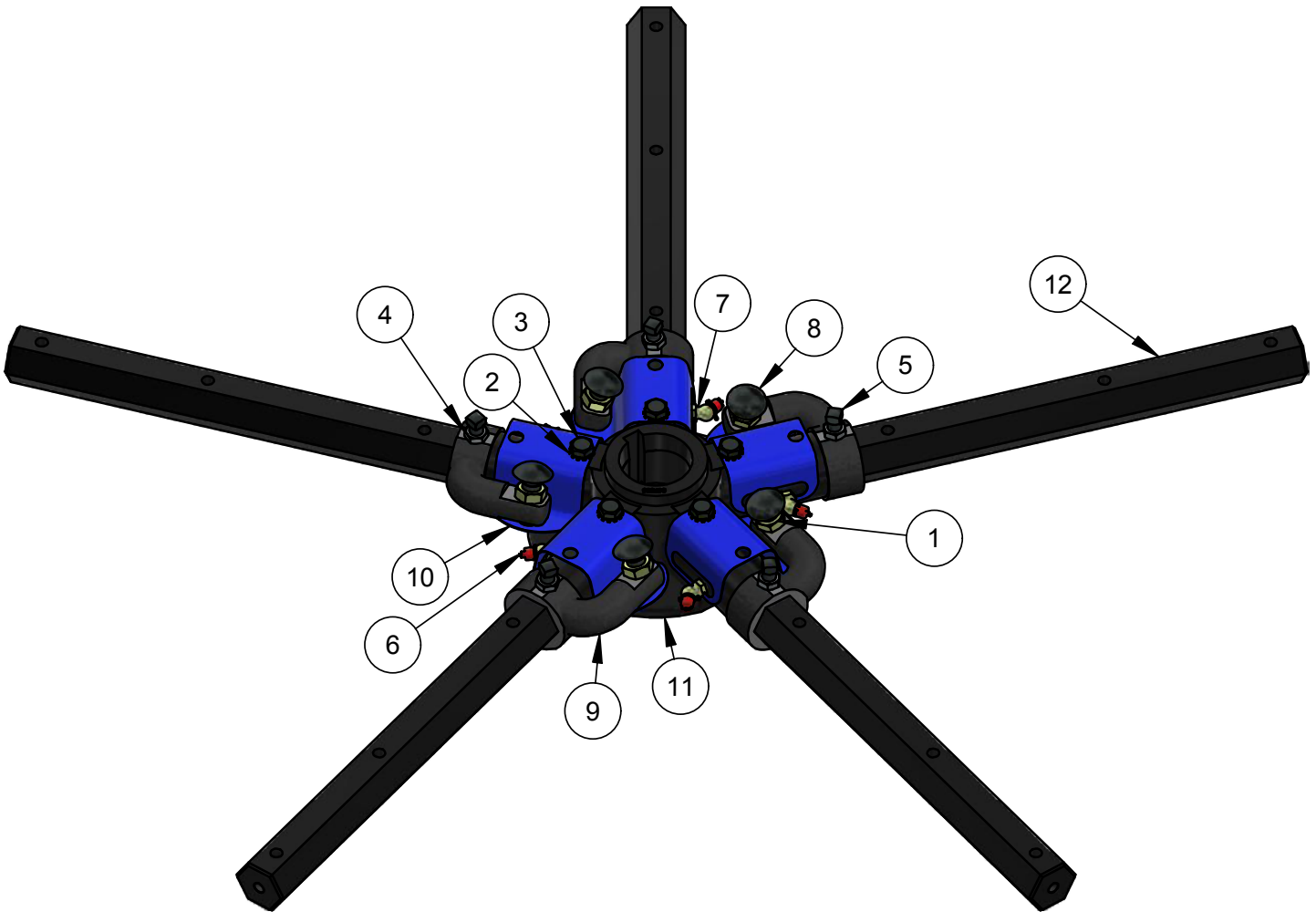
SECTION 1 PARTS



ITEM	PART #	DESCRIPTION	QTY
-	060544	Assembly, Lower Rotor, Right Hand	-
1	010024	Fastener, Bolt, HHCS, 5/16"-18 x 2", Grade 8	15
2	010090	Fastener, Washer, Lock, 5/16", Grade 8	15
3	015694	Cap, Grease, W-1, Red, Plastic, Tapered	5
4	025091	Fastener, Bolt, Shoulder, 3/8" x 1/2"	5
5	025092	Bushing, Bronze, 3/8" x 1/2" x 5/16"	5
6	028778V	Blade, Flat Finish, 8" x 17", Gold	5
7	040833	Ring, Stabilizer, 1200VG, Standard, 5-Blade	1
8	067588	Assembly, Spider, Right Hand, 5-Blade	1

SECTION 1 PARTS

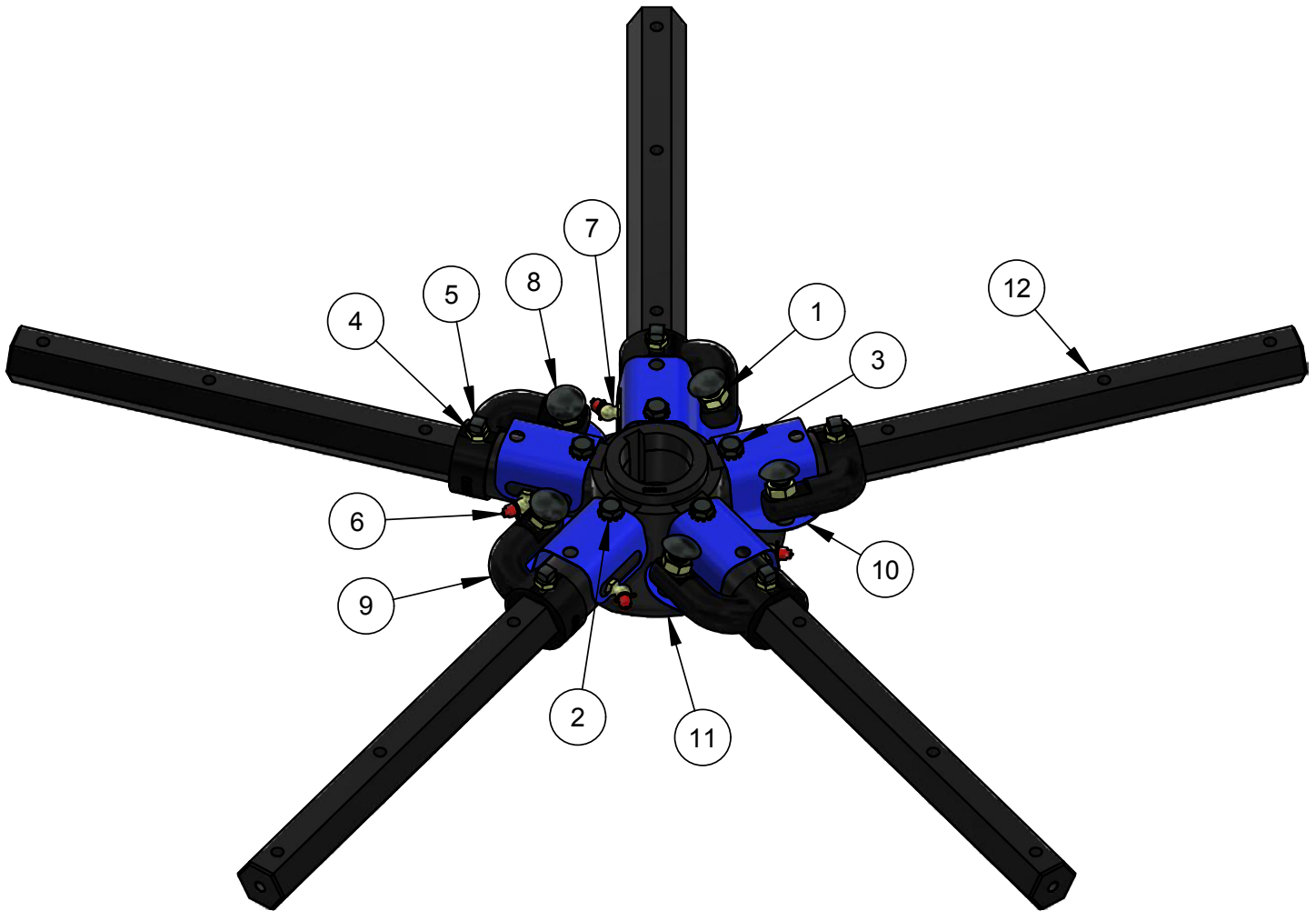
Spider Assembly - Left Hand



ITEM	PART #	DESCRIPTION	QTY
-	067587	Assembly, Spider, Left Hand	-
1	010050	Fastener, Nut, Hex, 1/2"-13	5
2	015682	Fastener, External Tooth, 3/8"	5
3	015683	Fastener, Bolt, Hex Head, 3/8"-16 x 7/8"	5
4	015684	Fastener, Nut, Hex, 3/8"-16	5
5	015686	Fastener, Bolt, SQHSS, 3/8"-16 x 1"	5
6	015692	Cap, Grease, 1/4", Plastic, Red	5
7	024755	Fitting, Grease, 1/8"-27 NPT, 45°	5
8	028216	Fastener, Bolt, 1/2"-13 x 1-1/2", Grade 8	5
9	033034	Lever, Lift, Universal	5
10	040792	Clip, Spider Spring, 46-48	5
11	067586	Boss, Spider, Machined	1
12	040700	Arm, Trowel, 46", for 5 Point Spider	5

Spider Assembly - Right Hand

SECTION 1 PARTS



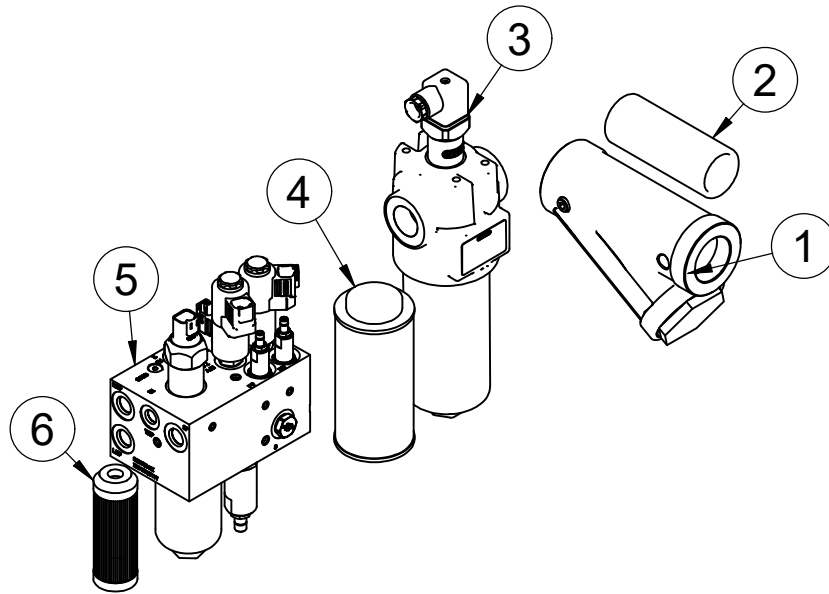
ITEM	PART #	DESCRIPTION	QTY
-	067588	Assembly, Spider, Right Hand	-
1	010050	Fastener, Nut, Hex, 1/2"-13	5
2	015682	Fastener, External Tooth, 3/8"	5
3	015683	Fastener, Bolt, Hex Head, 3/8"-16 x 7/8"	5
4	015684	Fastener, Nut, Hex, 3/8"-16	5
5	015686	Fastener, Bolt, SQHSS, 3/8"-16 x 1"	5
6	015692	Cap, Grease, 1/4", Plastic, Red	5
7	024755	Fitting, Grease, 1/8"-27 NPT, 45°	5
8	028216	Fastener, Bolt, 1/2"-13 x 1-1/2", Grade 8	5
9	033034	Lever, Lift, Universal	5
10	040792	Clip, Spider Spring, 46-48	5
11	067586	Boss, Spider, Machined	1
12	040700	Arm, Trowel, 46", for 5 Point Spider	5

SECTION 1 PARTS

Service Parts, Hydraulic Filters

Note: Images for reference only

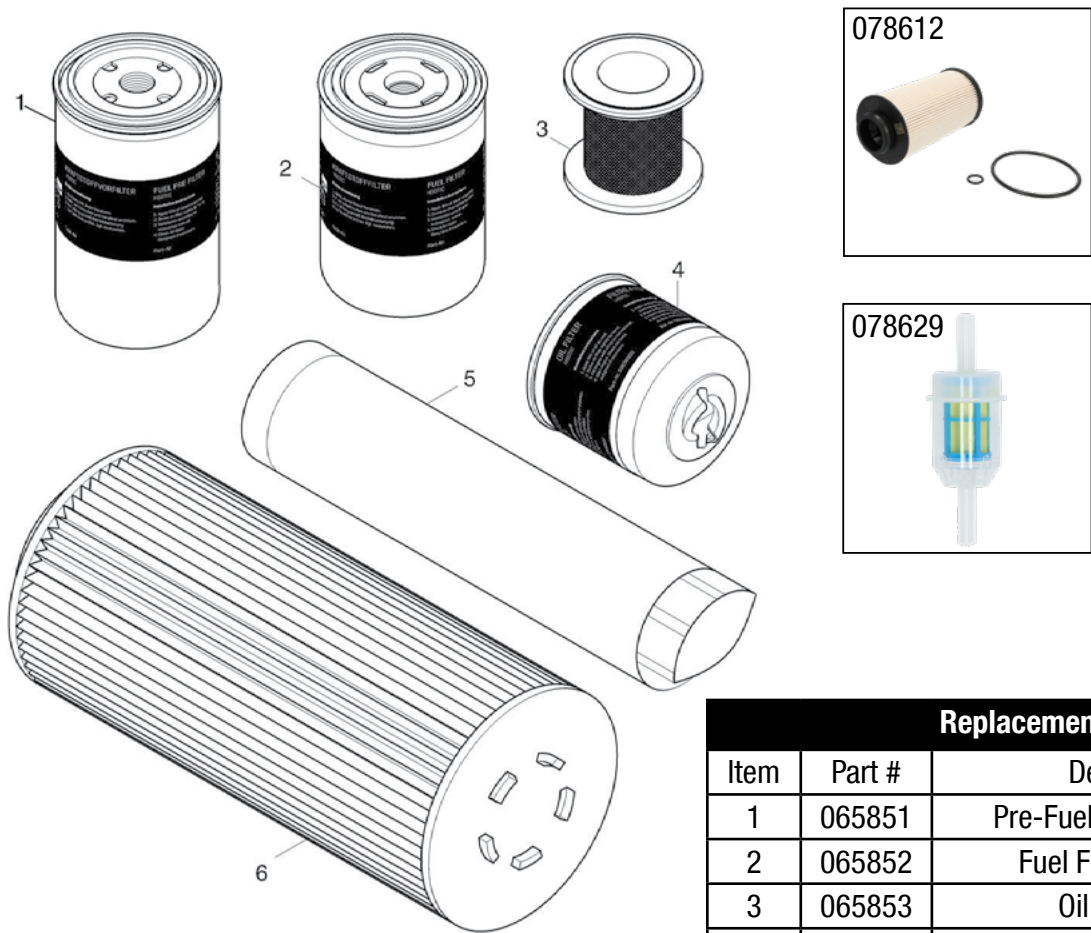
Hydraulic Filters



ITEM	PART NO.	DESCRIPTION	QTY
1	046472	Y-STRAINER	1
2	046473	FILTER, REPLACEMENT F/ Y-STRAINER	1
3	065141	HIGH PRESSURE CHARGE FILTER	1
4	043418	FILTER, REPLACEMENT F/ CHARGE FILTER	1
5	069958	MANIFOLD, WITH FILTER STEERING AND PITCH	1
6	070522	FILTER, REPLACEMENT F/ STEERING/PITCH MANIFOLD	1

Note: Images for reference only

Engine Filters



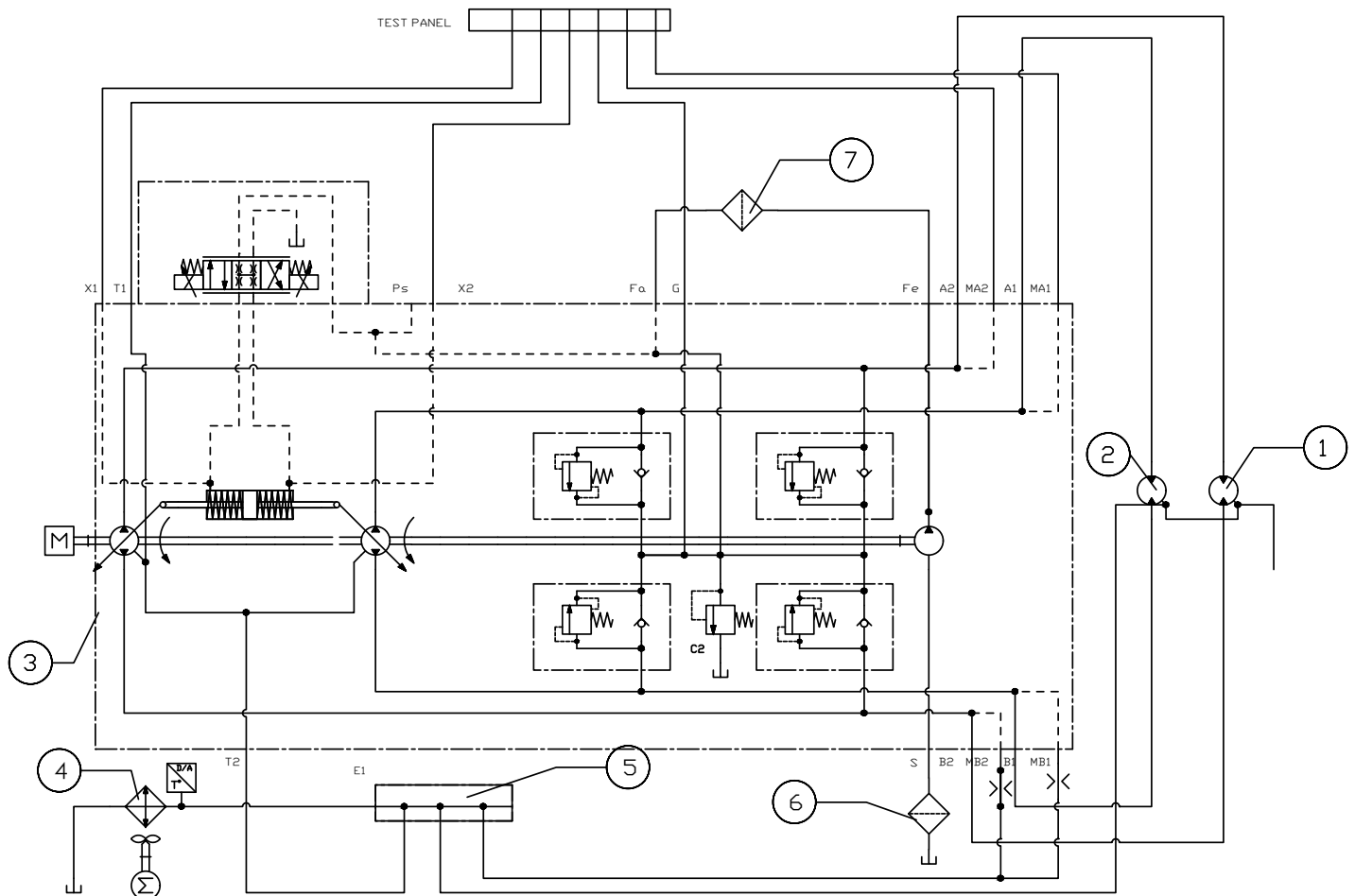
Note: February 2023 Hatz fuel system changed from Pre-Fuel and Main Fuel Filters (OLD) to an In-line Pre-Fuel and Main Fuel filters.

Replacement Filters			
Item	Part #	Description	Qty
1	065851	Pre-Fuel Filter (Old part)	1
2	065852	Fuel Filter (Old part)	1
3	065853	Oil Separator	1
4	065854	Oil Filter	1
5	065855	Air Filter - Secondary	1
6	065856	Air Filter - Primary	1
-	078612	Fuel Filter, Element & O-Rings	1
-	078629	Pre-Fuel Filter, In-line	1

SECTION 1 PARTS

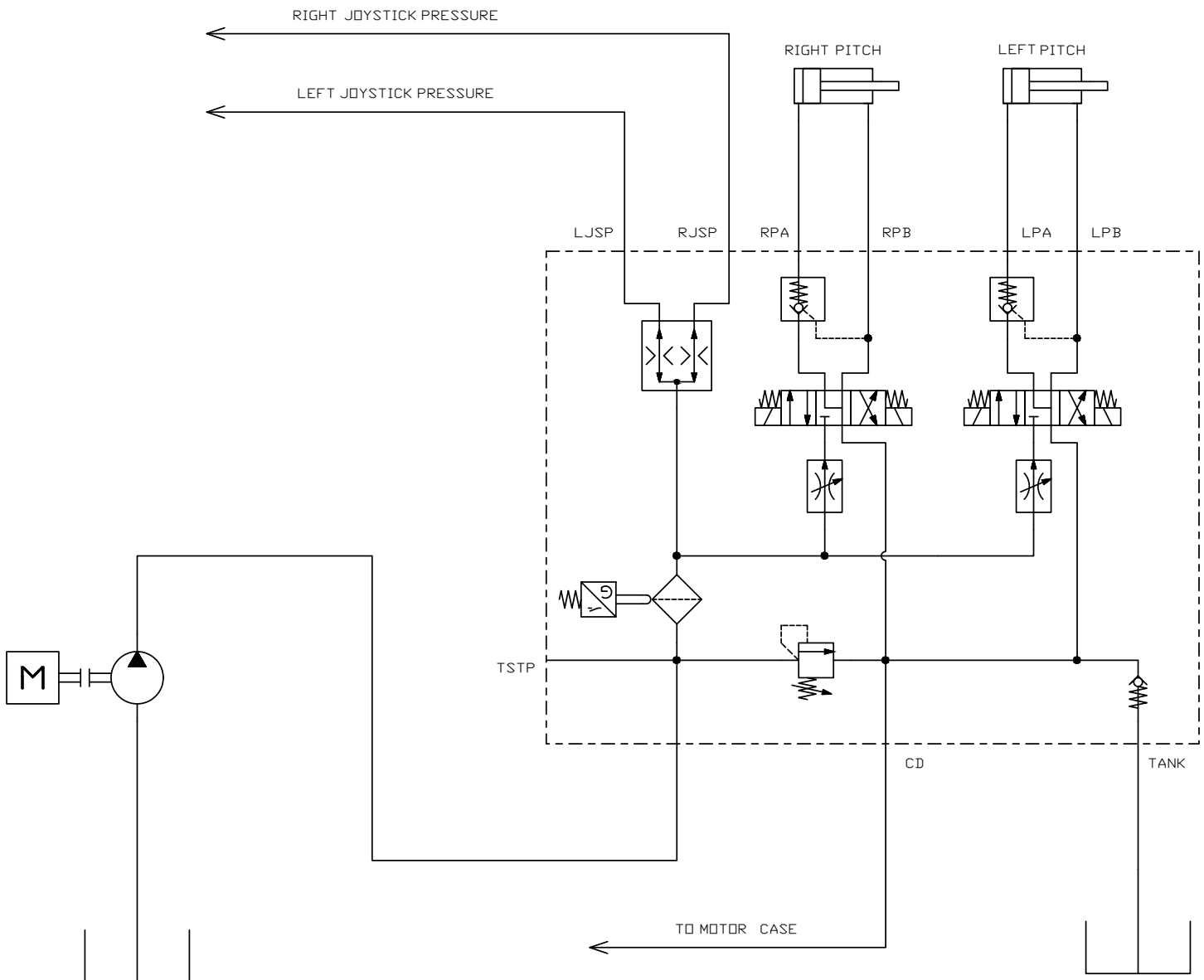
Hydraulic Schematic

Primary Hydraulic Circuit



Reference	Part Number	Quantity
<u>1</u>	<u>Rotor Motor</u>	<u>1</u>
<u>2</u>	<u>Rotor Motor</u>	<u>1</u>
<u>3</u>	<u>Primary Pump</u>	<u>1</u>
<u>4</u>	<u>HYD Cooler</u>	<u>1</u>
<u>5</u>	<u>Return Header</u>	<u>1</u>
<u>6</u>	<u>Y- Strainer</u>	<u>1</u>
<u>7</u>	<u>Charge Filter</u>	<u>1</u>

Auxiliary Hydraulic Circuit



SECTION 1 PARTS

Hydraulic System

Replacement Parts

ITEM	PART #	DESCRIPTION	QTY
1	070522	Filter, Steering Element	1
2	043418	Filter, Charge	1
3	070097	Flow Divider / Combiner, Spool	1
4	070098	Check Valve - Ball	1
5	070099	Flow Control Valve, Pressure Compensated	1
6	071150	Relief Valve, Direct	1
7	071151	Solenoid Valve, 3/4"	1
8	071152	Check Valve	1
9	071153	Coil, 12VDC, Deutsch	1
10	071154	Clogging Indicator, 5-BAR	1

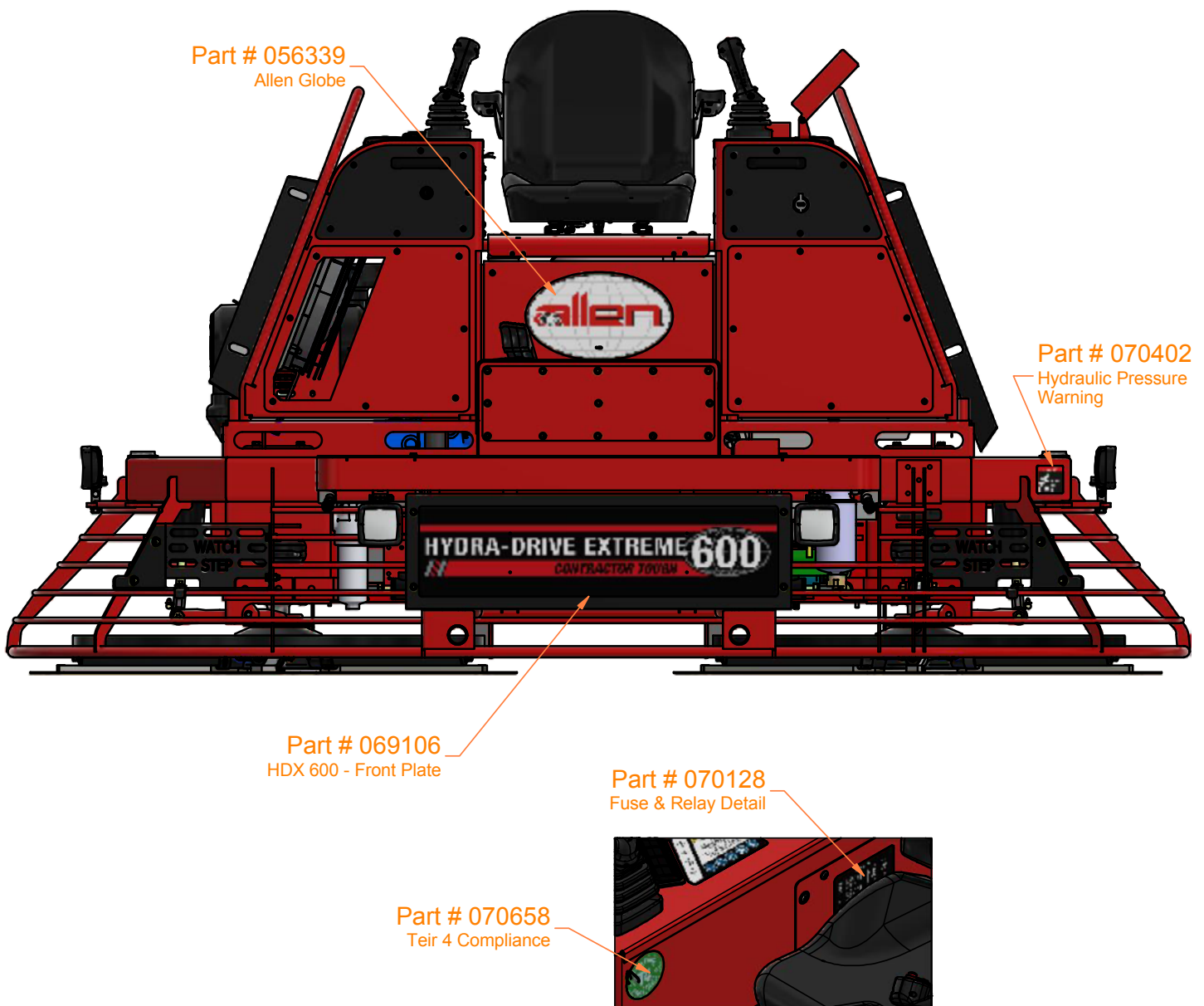
Hydraulic Kits

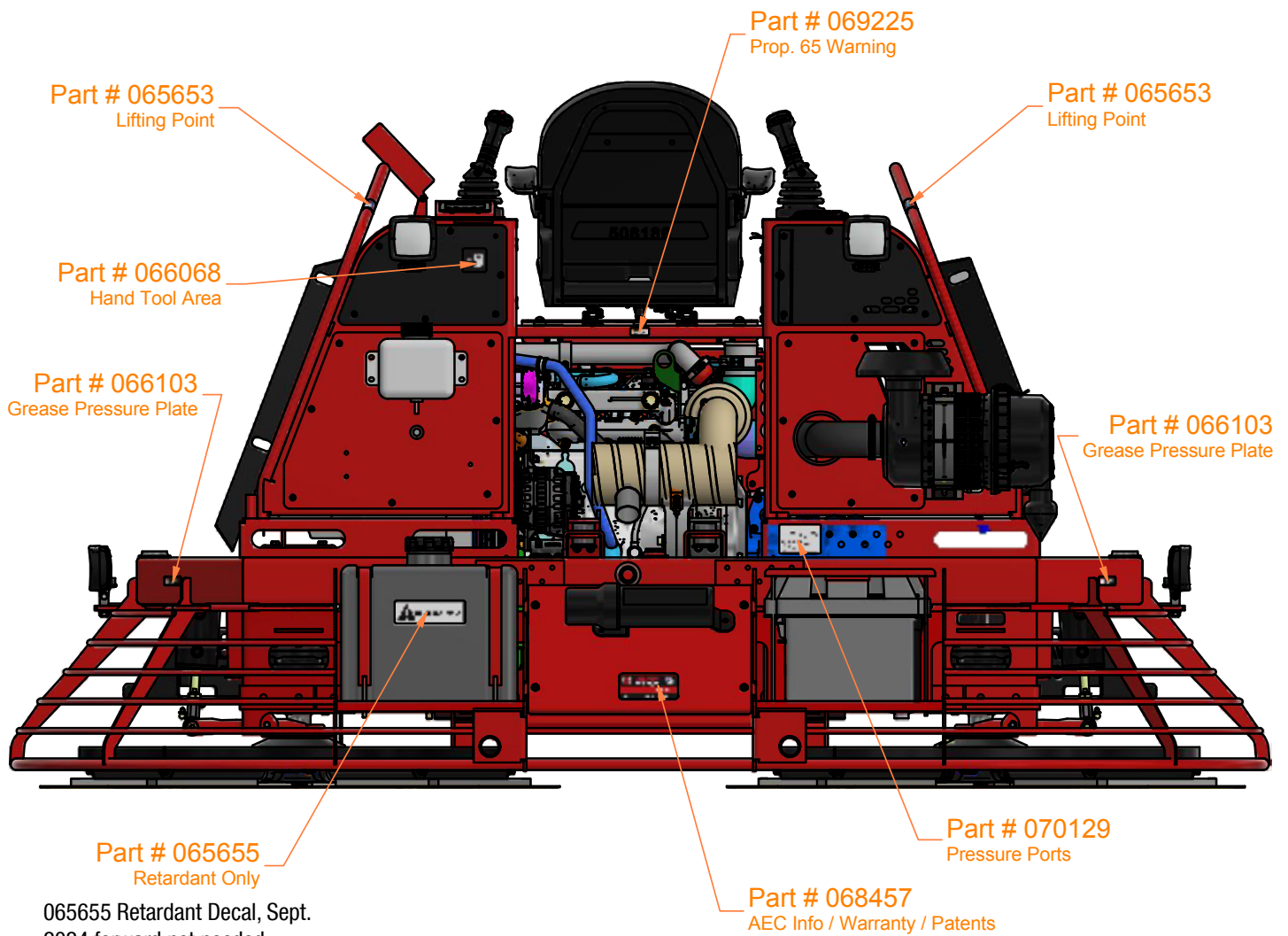
ITEM	PART #	DESCRIPTION	QTY
1	070316	Kit, Hydraulic, Fitting	1
2	070317	Kit, Hydraulic, Hose	1
3	070308	Kit, Hydraulic, Component	1

SECTION 2: DECALS

SECTION 2 DECALS

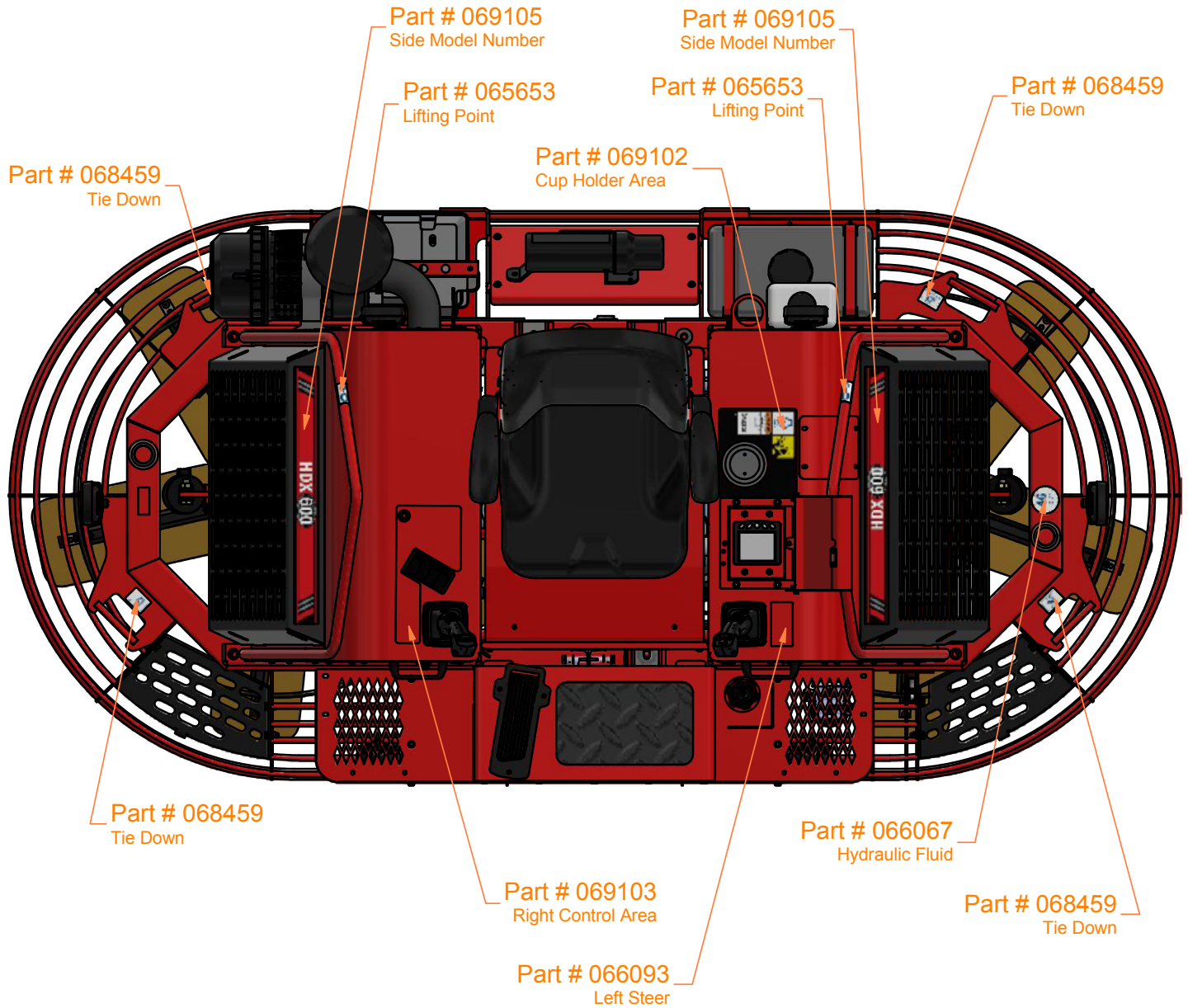
Decals - Front (Kit #: 069101)



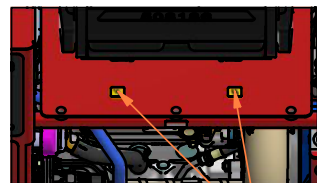


SECTION 2 DECALS

Decals - Top (Kit #: 069101)

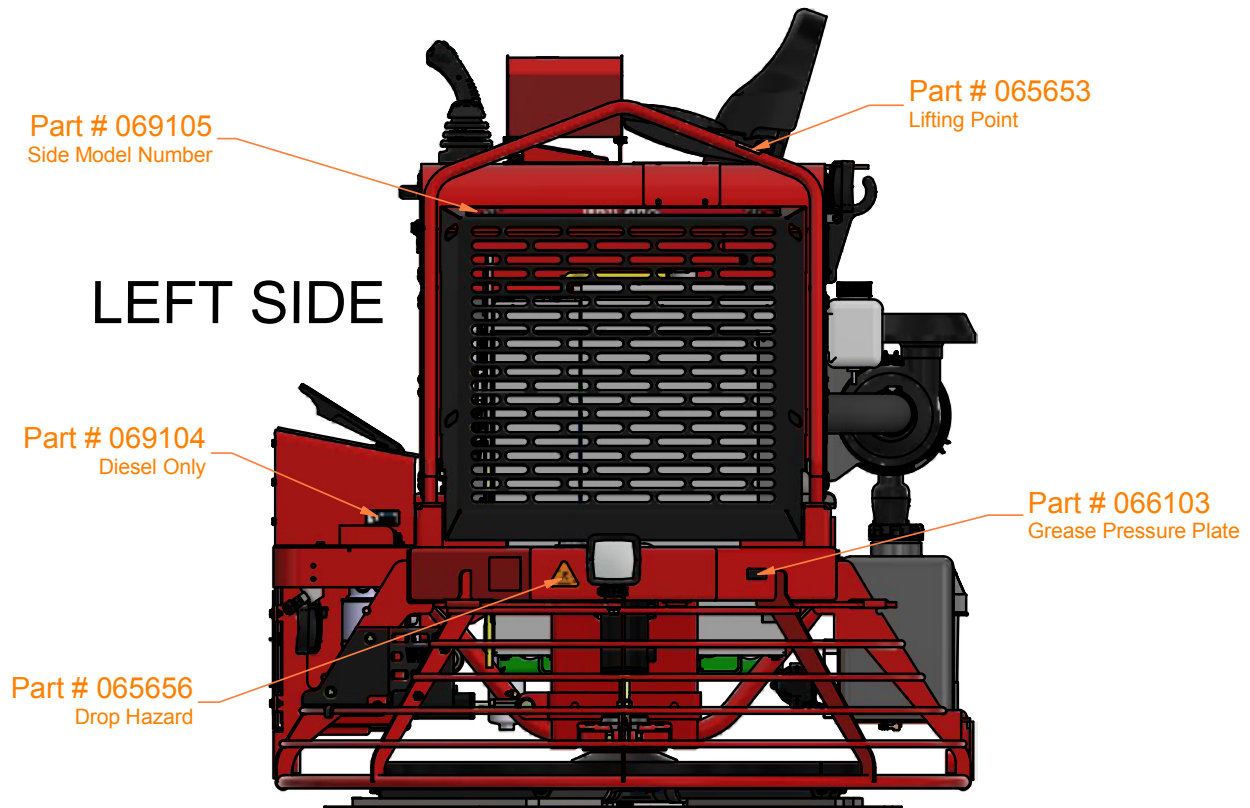


NOTE: PART NUMBER 065965 (SERIAL TAG) IS NOT SHOWN. PLACE ON BOTTOM OF SEAT SO THAT DECAL IS VISIBLE WHEN SEAT IS LIFTED UP.

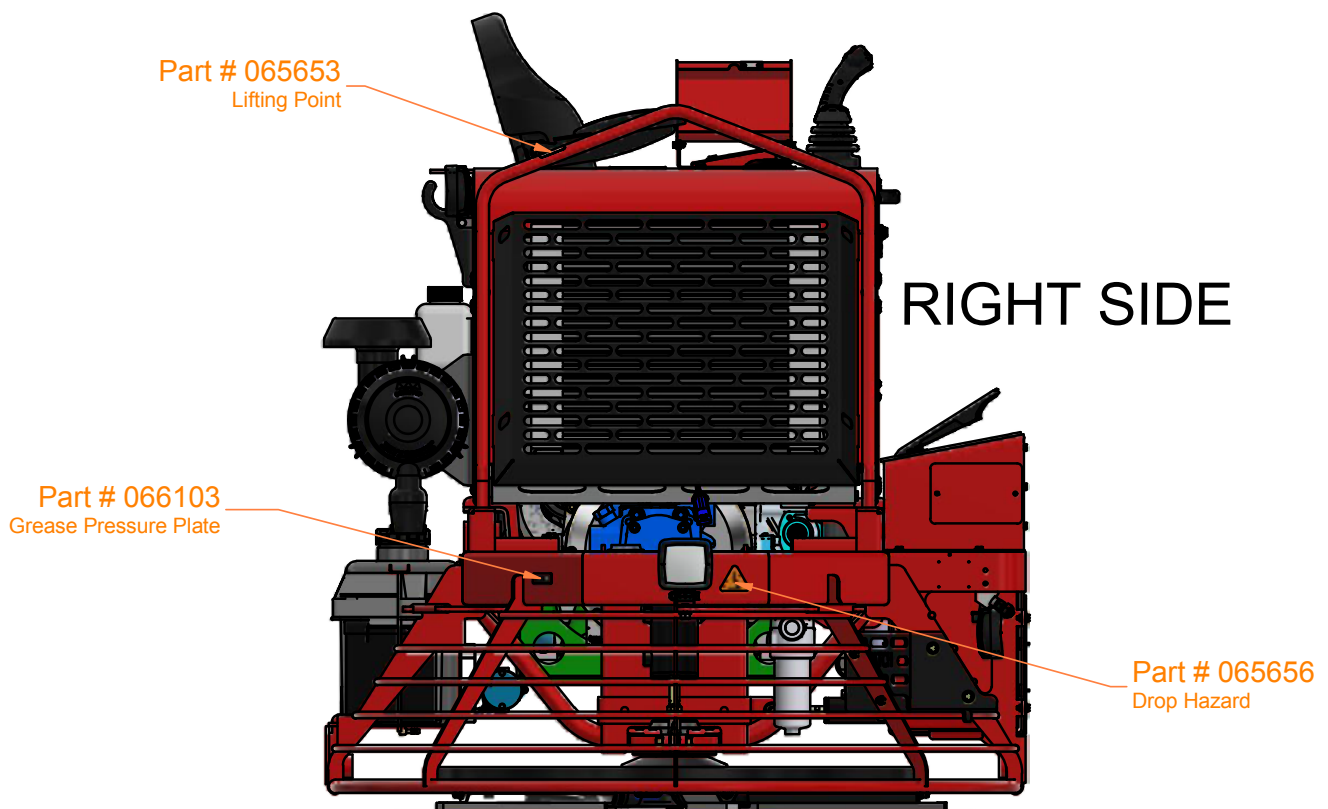


Part # 065917
Pinch Hazard

LEFT SIDE



RIGHT SIDE



Revision Detail

MANUAL REVISION DETAIL			
REVISION #	REVISION DATE	REVISION REFERENCE #	REVISION BY
-	12/19	Initial Release	MW
A	01/22	Updated Covers	MK
B	06/22	Updated Trowel Arm PN	MK
C	11/24	Telematics Info, 24-523, 24-554	MK
D	10/25	Added Filter Service Parts Pages	MK



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